# **Product Data Sheet**

Gyproc<sup>®</sup> EasiFill 60



Gyproc EasiFill 60 is a combined setting and air-drying, gypsum based material.

### Where to use

Use it to bulk-fill and finish holes and damage and as a plasterboard joint filler and finish.

# Certifications

Environmental Product Declaration (EPD) available Click here.



# **Product information**

#### Composition

This is a gypsum and limestone based filler with additives to control rheology and water retention.

Colour

Off-white.

#### Nominal weight (kg) 5kg and 10kg bags.

## Performance

Here we only provide performance information related to the product. Please see the White Book online for system-dependent performance.

#### Standards

EN 13963:2005, Type 3B. Declarations of Performance (DoP) available Click here.

Reaction to fire

A1

#### Effect of moisture and condensation

Don't expose the product to moisture repeatedly or for long periods of time, as this can cause it to lose strength and adhesion.

#### Effect of temperature

Ambient and background temperature must be maintained above 5°C until fully dry.

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# Application

#### **Background preparation: plasterboards**

Backgrounds should be reasonably dry, clean and dust-free.

#### Mixing up

The powder should be added gradually to clean water in a clean mixing vessel, stirring continuously until a smooth creamy consistency is achieved. Excessive mechanical mixing should be avoided, and only lowspeed mixers used. Once the material starts to set it must be used quickly or discarded, it cannot be remixed.

#### Applying to different substrates

Apply Gyproc EasiFill 60 to the joint to embed the joint tape and immediately overcoat to fully fill the tapered board edges and just feather out onto the board surface. Allow to set for a minimum of 130 minutes before applying the next coat.

# Painting and wallpapering

#### Painting

Apply Gyproc Drywall Primer as soon as practicable after sanding, in preparation for painting.

#### Wallpapering

Apply Gyproc Drywall Sealer as soon as practicable after sanding, in preparation for applying wallcoverings.

#### Tiling

Not suitable as a background for direct application of tiles.

#### **Snagging and minor repairs**

Gyproc EasiFill can be used for repairing small holes, cracks or damages, patching small areas of plaster or plasterboard.

Working time: maximum	60 minutes
Set time: minimum	75 minutes
Minimum recommended time before recoating	130 minutes
Water requirements per bag (litres)	3.25 L for 5kg bags, 6.5 L for 10kg bags

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# Sitework

#### Storage

Store bags dry, as water causes lumps to form inside. If storing on a concrete floor, use dry timber platforms.

#### Handling

British Gypsum fully accepts its responsibilities as a supplier of building materials and systems as required by Section 6 of the Health and Safety at Work Act etc. 1974. However, when designing and installing systems that use British Gypsum products, you must consider the legal requirements set out in:

- 1 Manual Handling Operations Regulations
- 2 Construction (Design and Management) Regulations
- 3 Control of Substances Hazardous to Health Regulations (COSHH).

#### Safety Data Sheet

Safety Data Sheet (SDS) available Click here.

#### Shelf life

Stored correctly, this product has a shelf life of six months, and bags are marked with a use by date so you can use them in strict rotation.

#### Packaging overview

Quantity per pallet	200 bags (5kg) 80 bags (10kg)
Pallet: nominal height (mm)	1060
Pallet: nominal length (mm)	1200
Pallet: nominal depth (mm)	1000
Pallet: nominal weight (tonnes)	0.8

## **Environmental**

#### Recyclability

This product can be recycled.

#### Disposal

Segregate the product from non-gypsum waste for recycling where possible, and dispose of it according to local authority requirements.



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