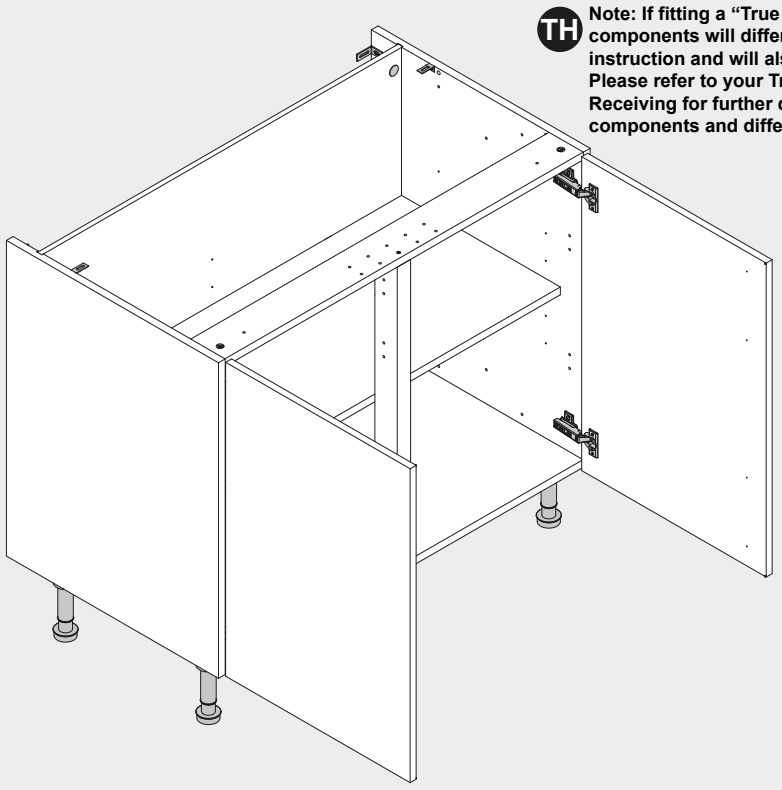
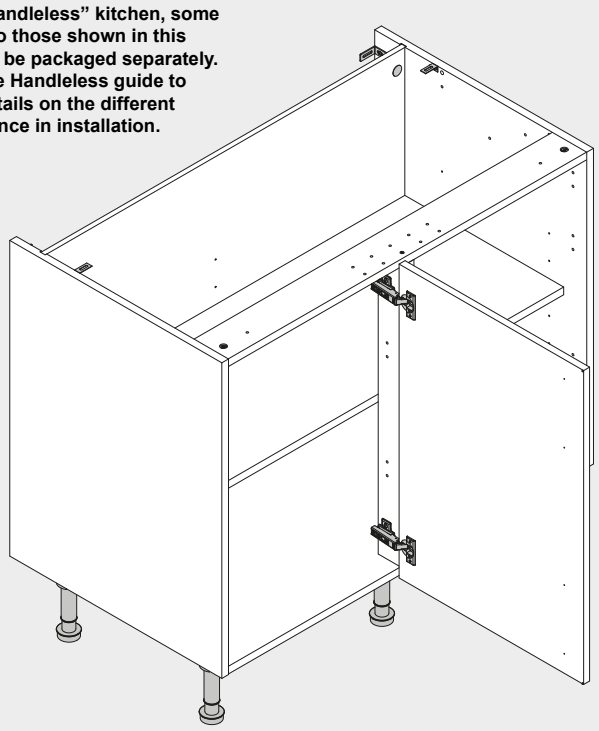
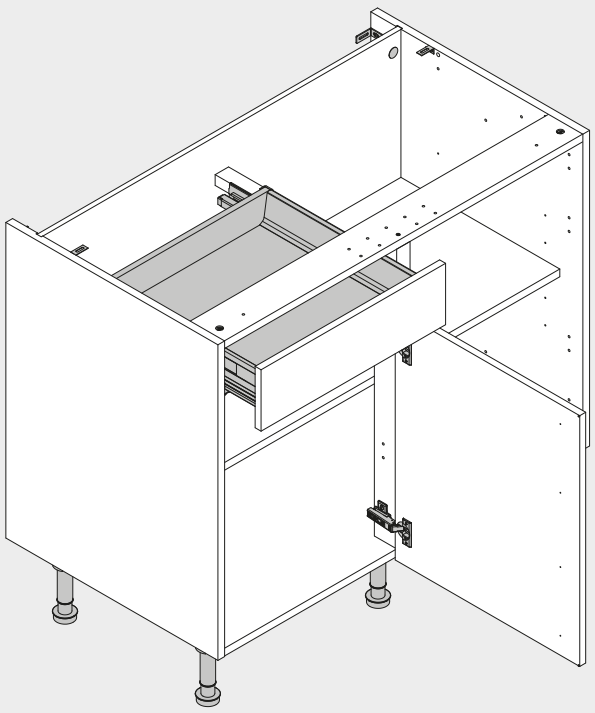
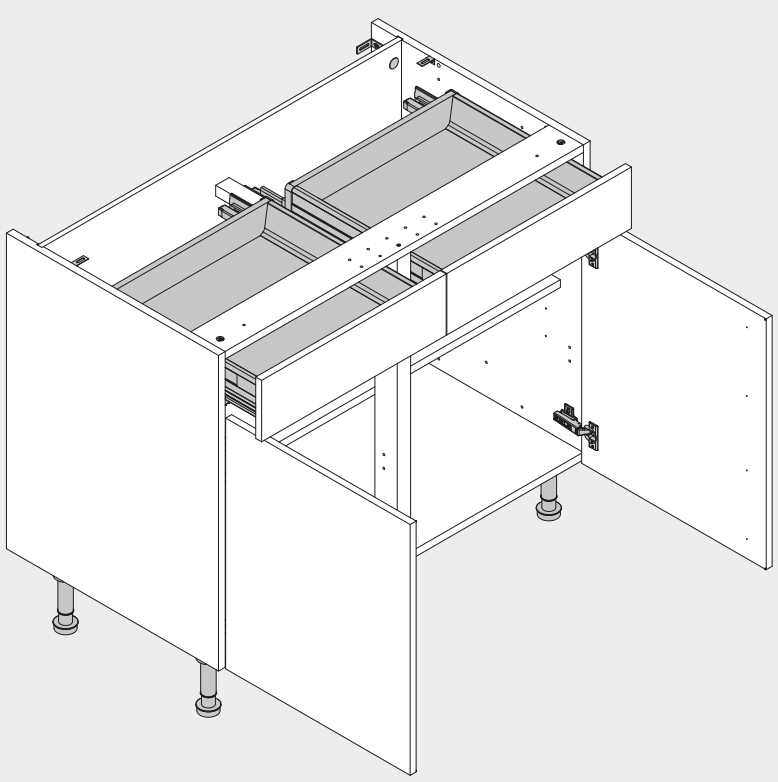
800, 900 and 1000 Base and Corner Base Unit Assembly



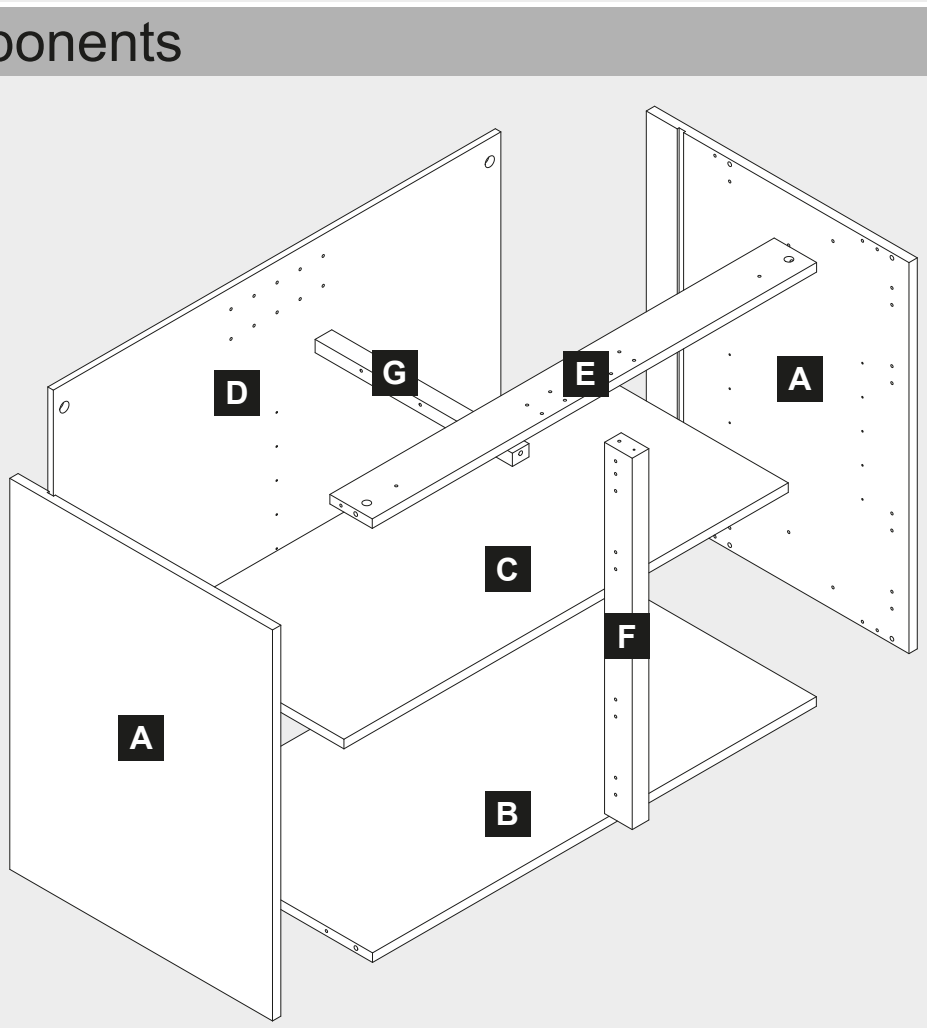




TH **Note: If fitting a "True Handleless" kitchen, some components will differ to those shown in this instruction and will also be packaged separately. Please refer to your True Handleless guide to Receiving for further details on the different components and difference in installation.**



Components



Important Information - **True Handleless Kitchens Installers**: See Note Above TH

Caution: Some pieces of hardware could be hazardous to small children. Keep all these items out of reach and do not leave children unattended in the assembly area.
Please read these instructions carefully before proceeding. Refer to the Guide to Receiving and Installing your Kitchen booklet for further information.
Note: Due to variation in wall conditions no screws are supplied for fixing the units to the wall. If in doubt consult an expert. Assemble the unit on a clean solid work surface.
In the interest of continuing improvements we reserve the right to amend or adjust the specifications without prior notice. Errors and omissions excepted.
These units may be fitted with a drawer system. The drawers are supplied separately. These instructions show the runner positions for the drawer system.
Follow the instructions supplied with the drawers for drawerbox assembly.
Every effort has been made to ensure that this product leaves the factory in perfect condition. In the unlikely event that an item is damaged or incorrect, please contact the customer services department.

bsi. ISO 9001 Quality Management
FM 665131

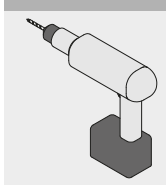
Note - Fitting Handles: (1) Decide where you are going to position each handle to maintain symmetry around your kitchen. (2) Measure the handle centres and mark off each door/drawer position. (3) Drill through the door/drawer using a fine drill (<2.5mm), then drill back from the rear face using a 4.5mm drill. (4) Attach with the fixings provided with your handle.

Ref. No.	Item	Quantity
150101	3.5x12mm	14
150202	4x12mm	16
150201	4x15mm	16/20
150199	4.5x45mm	4
150198	55mm Carcase Screw	3
154082		6
154084		1
154085		7
154004		8

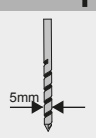
Ref. No.	Item	Quantity
154027		6
154068		8
154047		2
152181		4
152162		4
150308		2
150309		2

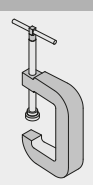
Ref. No.	Item	Quantity
152401		4/5
152418		4/5
152402		2
152148		4
151999		12
151500		2

Tools Required

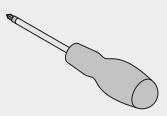


Drill

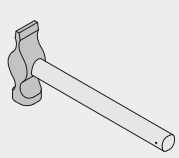




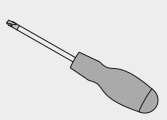
G-Clamp (pair)



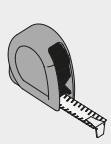
Medium Crosshead Screwdriver



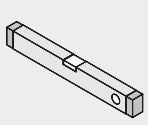
Hammer



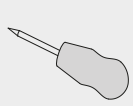
Large Flathead Screwdriver



Tape Measure

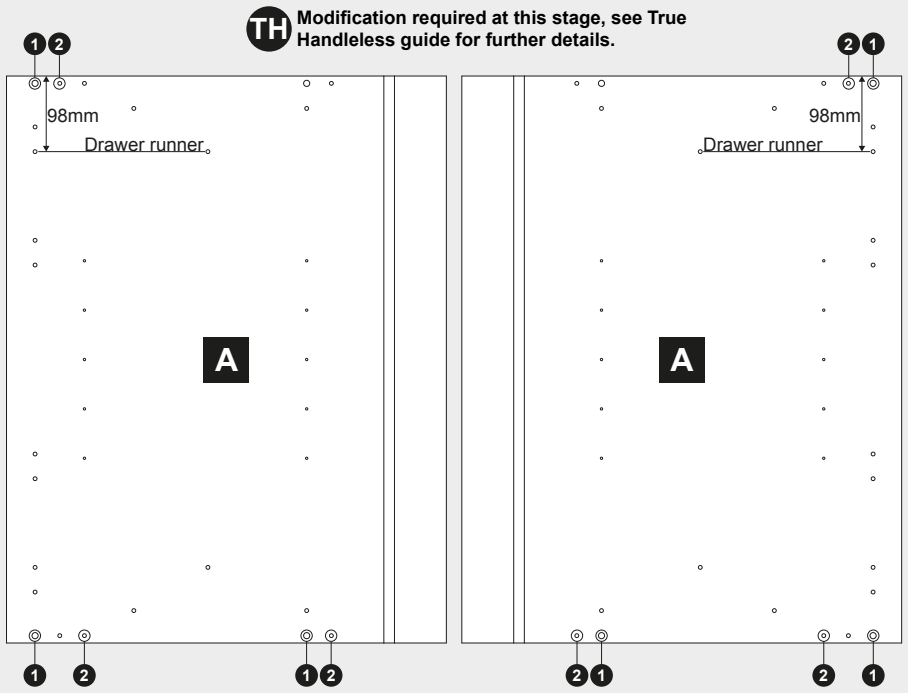


Spirit Level

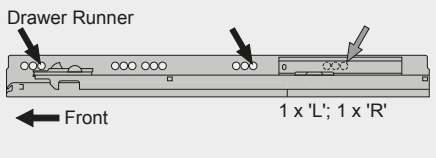


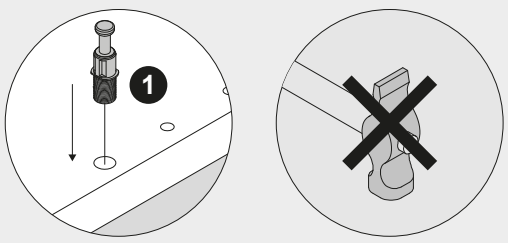
Bradawl

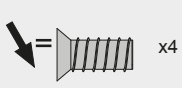
1 — 2 Assembly Instructions

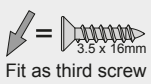


TH **Modification required at this stage, see True Handleless guide for further details.**

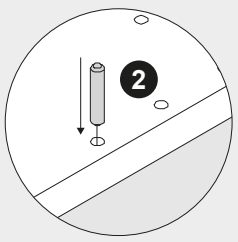




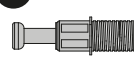

x4



x2
Fit as third screw



1



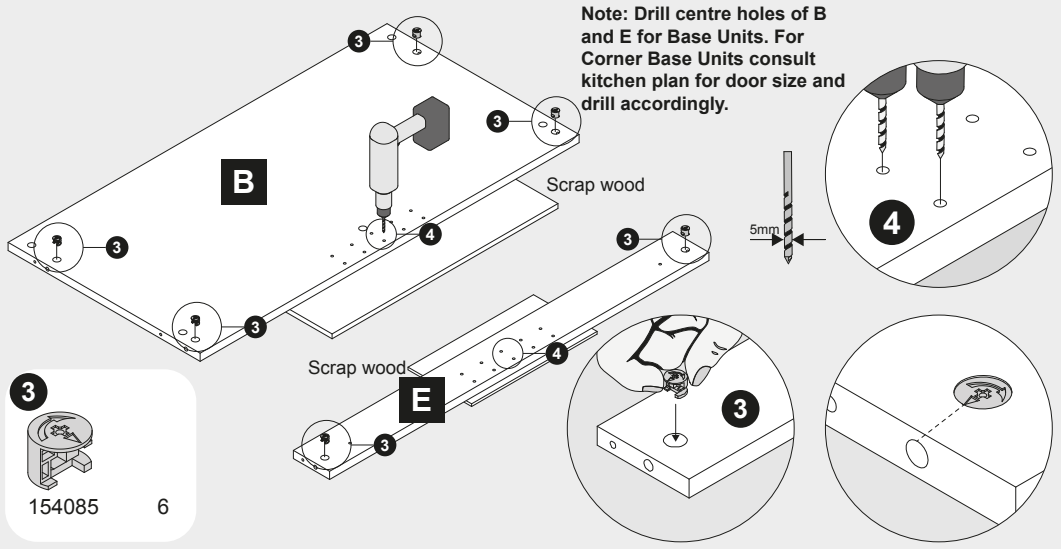
154082 6

2



154004 6

3 — 4

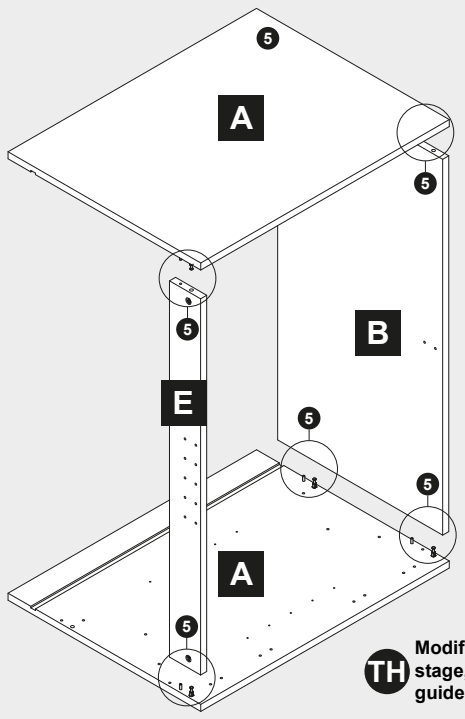


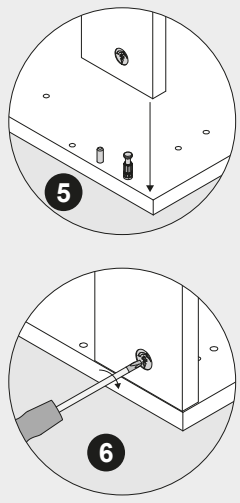
Note: Drill centre holes of B and E for Base Units. For Corner Base Units consult kitchen plan for door size and drill accordingly.

3

154085 6

5 — 6



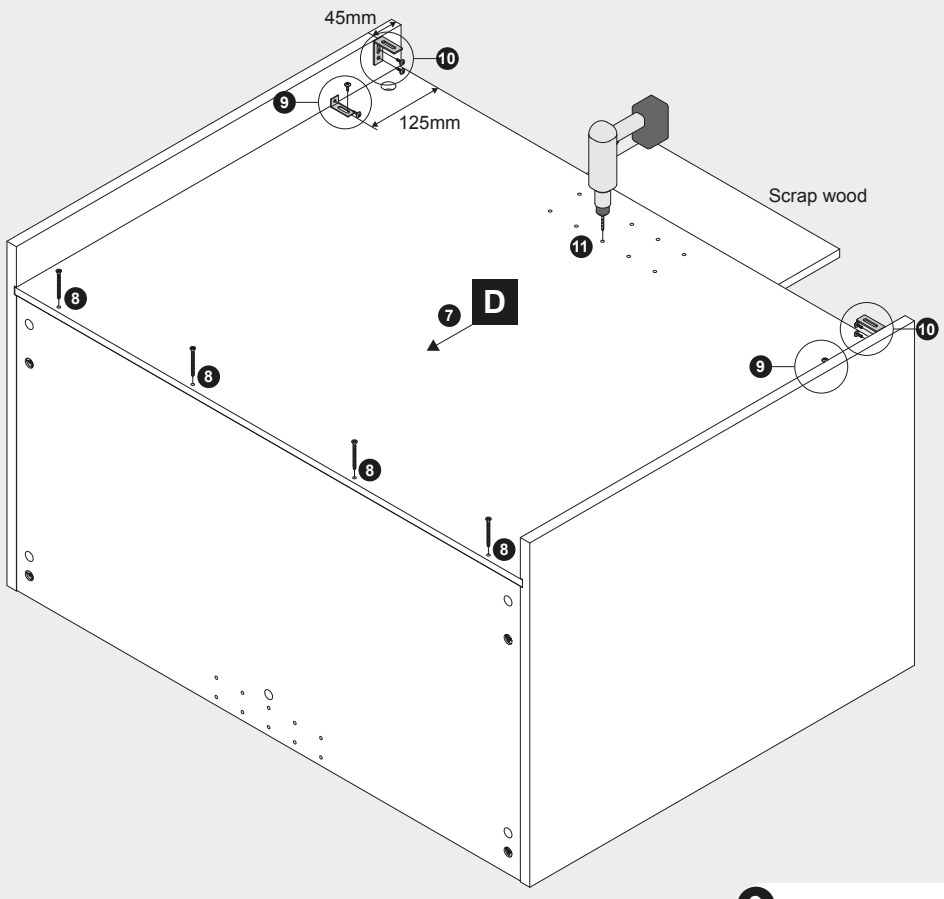


Do Not Over Tighten



TH **Modification required at this stage, see True Handleless guide for further details.**

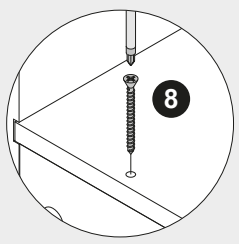
7 — 11



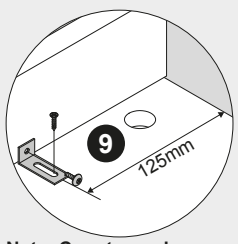
8



150199 4



9



Note: Countersunk screw goes into back panel D.

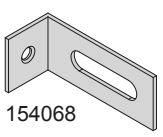
9



150101 2



150202 2

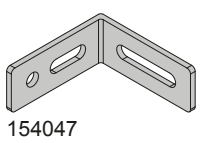


154068 2

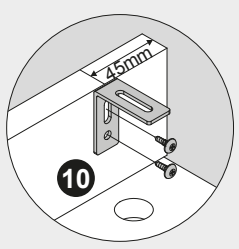
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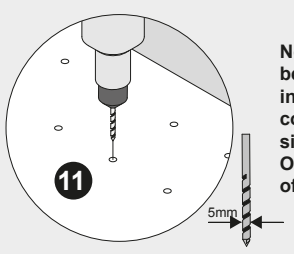


150202 4



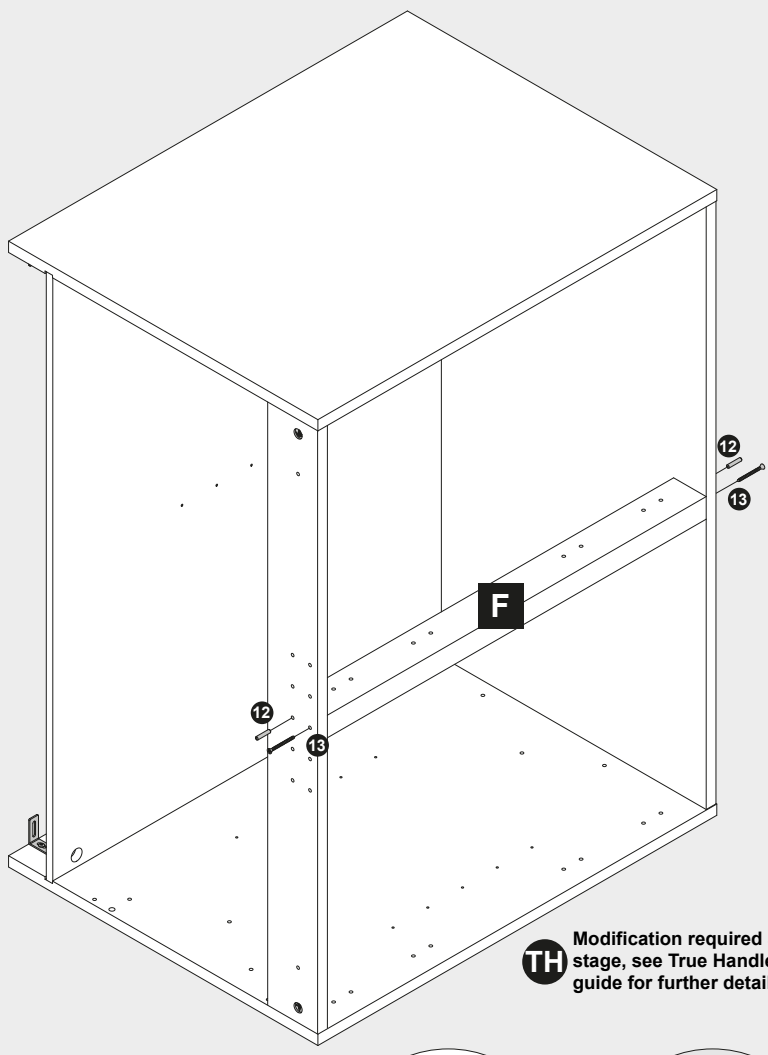
154047 2





Note: Only drill if drawers are being fit. Base Units drill as indicated. Corner Base Units consult kitchen plan for door size and drill accordingly. Only drill from the lower set of holes

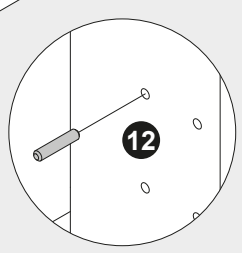
12 — 13 Without Drawers

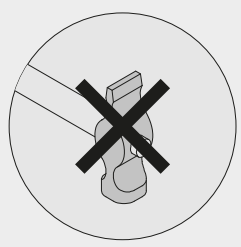


TH **Modification required at this stage, see True Handleless guide for further details.**

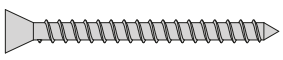
12

154004 2

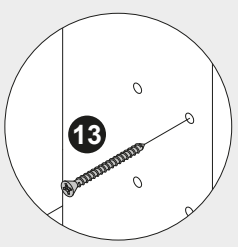




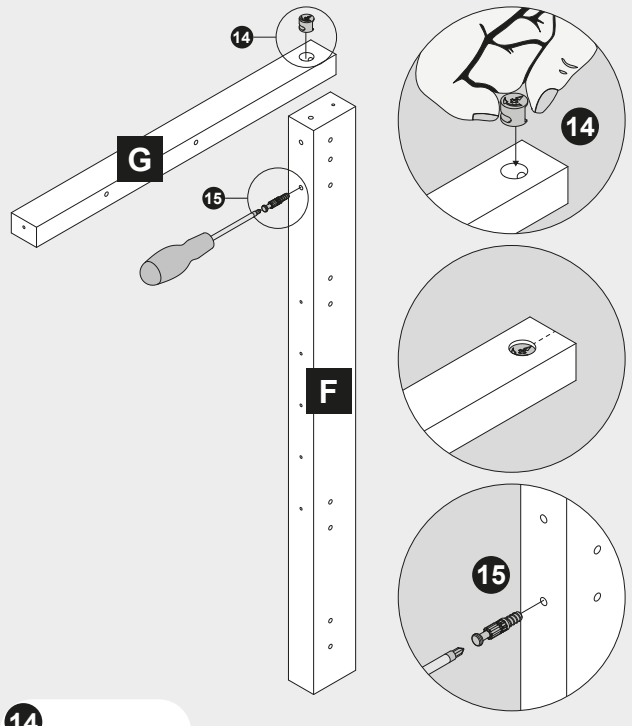
13



150198 2



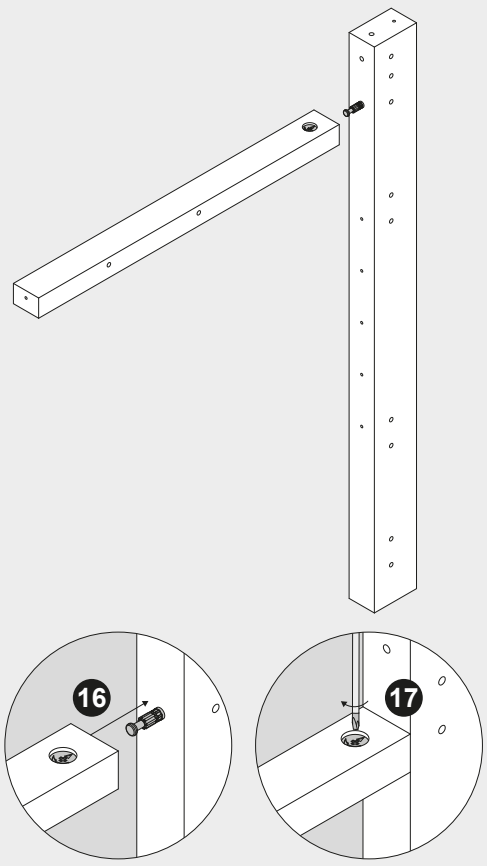
14—15 With Drawers



14
154085 1

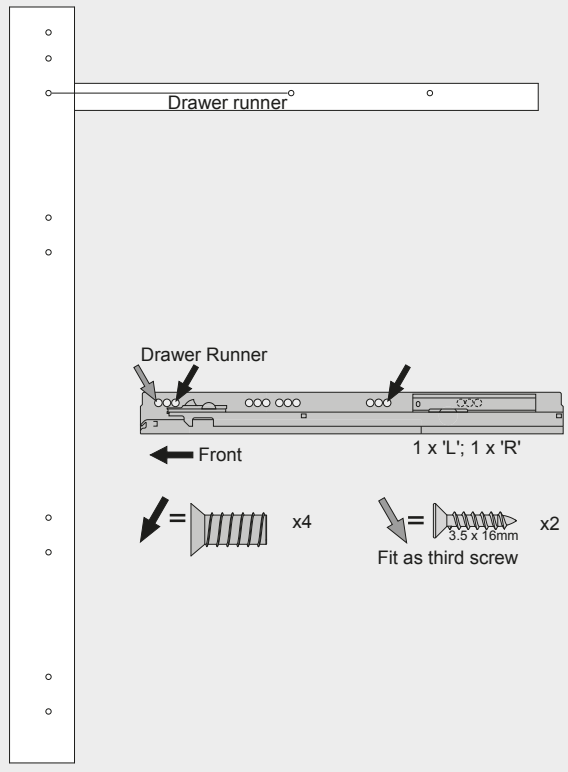
15
154084 1

16—17 With Drawers

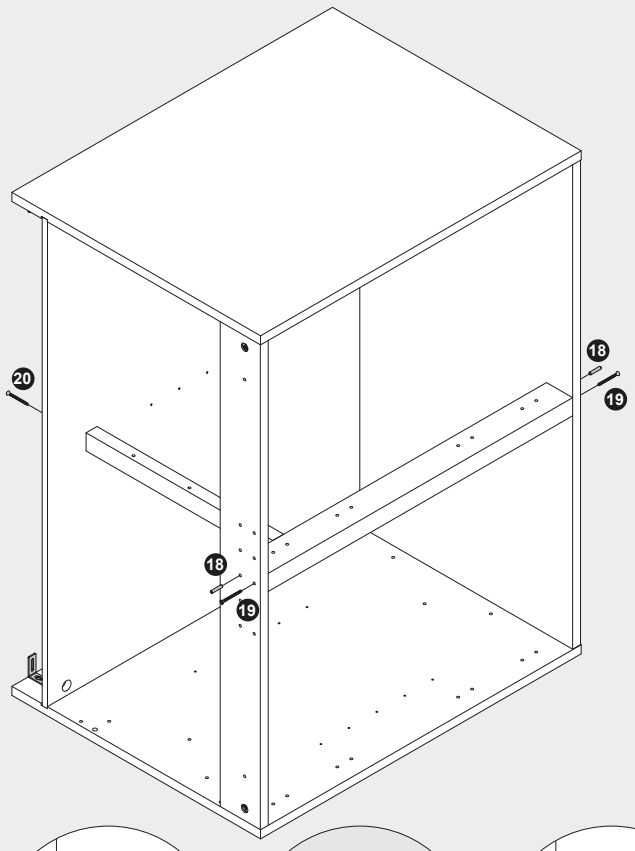


Do Not Over Tighten

Start Locked



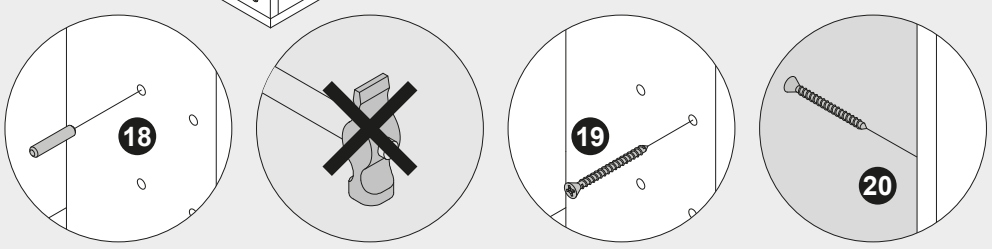
18—20 With Drawers



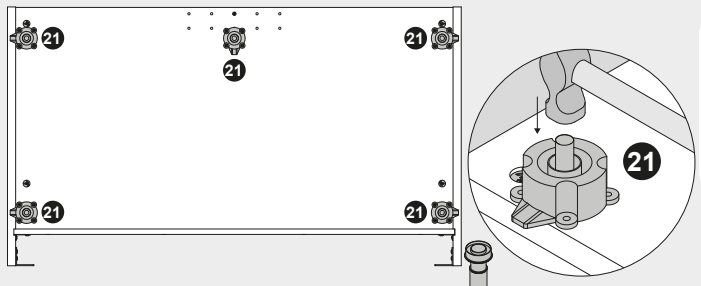
18
154004 2

19
150198 2

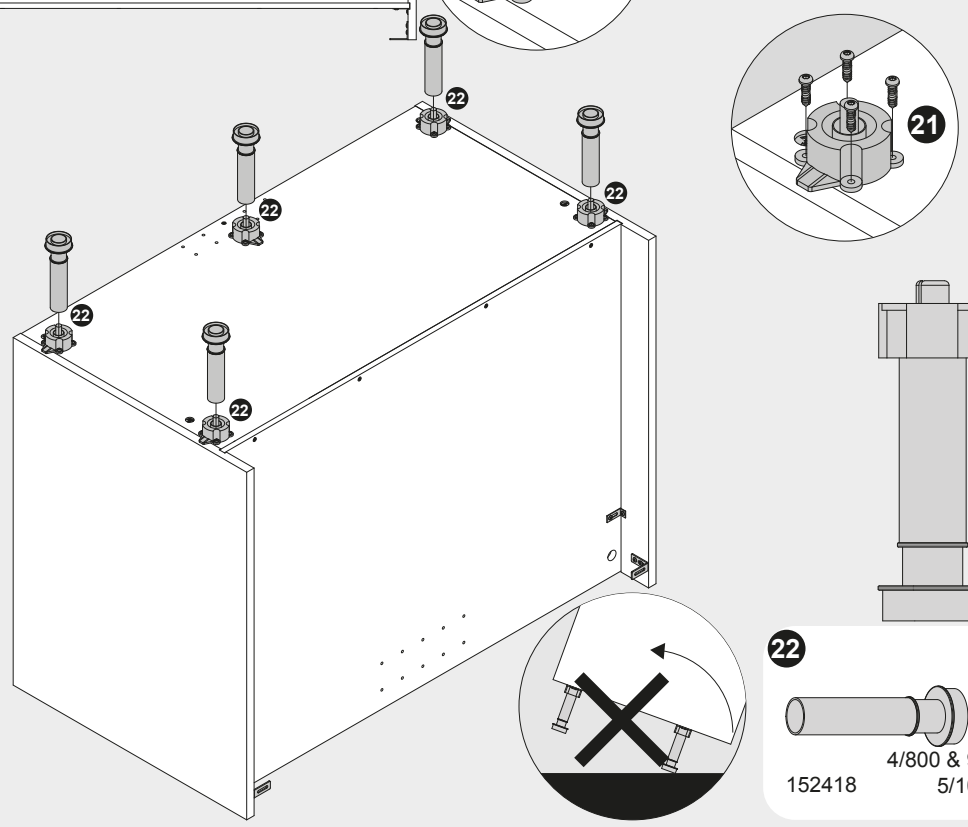
20
150198 1



21—22



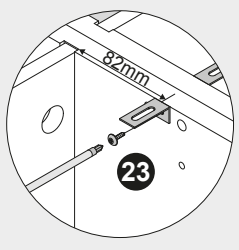
21
4/800 & 900 152401 5/1000
16/800 & 900 150201 20/1000



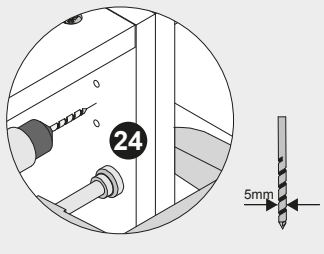
22
4/800 & 900 152418 5/1000

23—25 Installation Instructions

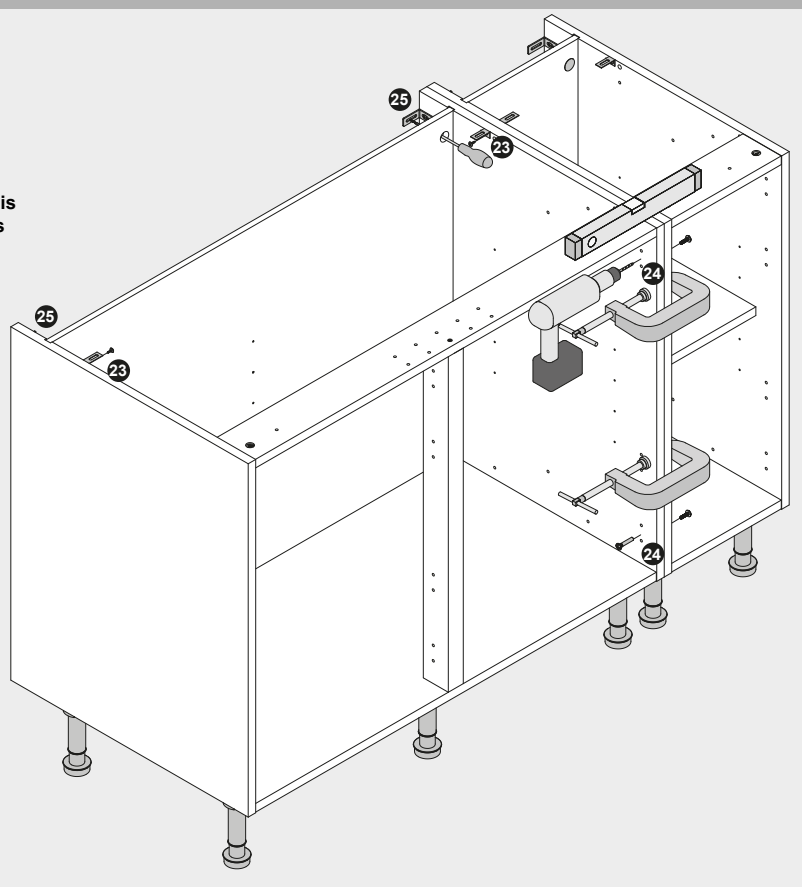
23
150202 2
154068 2



TH **Modification required at this stage, see True Handleless guide for further details.**



24
150308 2
150309 2





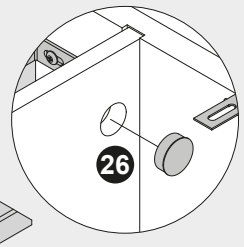
25
Appropriate to wall type (Not supplied) 2

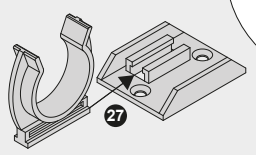
26 — 29

26

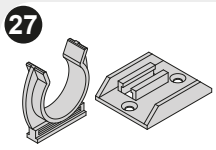


151500 2





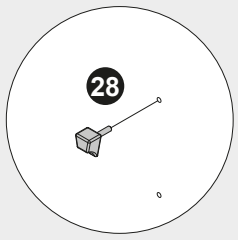
27



152402 2



150101 4

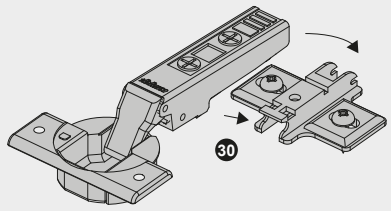


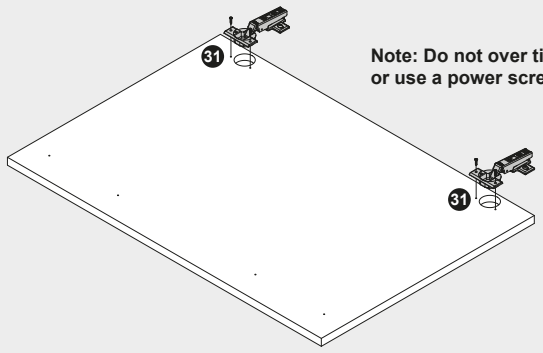
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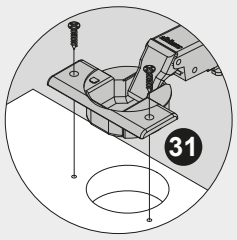
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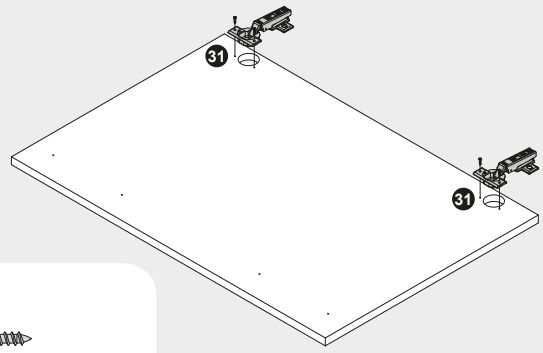
30 — 31

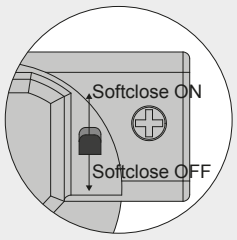




Note: Do not over tighten screws or use a power screwdriver.





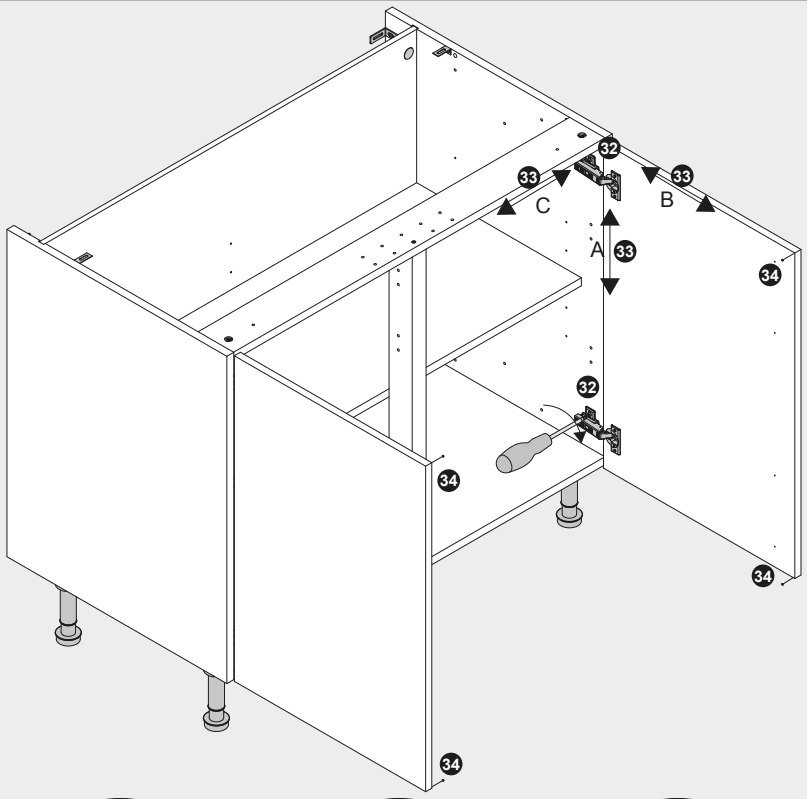


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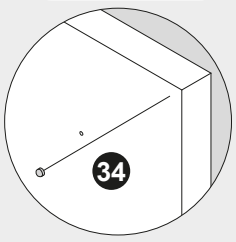


150101 8

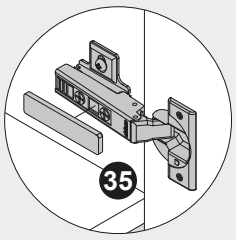
32 — 35



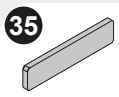
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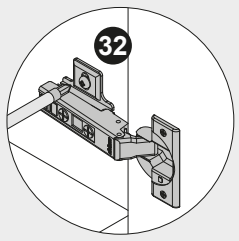
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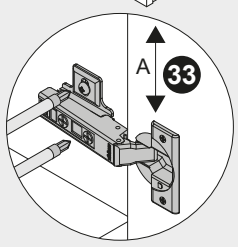


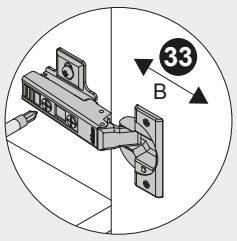
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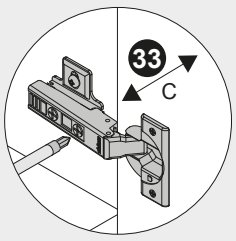


152148 4

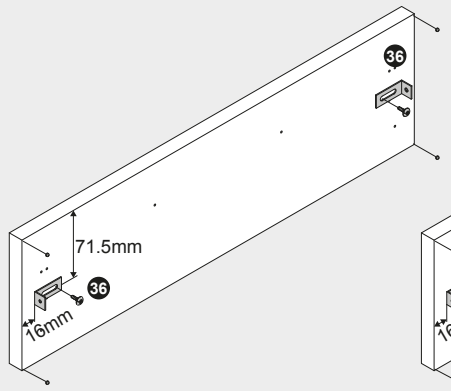


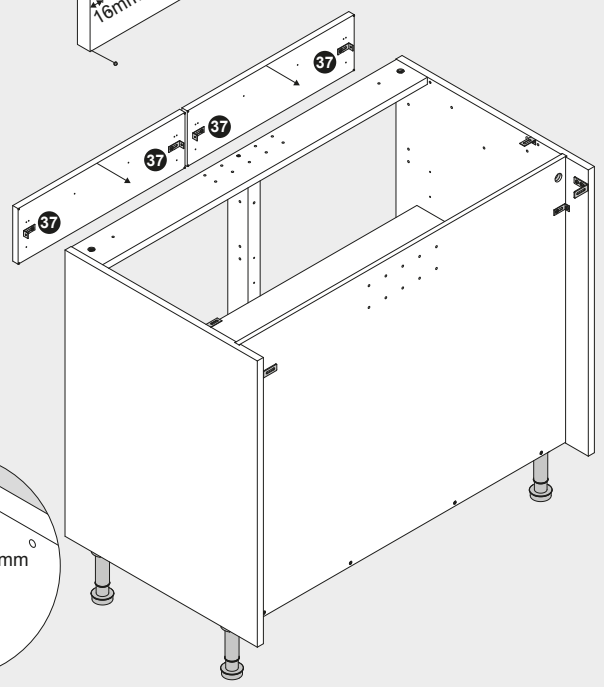






36 — 37 Fixed Fascia Fitting

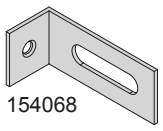




36



150202 2/4



154068 2/4

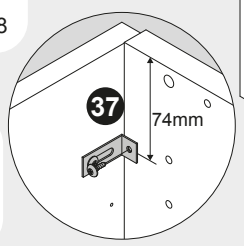


151999 4/8

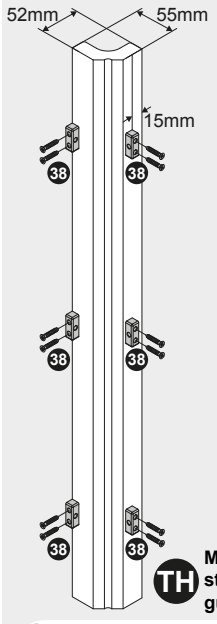
37



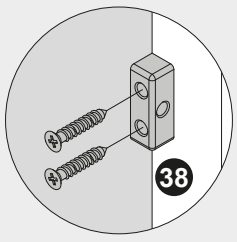
150202 2/4

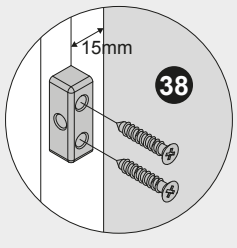


38 Corner Post Fitting



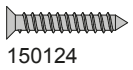
Note: Fittings are packed with the Corner Post.



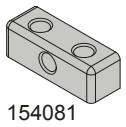


TH **Modification required at this stage, see True Handleless guide for further details.**

38



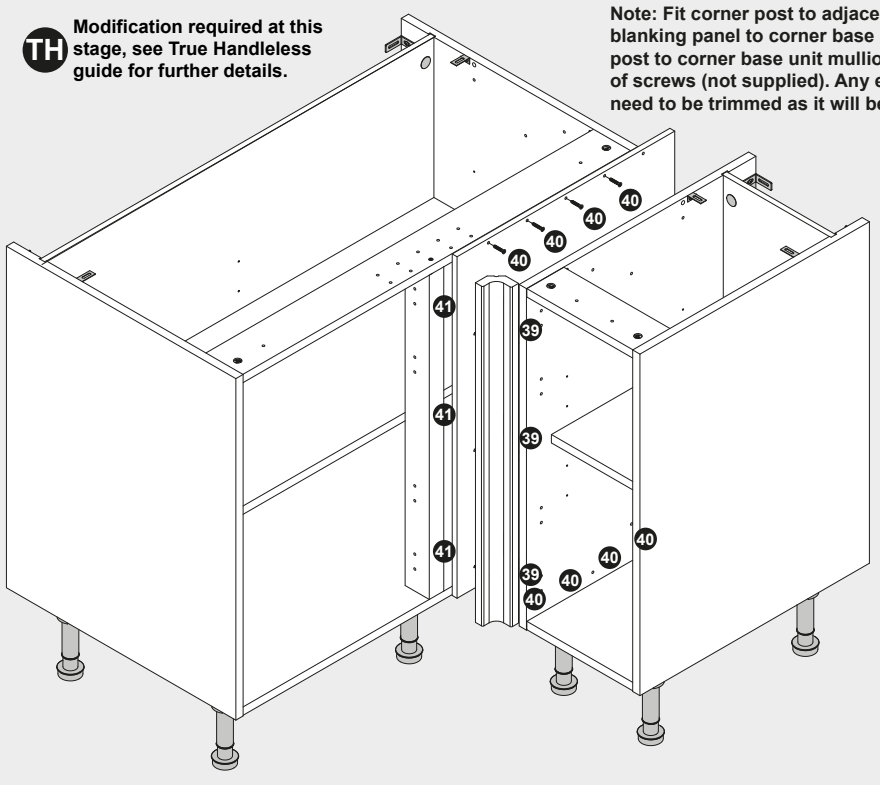
150124 12



154081 6

39 — 41 Corner Post Fitting

TH **Modification required at this stage, see True Handleless guide for further details.**



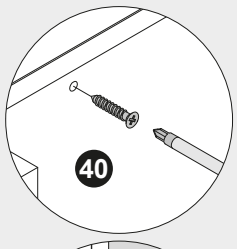
Note: Fit corner post to adjacent unit, then fit optional blanking panel to corner base unit, finally attached corner post to corner base unit mullion. Use appropriate number of screws (not supplied). Any excess/hangover does not need to be trimmed as it will be concealed in the void.

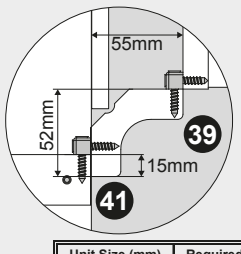
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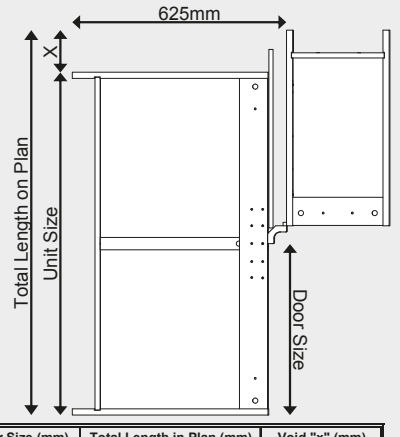
Not Supplied 6-10

39 41

150124 6







Unit Size (mm)	Required Door Size (mm)	Total Length in Plan (mm)	Void "x" (mm)
800mm	300	925	125
800mm	400	1025	225
800mm	500	1125	325
1000mm	400	1025	25
1000mm	500	1125	125
1000mm	600	1225	225