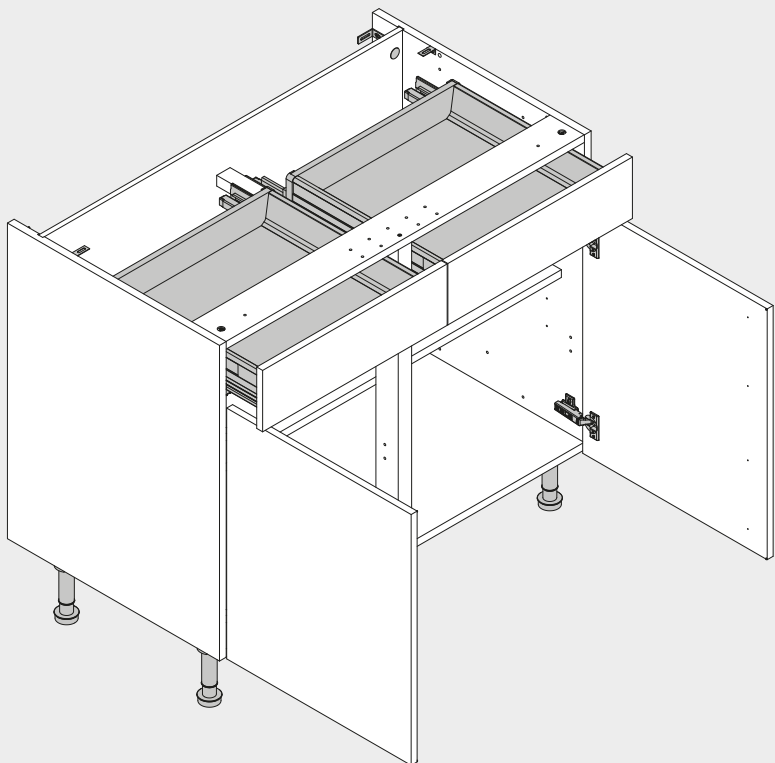
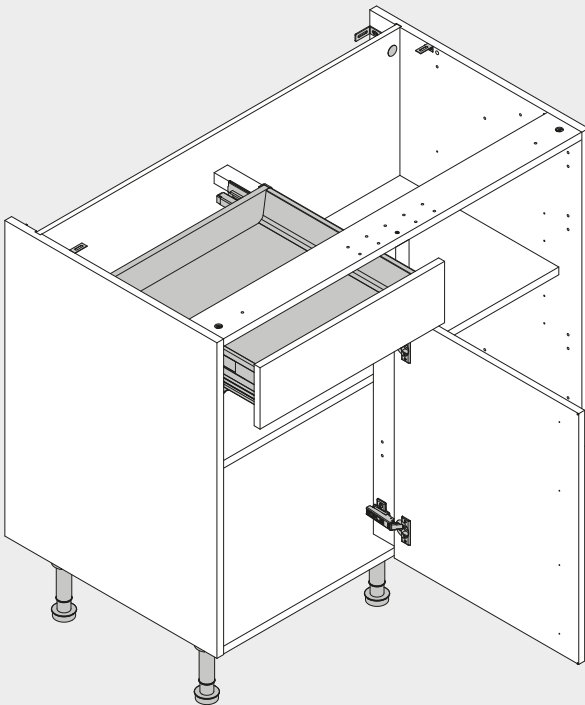
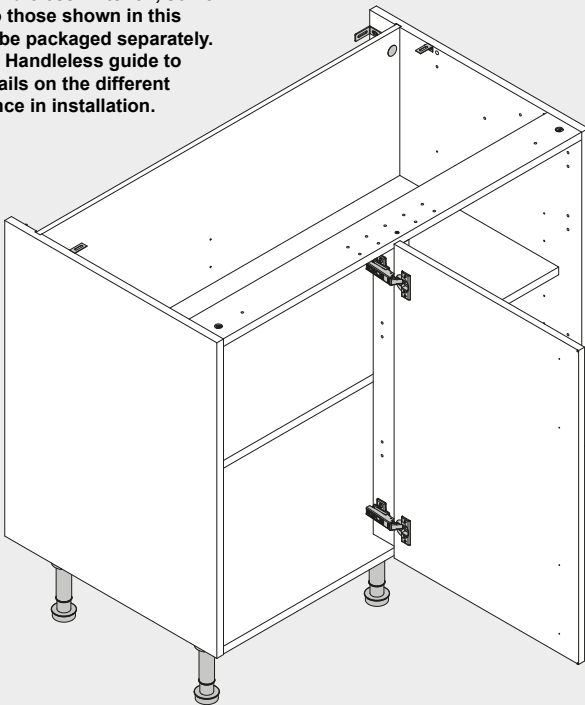
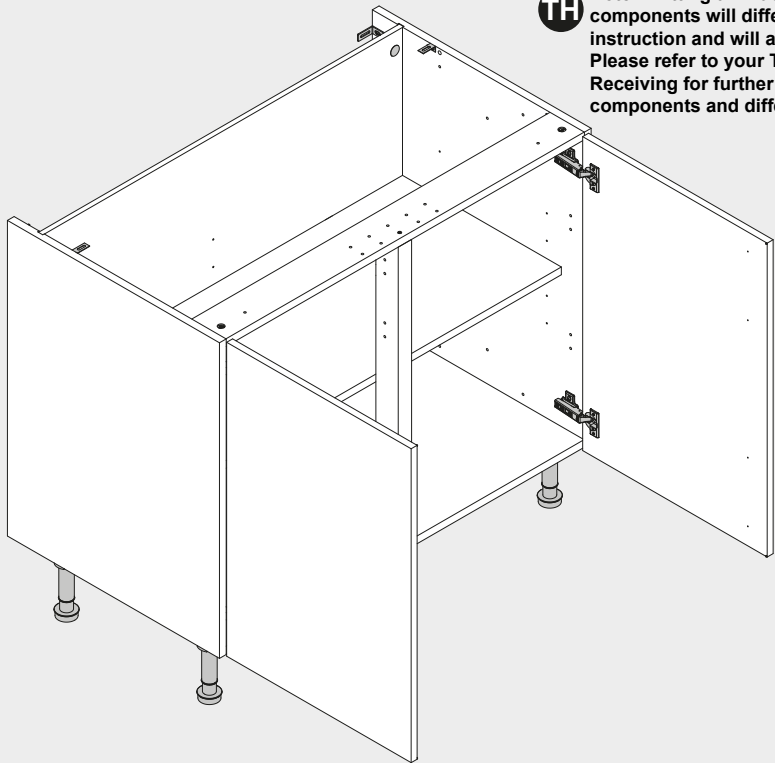


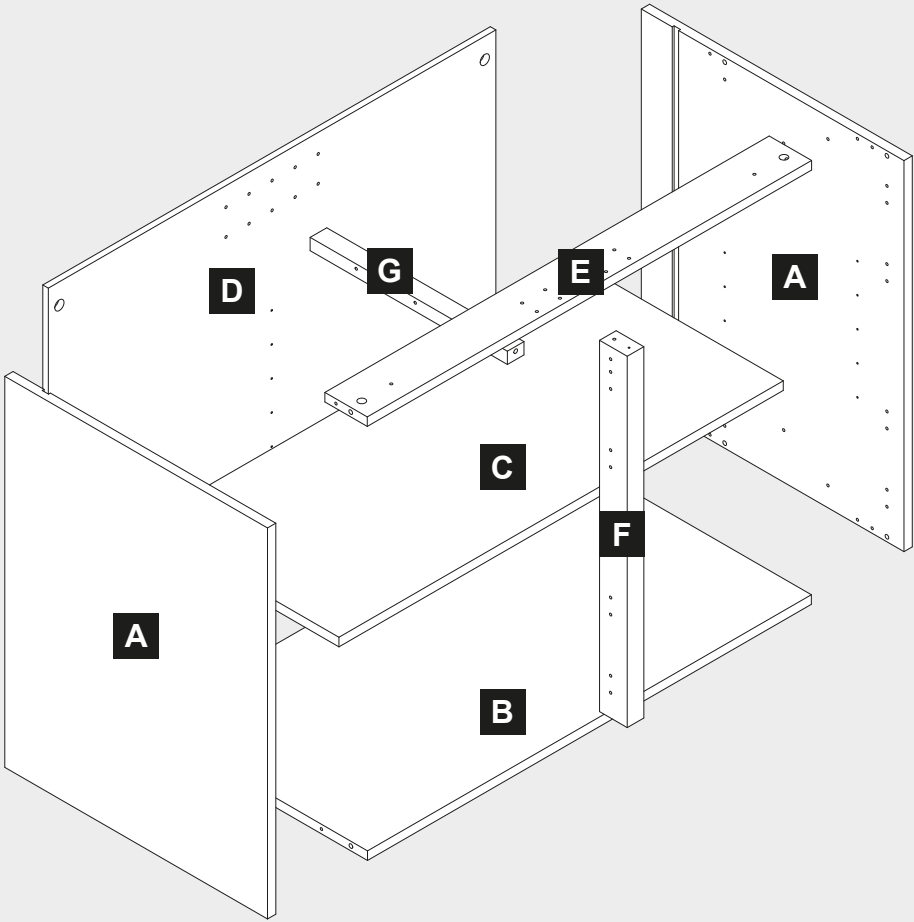
800, 900 and 1000 Base and Corner Base Unit Assembly



Note: If fitting a “True Handleless” kitchen, some components will differ to those shown in this instruction and will also be packaged separately. Please refer to your True Handleless guide to Receiving for further details on the different components and difference in installation.



Components



Important Information - True Handleless Kitchens Installers: See Note Above

Caution: Some pieces of hardware could be hazardous to small children. Keep all these items out of reach and do not leave children unattended in the assembly area. Please read these instructions carefully before proceeding. Refer to the Guide to Receiving and Installing your Kitchen booklet for further information.

Note: Due to variation in wall conditions no screws are supplied for fixing the units to the wall. If in doubt consult an expert. Assemble the unit on a clean solid work surface.

In the interest of continuing improvements we reserve the right to amend or adjust the specifications without prior notice. Errors and omissions excepted.

These units may be fitted with a drawer system. The drawers are supplied separately. These instructions show the runner positions for the drawer system.

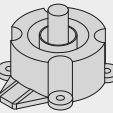
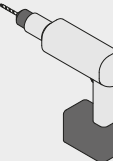
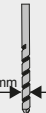
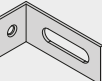
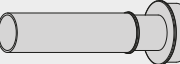
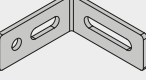
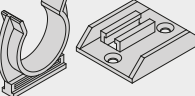
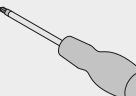
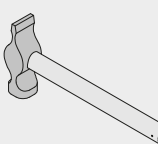
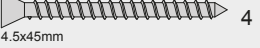
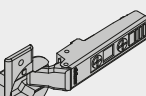
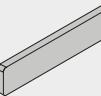
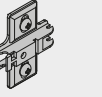
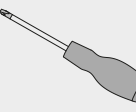
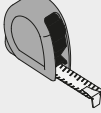
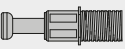
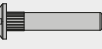
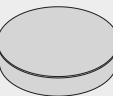
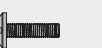
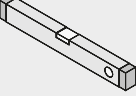
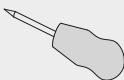
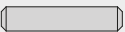
Follow the instructions supplied with the drawers for drawerbox assembly.

Every effort has been made to ensure that this product leaves the factory in perfect condition. In the unlikely event that an item is damaged or incorrect, please contact the customer services department.



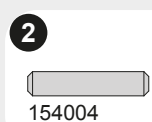
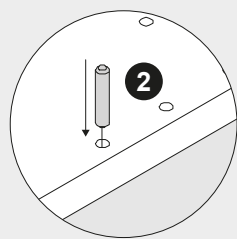
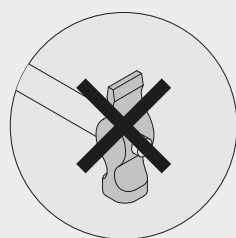
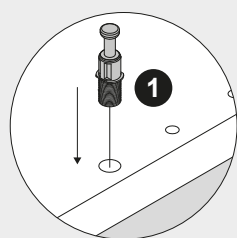
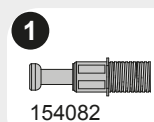
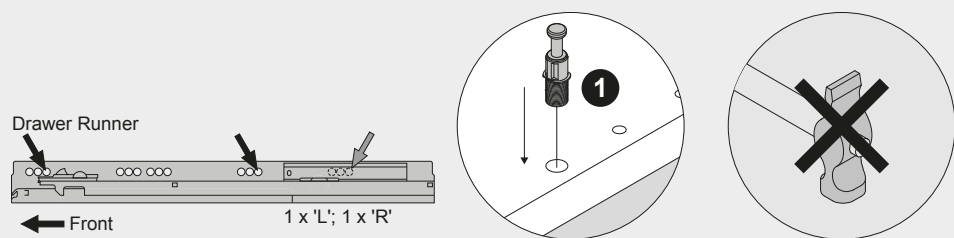
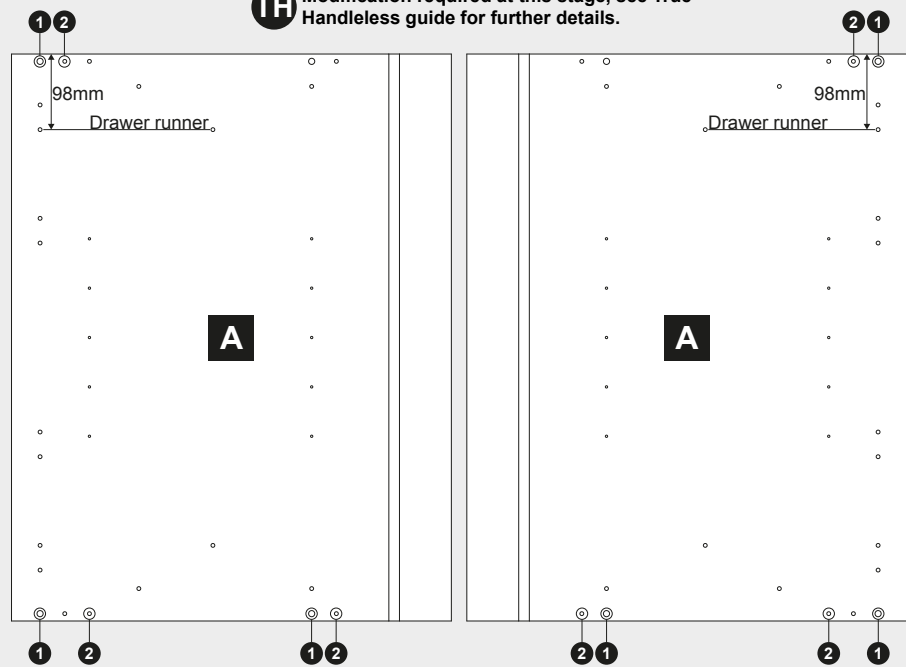
FM 665131

Note - Fitting Handles: (1) Decide where you are going to position each handle to maintain symmetry around your kitchen. (2) Measure the handle centres and mark off each door/drawer position. (3) Drill through the door/drawer using a fine drill (<2.5mm), then drill back from the rear face using a 4.5mm drill. (4) Attach with the fixings provided with your handle.

Ref. No.	Item	Quantity	Ref. No.	Item	Quantity	Ref. No.	Item	Quantity	Tools Required	
150101	 3.5x12mm	14	154027	 6	6	152401	 4/5	4/5		 5mm Drill
150202	 4x12mm	16	154068	 8	8	152418	 4/5	4/5		
150201	 4x15mm	16/20	154047	 2	2	152402	 2	2		 Hammer
150199	 4.5x45mm	4	152181	 4	4	152148	 4	4		
150198	 55mm Carcase Screw	3	152162	 4	4	151999	 12	12		 Tape Measure
154082	 6	6	150308	 2	2	151500	 2	2		
154084	 1	1	150309	 2	2					 Bradawl
154085	 7	7								
154004	 8	8								

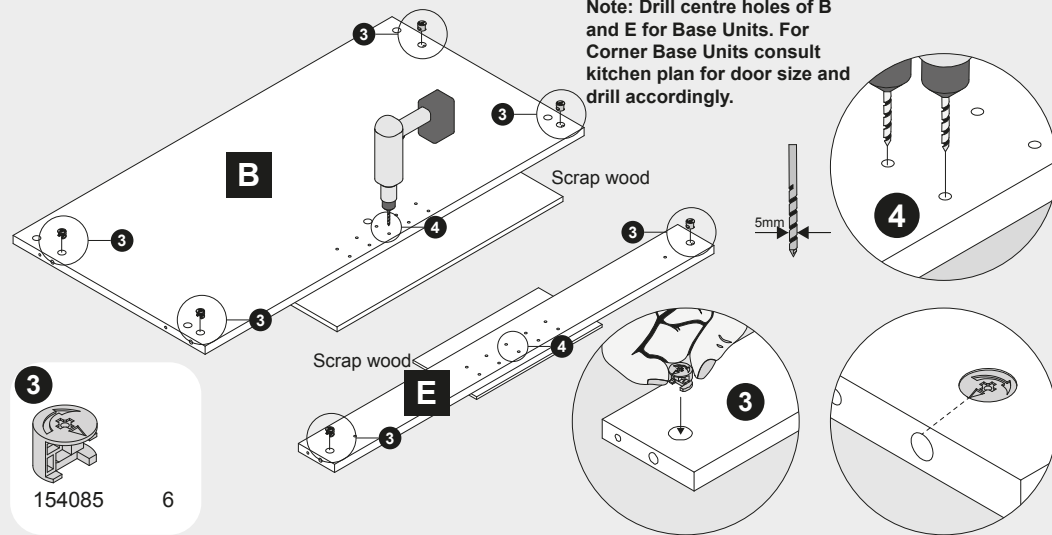
1—2 Assembly Instructions

TH Modification required at this stage, see True Handleless guide for further details.

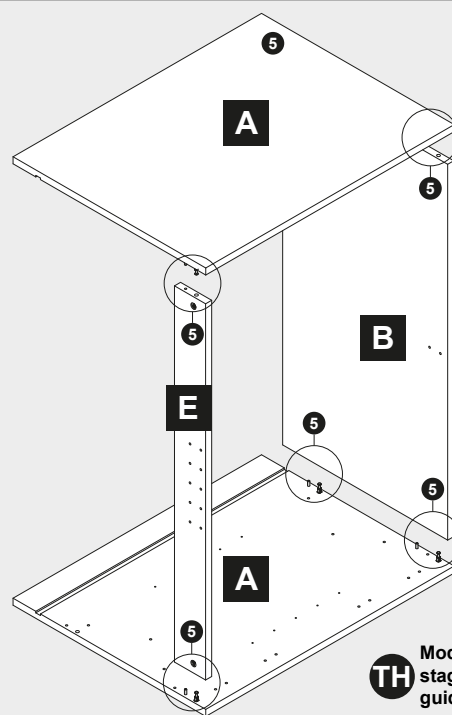


3 — 4

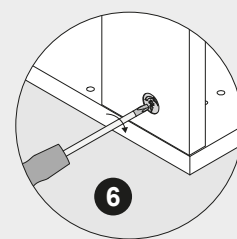
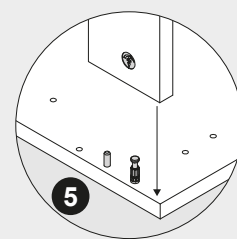
Note: Drill centre holes of B and E for Base Units. For Corner Base Units consult kitchen plan for door size and drill accordingly.



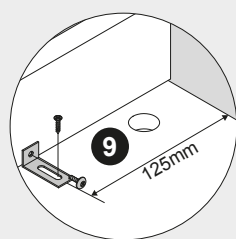
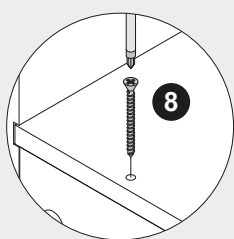
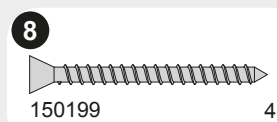
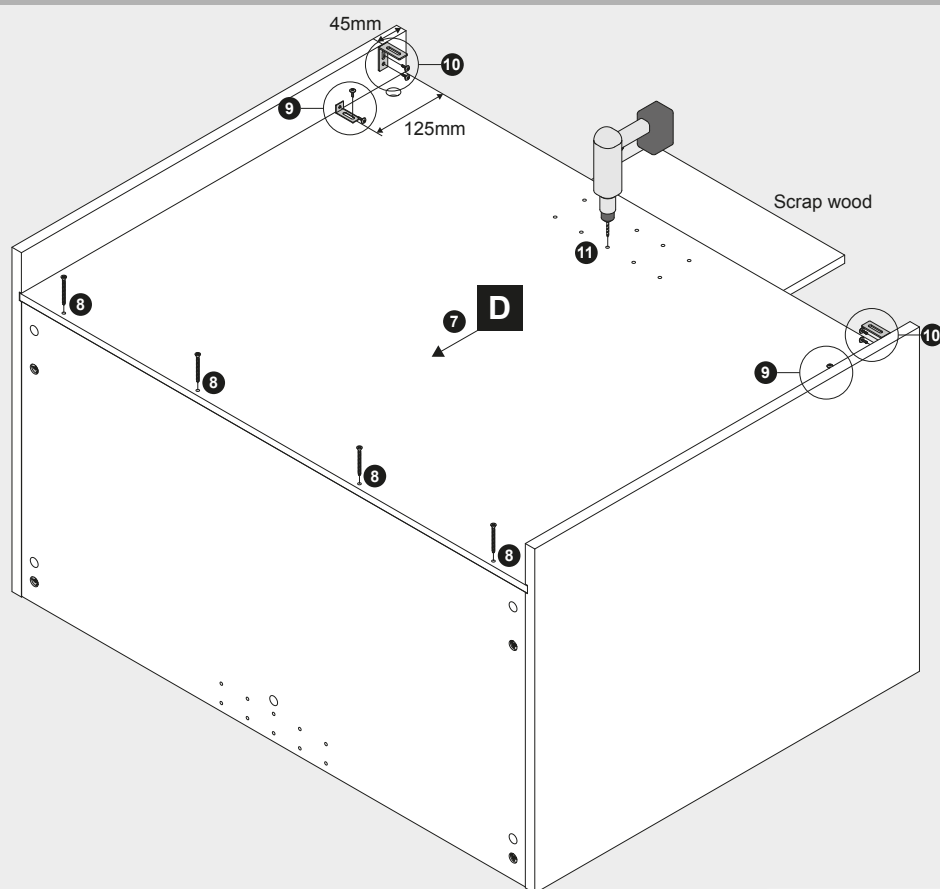
5 — 6



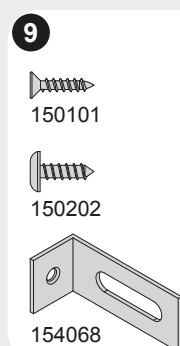
TH Modification required at this stage, see True Handleless guide for further details.



Do Not Over Tighten



Note: Countersunk screw goes into back panel D.



9

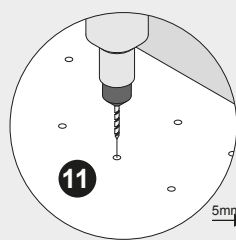
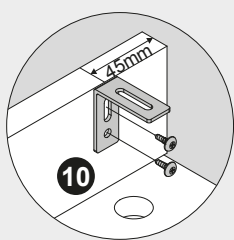
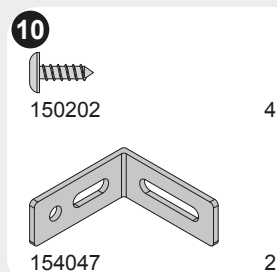


150101 2



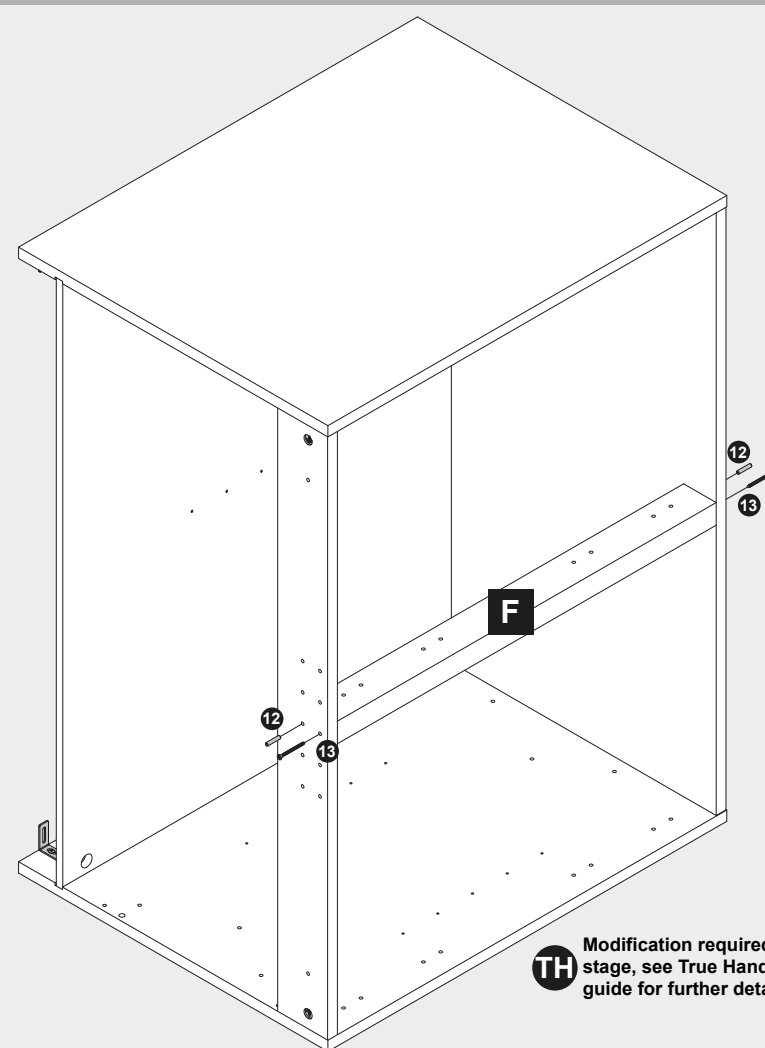
150202 2

154068 2

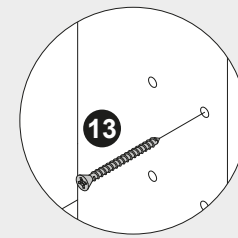
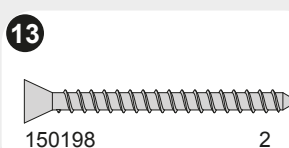
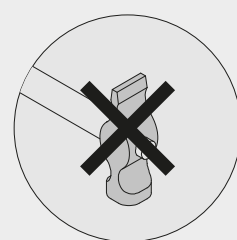
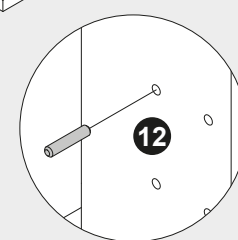
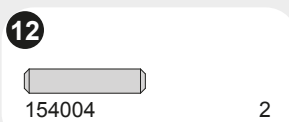


Note: Only drill if drawers are being fit. Base Units drill as indicated. Corner Base Units consult kitchen plan for door size and drill accordingly. Only drill from the lower set of holes

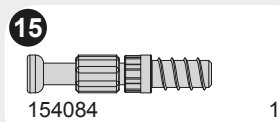
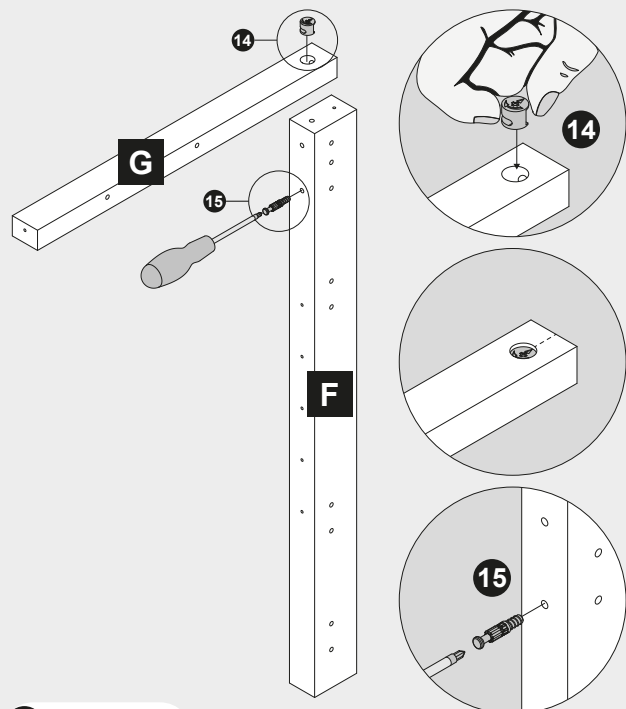
12—13 Without Drawers



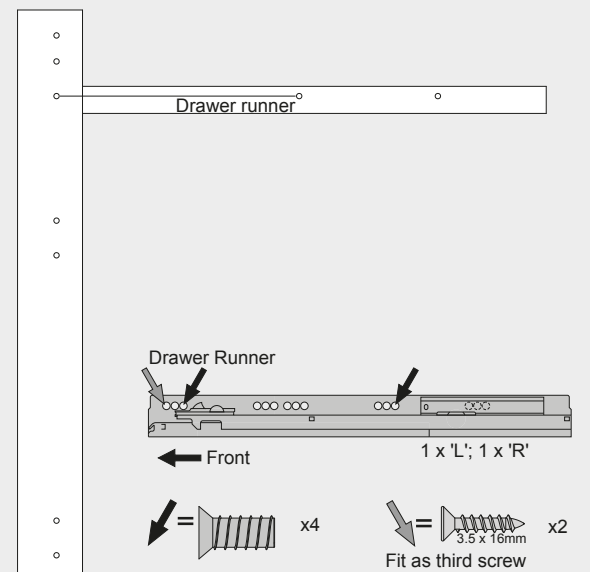
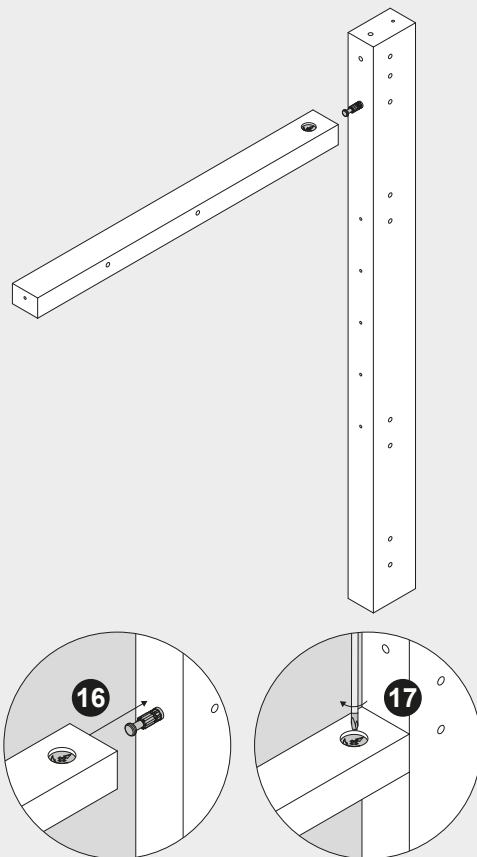
TH Modification required at this stage, see True Handleless guide for further details.



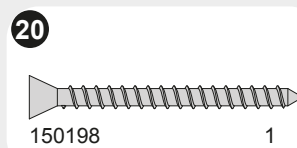
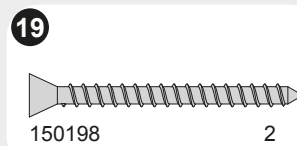
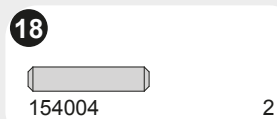
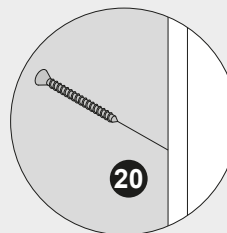
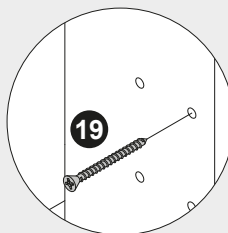
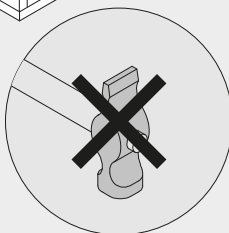
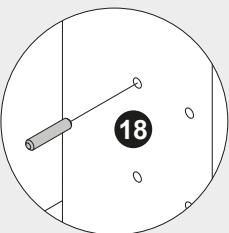
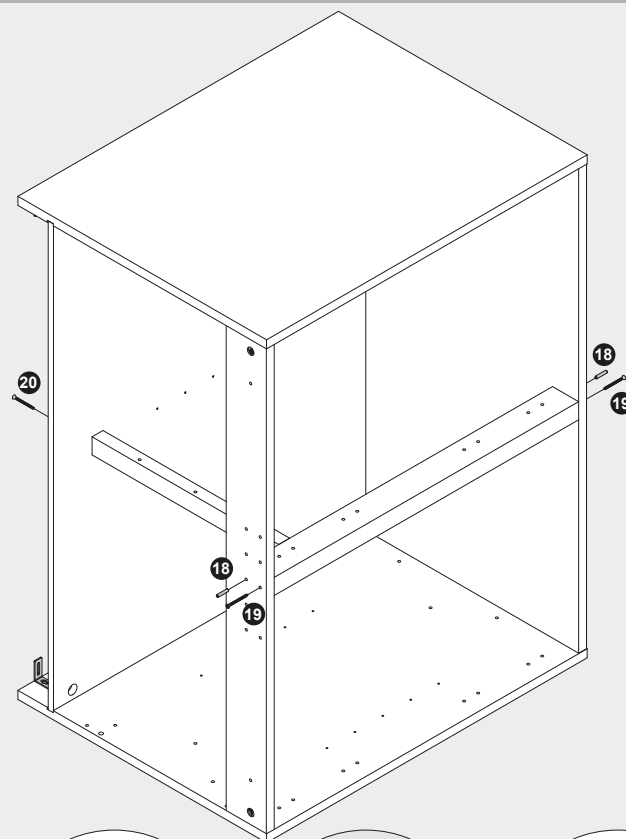
14—15 With Drawers



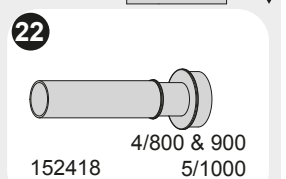
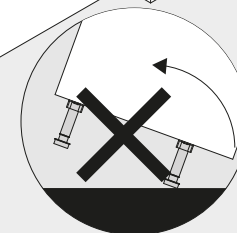
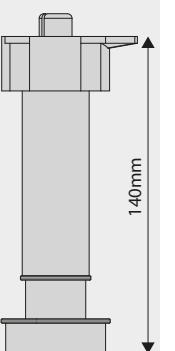
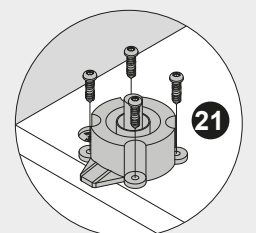
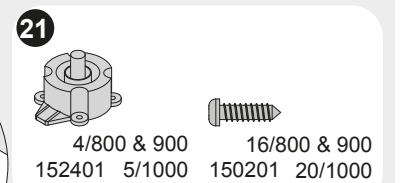
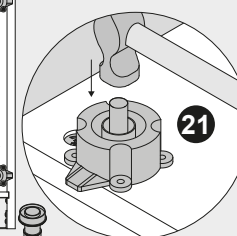
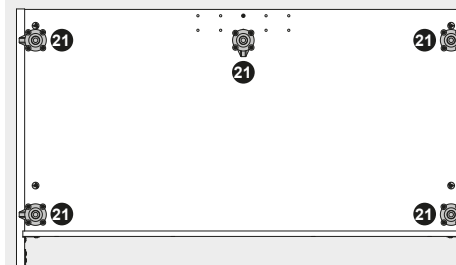
16—17 With Drawers



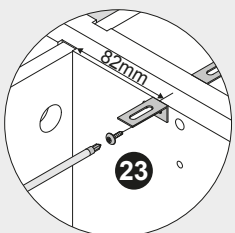
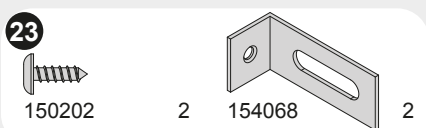
18—20 With Drawers



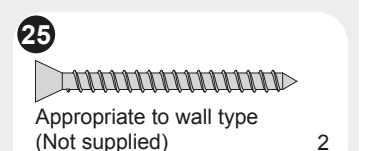
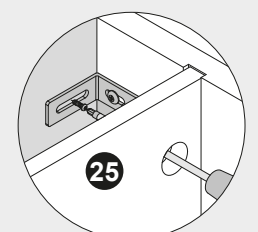
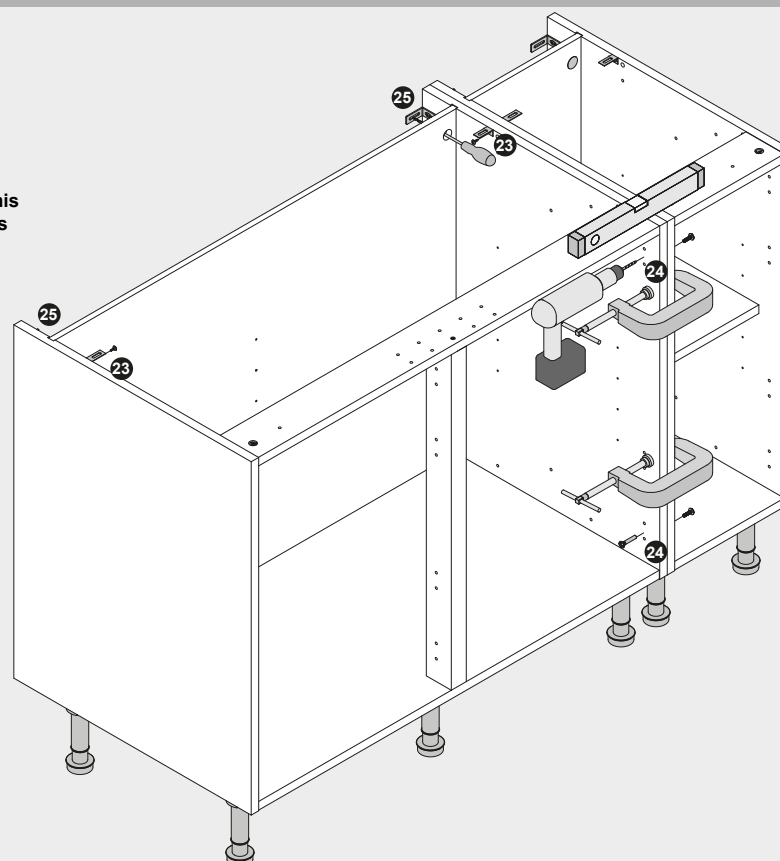
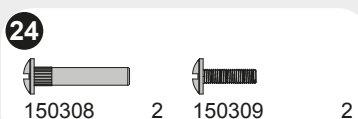
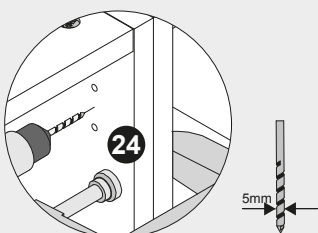
21 — 22



23—25 Installation Instructions



TH Modification required at this stage, see True Handleless guide for further details.



26

29

26

151500

2

27

152402

2

150101

4

28

154027

6

30

31

Note: Do not over tighten screws or use a power screwdriver.

31

150101

8

32

35

34

151999

4

35

152148

4

32

33

34

33

34

33

34

33

34

36

37

Fixed Fascia Fitting

36

150202

2/4

154068

2/4

151999

4/8

37

150202

2/4

38

Corner Post Fitting

Note: Fittings are packed with the Corner Post.

38

150124

12

154081

6

39

41

Corner Post Fitting

Modification required at this stage, see True Handleless guide for further details.

Note: Fit corner post to adjacent unit, then fit optional blanking panel to corner base unit, finally attached corner post to corner base unit mullion. Use appropriate number of screws (not supplied). Any excess/hangover does not need to be trimmed as it will be concealed in the void.

40

Not Supplied

6-10

39 41

150124

6

Unit Size (mm)	Required Door Size (mm)	Total Length in Plan (mm)	Void "x" (mm)
800mm	300	925	125
800mm	400	1025	225
800mm	500	1125	325
1000mm	400	1025	25
1000mm	500	1125	125
1000mm	600	1225	225