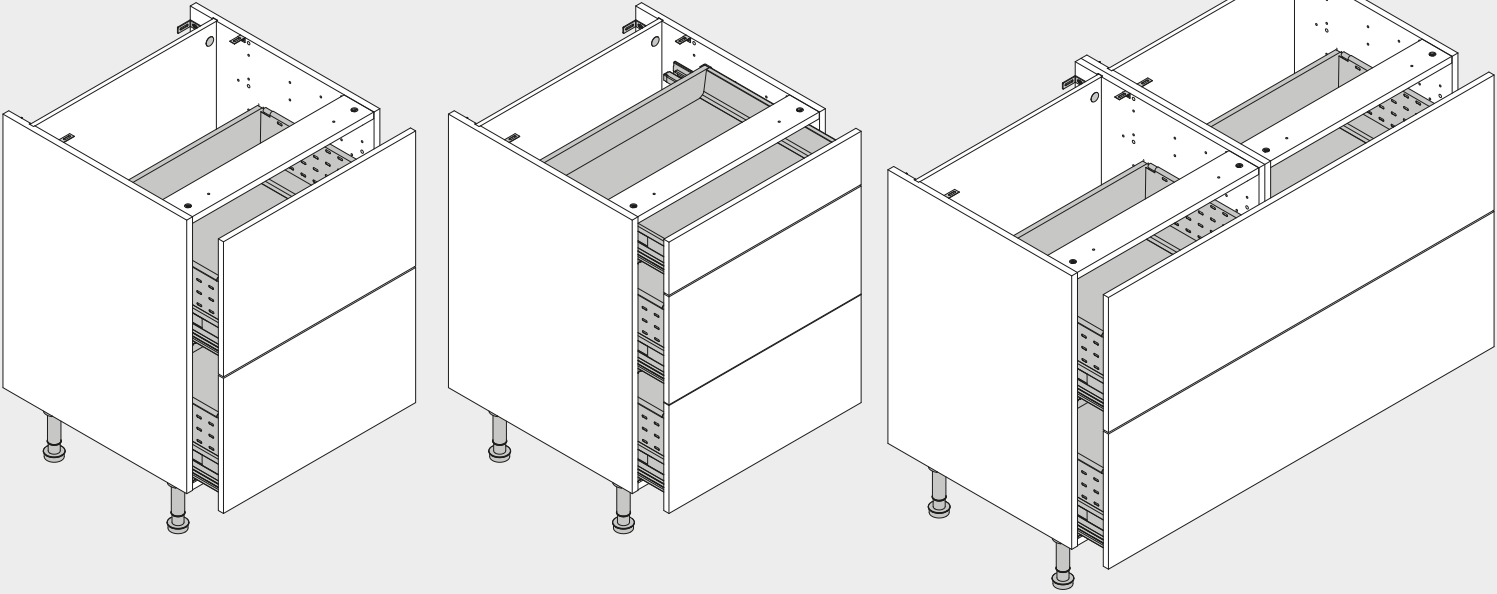
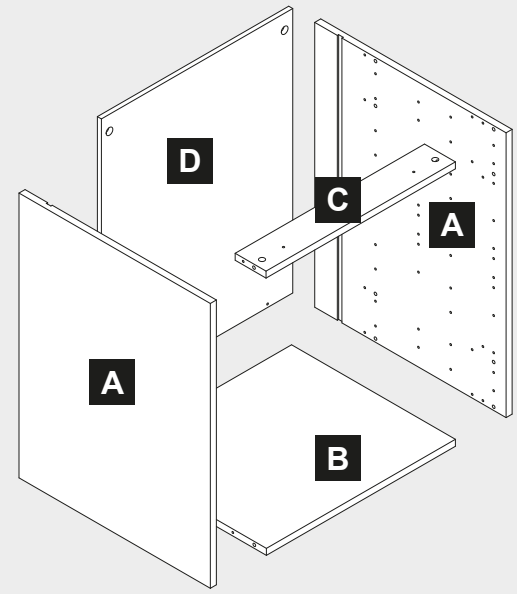


600 and 1200 Drawer Unit Assembly

TH Note: If fitting a “True Handleless” kitchen, some components will differ to those shown in this instruction and will also be packaged separately. Please refer to your True Handleless guide to Receiving for further details on the different components and difference in installation.



Components


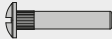
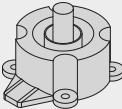
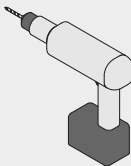
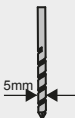


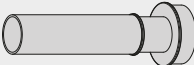
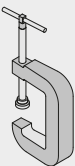

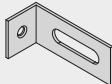
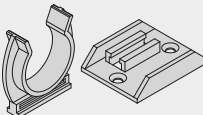
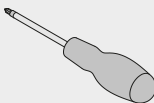

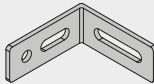
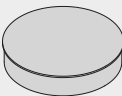
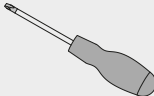
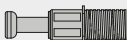

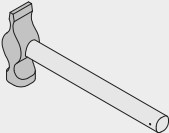

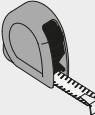

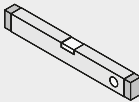



Important Information - True Handleless Kitchens Installers: See Note Above **TH**

Caution: Some pieces of hardware could be hazardous to small children. Keep all these items out of reach and do not leave children unattended in the assembly area.
Please read these instructions carefully before proceeding. Refer to the Guide to Receiving and Installing your Kitchen booklet for further information.
Note: Due to variation in wall conditions no screws are supplied for fixing the units to the wall. If in doubt consult an expert. Assemble the unit on a clean solid work surface.
In the interest of continuing improvements we reserve the right to amend or adjust the specifications without prior notice. Errors and omissions excepted.
These units are fitted with a drawer system. The drawers are supplied separately. These instructions show the runner positions for the drawer system.
Follow the instructions supplied with the drawers for drawerbox assembly.
Every effort has been made to ensure that this product leaves the factory in perfect condition. In the unlikely event that an item is damaged or incorrect, please contact the customer services department.



Note - Fitting Handles: (1) Decide where you are going to position each handle to maintain symmetry around your kitchen. (2) Measure the handle centres and mark off each door/drawer position. (3) Drill through the door/drawer using a fine drill (<2.5mm), then drill back from the rear face using a 4.5mm drill. (4) Attach with the fixings provided with your handle.

Ref. No.	Item	Quantity	Ref. No.	Item	Quantity	Ref. No.	Item	Quantity	Tools Required	
150101	 3.5x12mm	6	150308		2	152401		4		 Drill
150202	 4x12mm	8	150309		2	152418		4	 G-Clamp (pair)	
150201	 4x15mm	16	154068		4	152402		2		 Medium Crosshead Screwdriver
150199	 4.5x45mm	2	154047		2	151500		2	 Large Flathead Screwdriver	
154082		6	151999		6					 Hammer
154085		6							 Tape Measure	
154004		6								 Spirit Level
									 Bradawl	

1 — 2 Assembly Instructions

TH Modification required at this stage, see True Handleless guide for further details.

Note: Three Drawer Units **Note: Two Drawer Units**

98mm
Drawer runner
392mm
Drawer runner
684mm
Drawer runner

317mm
Drawer runner
684mm
Drawer runner

1 2 1 2

Drawer Runner

1 x 'L'; 1 x 'R'

Front

4 2

Fit as third screw

1 2

154082 6

154004 6

3

3 3 3 3 3 3

154085 6

4 — 5

TH Modification required at this stage, see True Handleless guide for further details.

4 4 4 4 4 4

Do Not Over Tighten

Start Locked

6

9

7

150199

2

8

150101

2

150202

2

154068

2

9

150202

4

154047

2

125mm

45mm

125mm

45mm

125mm

45mm

D

Note: Countersunk screw goes into back panel D.

10

11

10

152401

4

150201

16

10

11

140mm

11

152418

4

12

14

Installation Instructions

12

150202

2

154068

2

13

150308

2

150309

2

14

Appropriate to wall type (Not supplied)

2

82mm

5mm

TH

Modification required at this stage, see True Handleless guide for further details.

15

16

15

151500

2

16

152402

2

150101

4

17

17

151999

4/6

18

1200mm Drawer Unit

Note: Build and fix together two 600mm two drawer units as shown previously. Fix drawer brackets to all four positions on each drawer. Fittings supplied with drawers.

Note: Do not over tighten screws or use a power screwdriver.

19

1200mm Drawer Unit