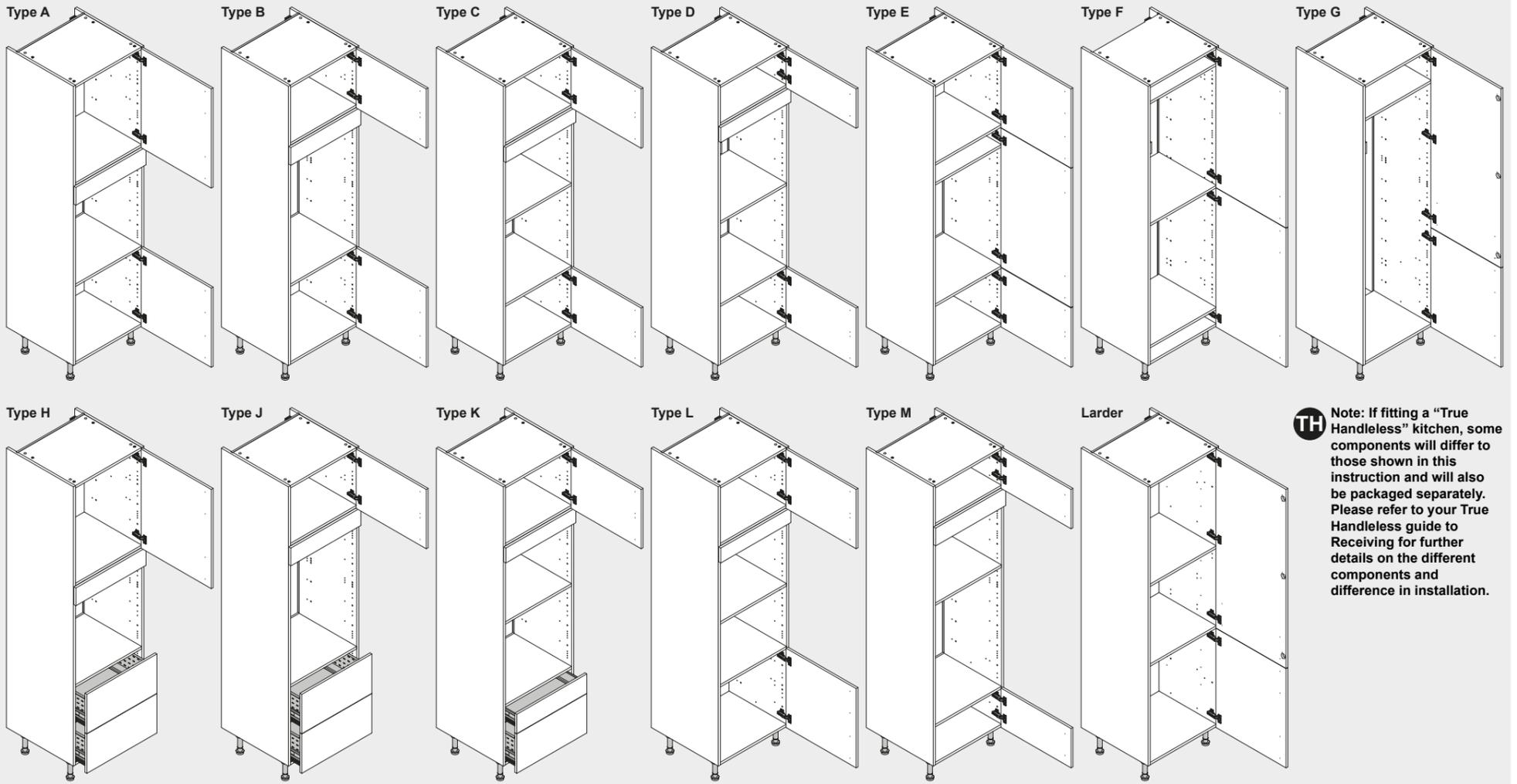


600 Appliance Housings and Larder Unit Assembly



TH Note: If fitting a "True Handleless" kitchen, some components will differ to those shown in this instruction and will also be packaged separately. Please refer to your True Handleless guide to Receiving for further details on the different components and difference in installation.

Important Information - True Handleless Kitchens Installers: See Note Above **TH**

Caution: Some pieces of hardware could be hazardous to small children. Keep all these items out of reach and do not leave children unattended in the assembly area.

Please read these instructions carefully before proceeding. Refer to the Guide to Receiving and Installing your Kitchen booklet for further information.

Note: Due to variation in wall conditions no screws are supplied for fixing the units to the wall. If in doubt consult an expert. Assemble the unit on a clean solid work surface.

In the interest of continuing improvements we reserve the right to amend or adjust the specifications without prior notice. Errors and omissions excepted.

These units may be fitted with a drawer system. The drawers are supplied separately. These instructions show the runner positions for the drawer system.

Follow the instructions supplied with the drawers for drawerbox assembly.

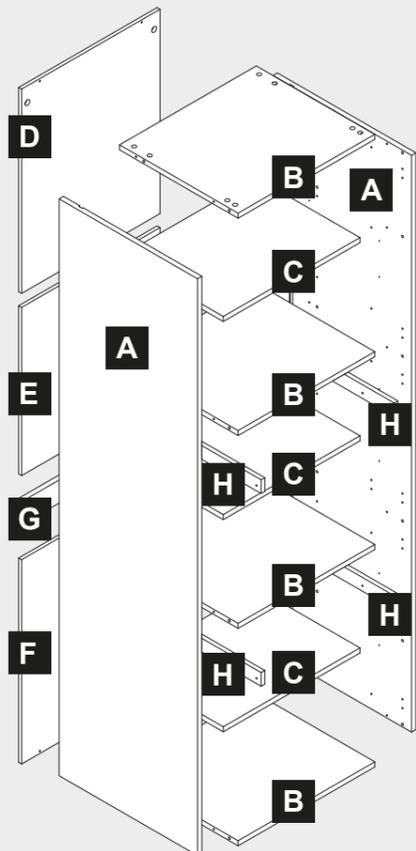
Every effort has been made to ensure that this product leaves the factory in perfect condition. In the unlikely event that an item is damaged or incorrect, please contact the customer services department.

Note - Fitting Handles: (1) Decide where you are going to position each handle to maintain symmetry around your kitchen. (2) Measure the handle centres and mark off each door/drawer position. (3) Drill through the door/drawer using a fine drill (<2.5mm), then drill back from the rear face using a 4.5mm drill. (4) Attach with the fixings provided with your handle.



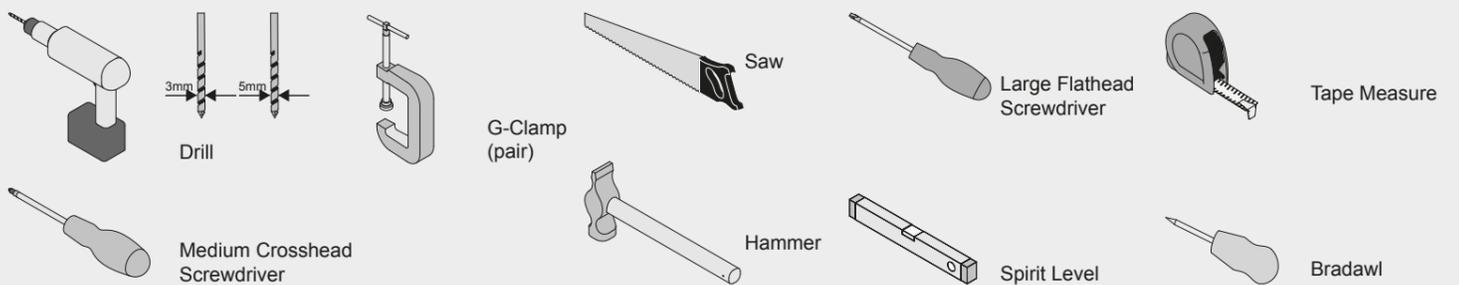
FM 665131

Components



Housing Type	A	B	C	D	E	F	G	H	J	K	L	M	Larder
A	2	2	2	2	2	2	2	2	2	2	2	2	2
B	4	4	5	5	5	3	4	4	5	5	4		4
C	2	2	2	1	2	0	0	1	1	1	2	0	3
D	1	1	1	1	0	1	1	1	1	1	1	1	1
E	0	0	0	0	0	0	0	0	0	0	0	0	1
F	1	1	1	1	0	1	1	1	1	1	1	1	1
G	1	1	1	1	1	1	1	1	1	1	1	1	0
H	2	2	4	4	2	4	0	2	2	4	4	4	0

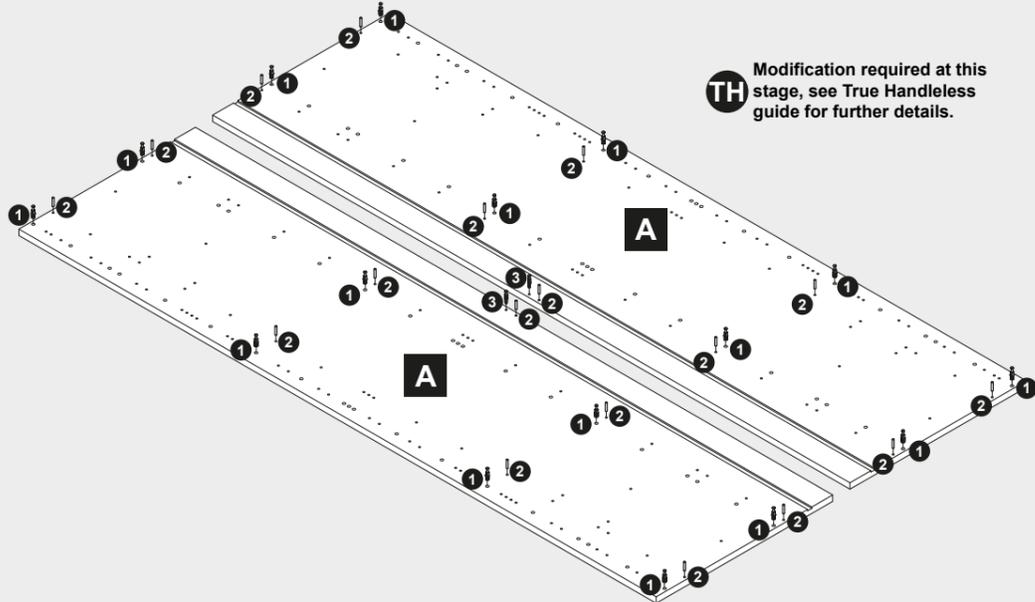
Tools Required



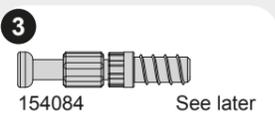
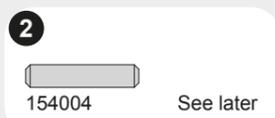
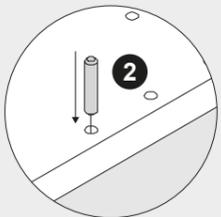
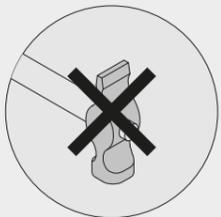
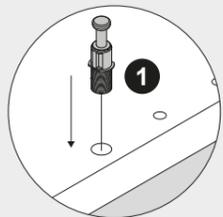
Ref. No.	Item	Quantity by Housing Type	A	B	C	D	E	F	G	H	J	K	L	M	Larder	Ref. No.	Item	Quantity	Ref. No.	Item	Quantity
150101	3.5x12mm		14	12	12	12	16	12	14	10	8	8	12	12	16	152181		4	152162		4
150202	4x12mm		6	4	4	4	4	4	4	6	4	4	4	4	6	152119		0	152120		0
150201	4x15mm		22	22	22	22	16	16	16	22	22	22	22	22	16	152148		4			4
150124	4x25mm		8	8	16	16	8	16	0	8	8	16	16	16	0	151999		4			4
150199	4.5x45mm		4	8	8	8	8	8	8	4	8	8	8	8	4	154068		2			0
154082			16	16	20	20	20	20	12	16	16	20	20	16	16	151500		2			2
154084			2	2	2	2	2	2	2	2	2	2	2	2	2						
154085			18	18	22	22	22	22	14	18	18	22	22	18	18						
154004			18	18	22	22	22	22	14	18	18	22	22	18	16						
154027			0	0	0	0	0	0	0	0	0	0	0	0	12						
154024			8	8	8	4	8	0	4	4	4	8	0	0							
154014			2	2	2	2	0	0	0	2	2	2	2	0							
154015			2	2	2	2	0	0	0	2	2	2	2	0							
																150308		4	152401		4
																150309		4			
																154047		2			
																152418		4	152402		2

1 — 3 Assembly Instructions

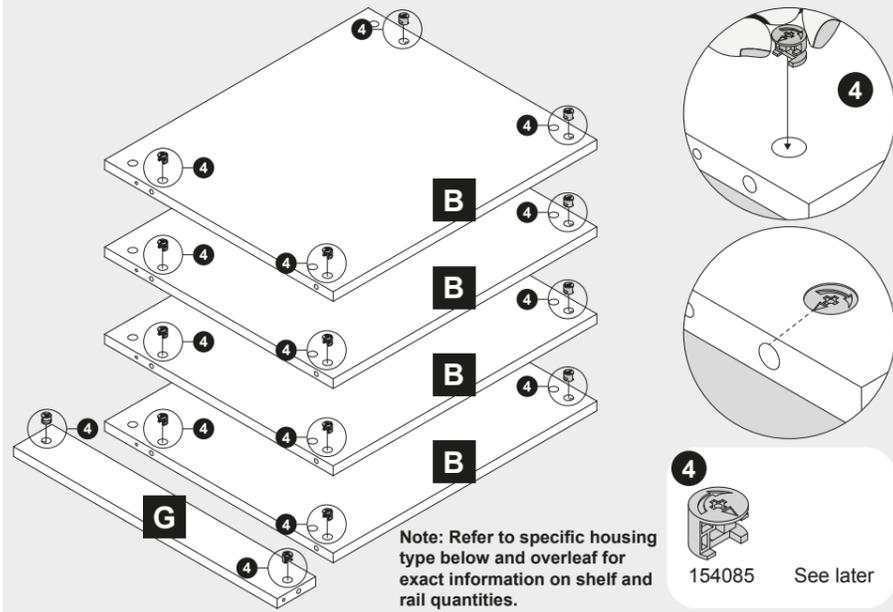
Note: Refer to specific housing type below and overleaf for exact information on shelf quantities and position. Instruction shows assembly for general appliance housing or larder, construction is same for all units unless stated.



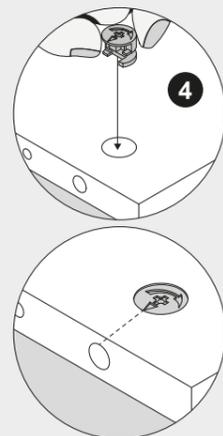
TH Modification required at this stage, see True Handleless guide for further details.



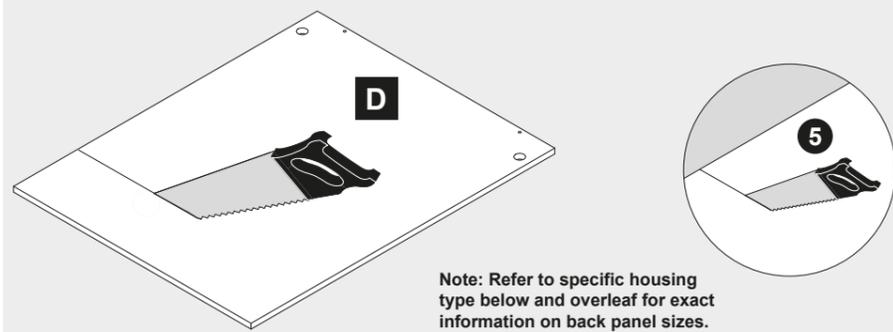
4



Note: Refer to specific housing type below and overleaf for exact information on shelf and rail quantities.



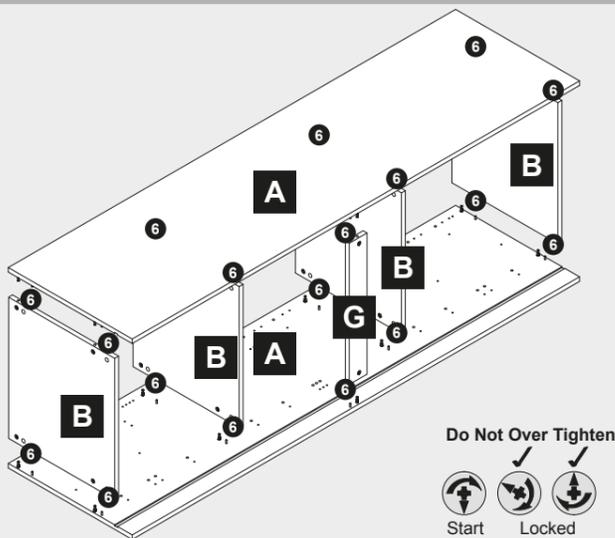
5



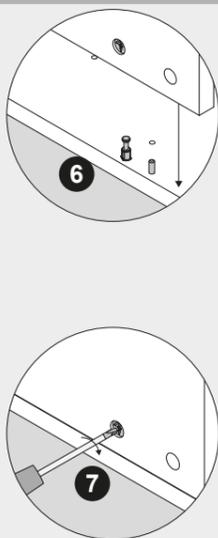
Note: Refer to specific housing type below and overleaf for exact information on back panel sizes.



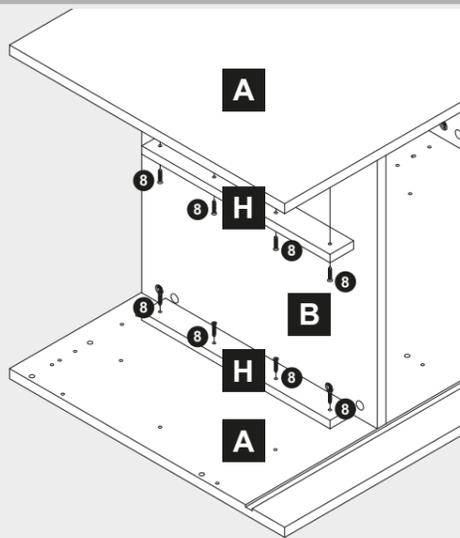
6 — 7



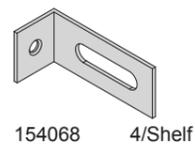
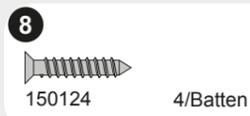
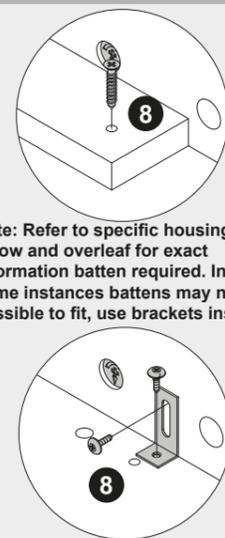
Do Not Over Tighten
Start Locked



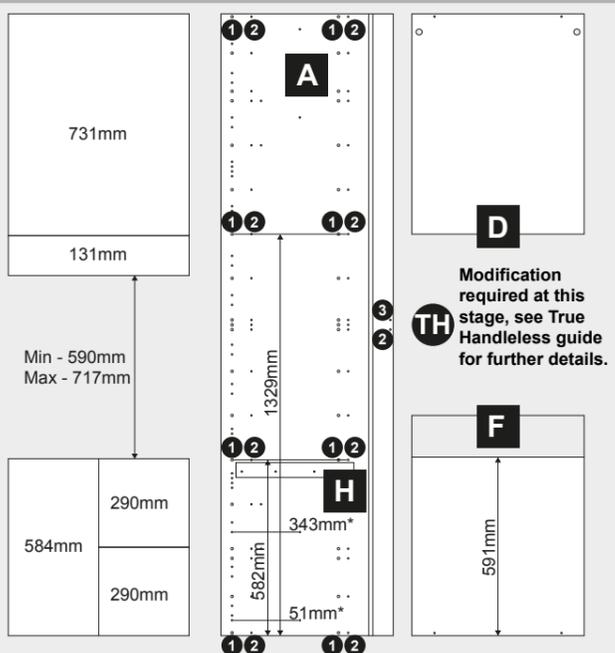
8



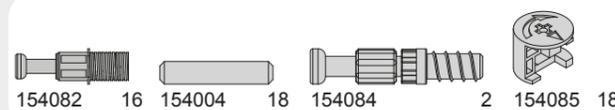
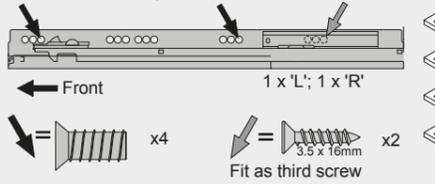
Note: Refer to specific housing type below and overleaf for exact information batten required. In some instances battens may not be possible to fit, use brackets instead.



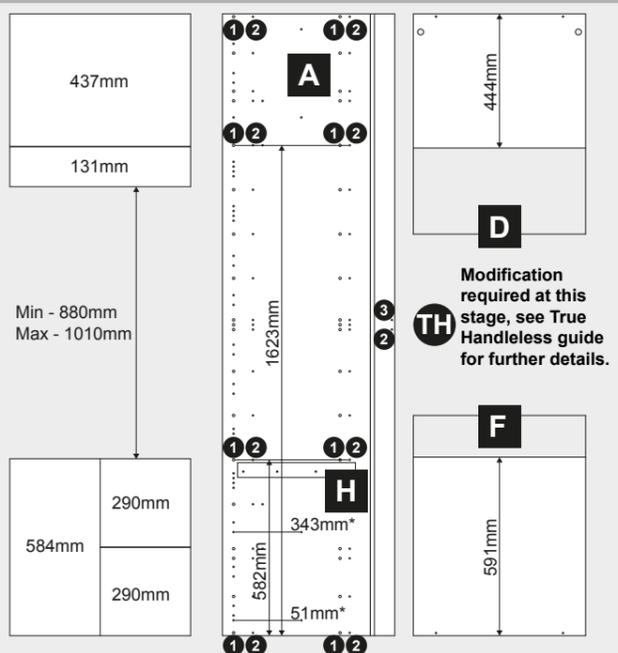
Housing Types A and H



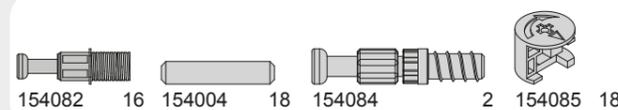
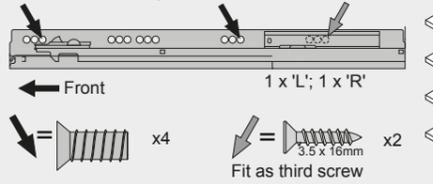
*Drawer Runners are positioned 51mm and 343mm up from bottom of the panel.



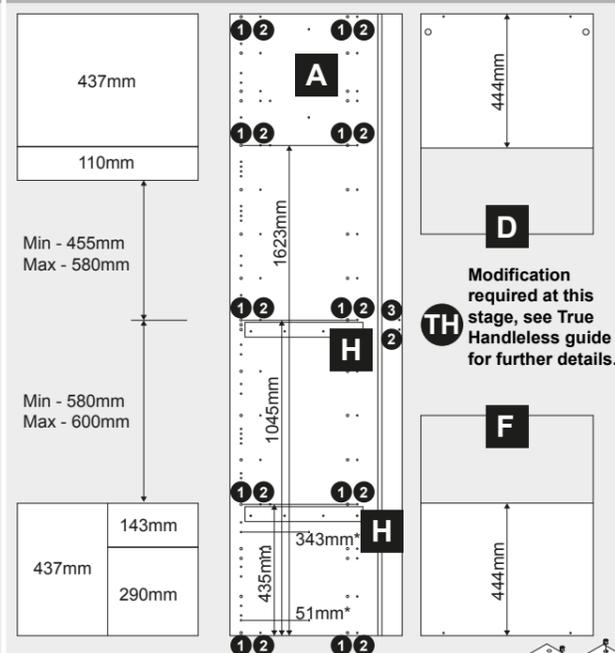
Housing Types B and J



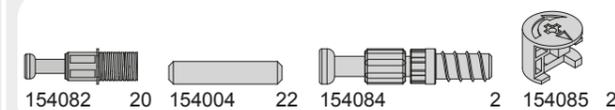
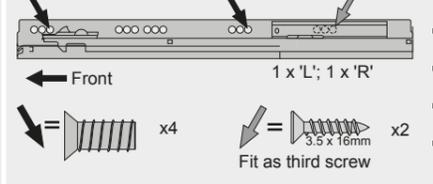
*Drawer Runners are positioned 51mm and 343mm up from bottom of the panel.



Housing Types C and K



*Drawer Runners are positioned 51mm and 343mm up from bottom of the panel.



Housing Type D

290mm
110mm
Min - 590mm
Max - 707mm
Min - 580mm
Max - 600mm
437mm

1770mm
1045mm
435mm

297mm
444mm

154082 20 154004 22
154084 2 154085 22

Housing Type E

584mm
1025mm
437mm

591mm
444mm

Max - 880mm
1476mm
1329mm
435mm

154082 20 154004 22
154084 2 154085 22

Housing Type F

1025mm
1025mm

Max - 1780mm without centre shelf
Max - 880mm
1928mm
1029mm
130mm

Note: No back panels are used with this unit.
Note: Some appliances may not require middle shelf. To prevent condensation it may be advisable to cut holes in the centre shelf. Refer to appliance manufacturer's installation guide.

Back edge 100mm

154082 20 154004 22
154084 2 154085 22

Housing Type G

1319mm
731mm

266mm
444mm

Max - 1774mm
1802mm

154082 12 154004 14
154084 2 154085 14

Housing Type L

437mm
110mm
Max - 450mm
Max - 445mm
584mm

1623mm
1045mm
592mm

444mm
591mm

154082 20 154004 22
154084 2 154085 22

Housing Type M

290mm
110mm
Min - 445mm
Max - 550mm
Max - 880mm
290mm

1770mm
1183mm
288mm

297mm
297mm

154082 20 154004 22
154084 2 154085 22

Larder

731mm
1319mm
584mm
731mm

1323mm
735mm

154082 16
154004 16
154084 2
154085 18

9-11 Assembly Instructions (continued)

10 150199 4/Back

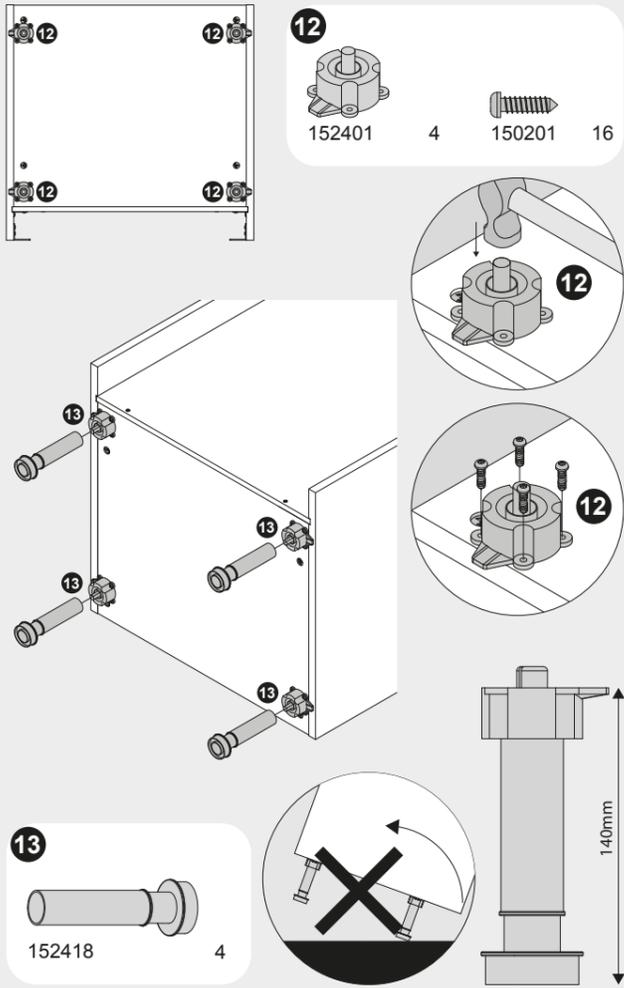
Note: For types A, H and Larder panel D has brackets at the bottom. Countersunk screw goes into back panel D.

8 154068 4 150202 4 150101 4

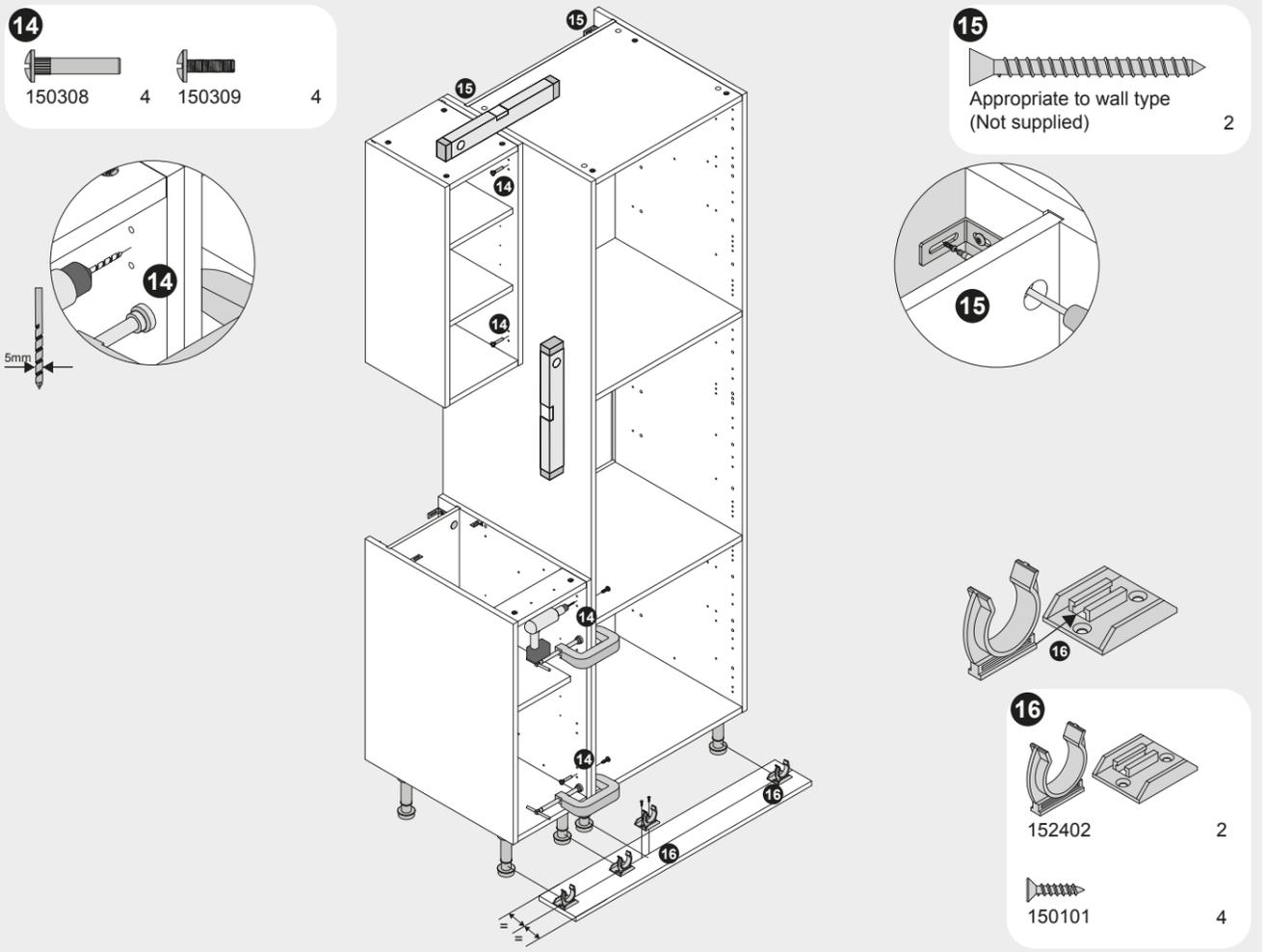
11 150202 4 154047 2

Note: Appliance Type A shown, refer to specific housing type for exact back panel information.

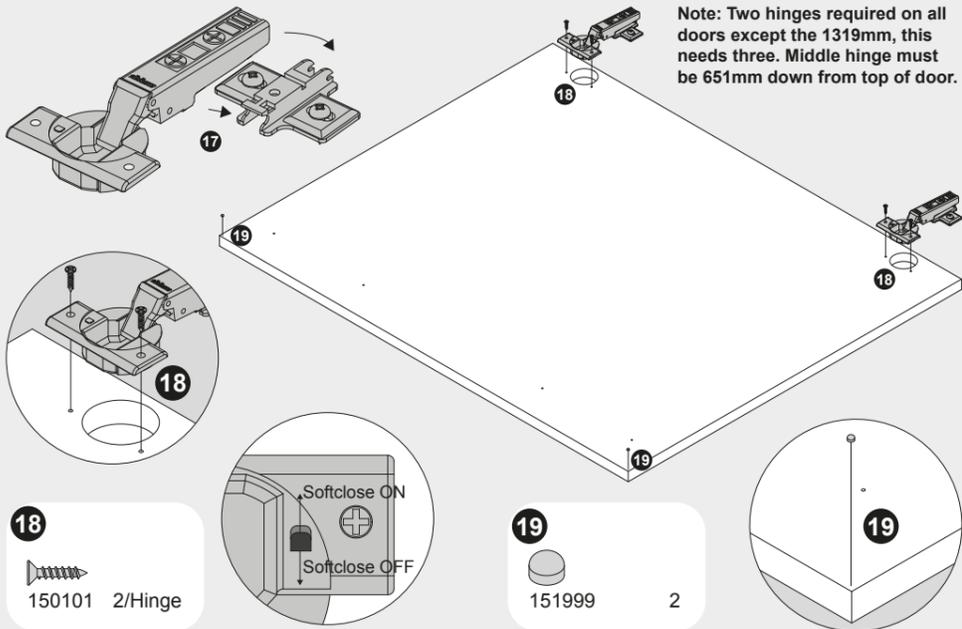
12 — 13



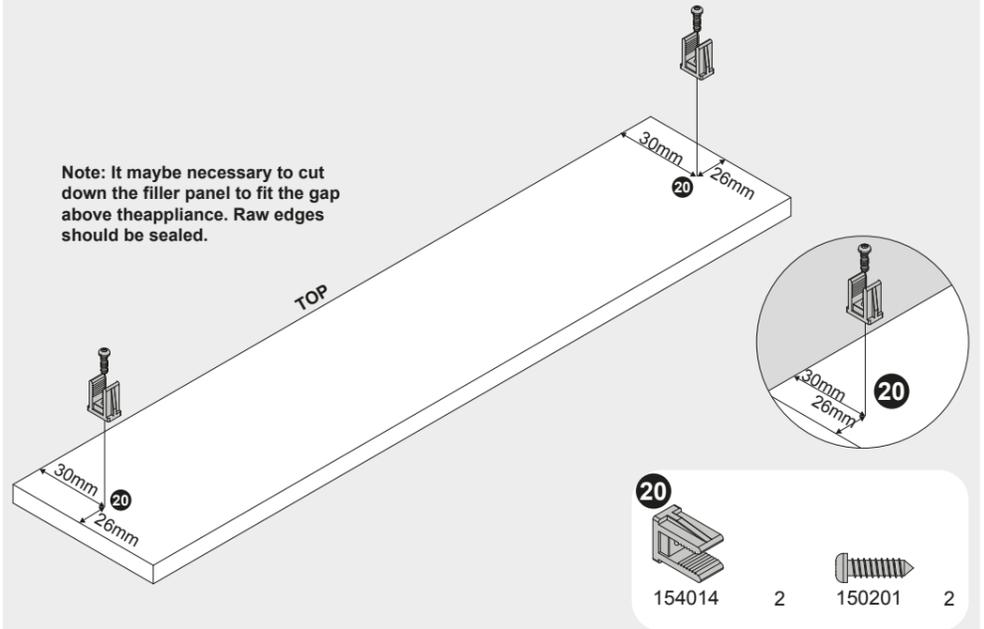
14 — 16 Installation Instructions



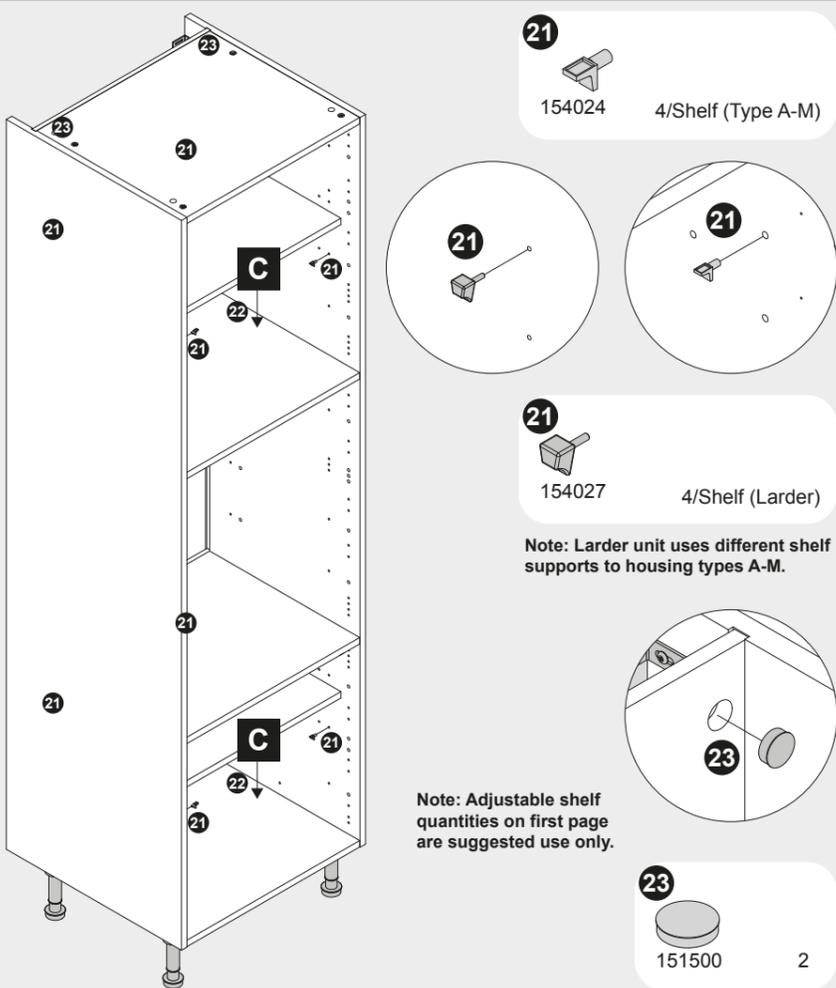
17 — 19



20



21 — 23



24 — 28

