

TH Note: If fitting a “True Handleless” kitchen, some components will differ to those shown in this instruction and will also be packaged separately. Please refer to your True Handleless guide to Receiving for further details on the different components and difference in installation.

Note: E included in the 600mm standard height and tall height models.

Note: E included in the 600 standard height and tall height Corner Wall Unit conversion kit.

Caution: Some pieces of hardware could be hazardous to small children. Keep all these items out of reach and do not leave children unattended in the assembly area. Please read these instructions carefully before proceeding. Refer to the Guide to Receiving and Installing your Kitchen booklet for further information.

Note: Due to variation in wall conditions no screws are supplied for fixing the units to the wall. If in doubt consult an expert. Assemble the unit on a clean solid work surface.

In the interest of continuing improvements we reserve the right to amend or adjust the specifications without prior notice. Errors and omissions excepted.

Every effort has been made to ensure that this product leaves the factory in perfect condition. In the unlikely event that an item is damaged or incorrect, please

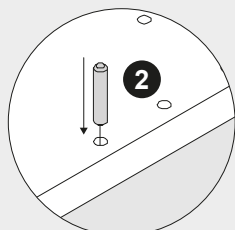
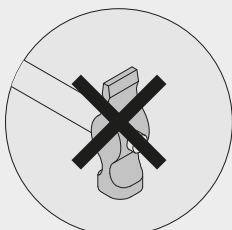
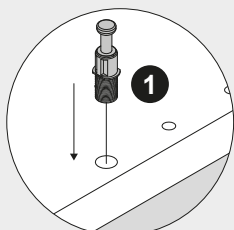
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Note - Fitting Handles: (1) Decide where you are going to position each handle to maintain symmetry around your kitchen. (2) Measure the handle centres and mark off each door/drawer position. (3) Drill through the door/drawer using a fine drill (<2.5mm), then drill back from the rear face using a 4.5mm drill. (4) Attach with the fixings provided with your handle.

Tools Required



1



154082

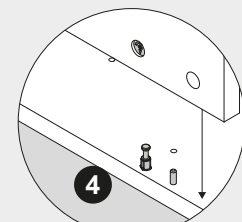
8

2

154004

8

Diagram illustrating the installation of the second panel (B) to the first panel (A). The diagram shows the TH (True Handleless) logo on the bottom edge of panel B. The panel number 8 is indicated.

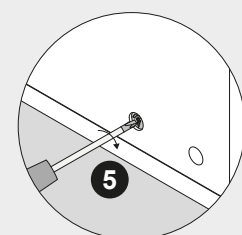


Do Not Over Tighten



Start

Locked



TH Modification required at this stage, see True Handleless guide for further details.

Diagram illustrating the installation of the bottom panel (6) into the cabinet frame. The panel is shown being lowered into the frame, with a callout showing the panel's underside.



150126 4

10

150308 2 150309 2

11  154027 8

Note: Substitute hinges and plates if using 600 Corner Wall Unit conversion kit.

Note: Do not over tighten screws or use a power screwdriver.

14



150101 8

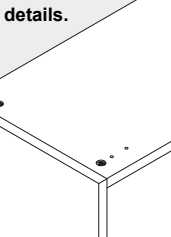
The diagram shows a close-up of the door handle area. An arrow points to the top position, labeled "Softclose ON". Another arrow points to the bottom position, labeled "Softclose OFF". The handle has a circular button with a plus sign in the center.

17
151999 2

18 
152148 2

TH Modification required at this stage, see True Handleless guide for further details.

TH at this stage, see True Handleless guide for further details.



This diagram shows a side view of a cabinet door being attached to a frame. The door is labeled with a large black square containing the letter 'E'. Four screws, each labeled with the number '19', are shown being inserted into the top and bottom edges of the door. A circular inset at the bottom right shows a close-up of the screw being inserted into the door's edge.

Note: It is advisable to fit the hinge plates to Panel E before panel E is fitted to the cabinet.

19



150198 4

TH Modification required at this stage, see True Handleless guide for further details.

Technical drawing of the cabinet assembly showing dimensions and mounting points. The drawing includes the following dimensions and labels:

- Top left corner: 20mm (height), 64mm (width), 625mm (depth), 45mm (height).
- Top right corner: 625mm (depth), 260mm (width), 20mm (height), 64mm (width).
- Mounting points: Three circular holes labeled "20" are shown on the top surface of the cabinet.