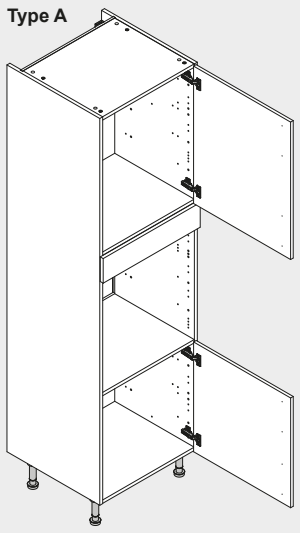
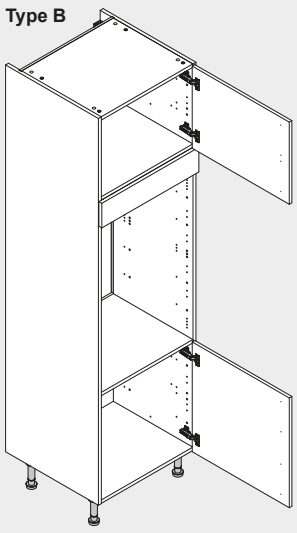
# 600 Appliance Housings and Larder Unit Assembly

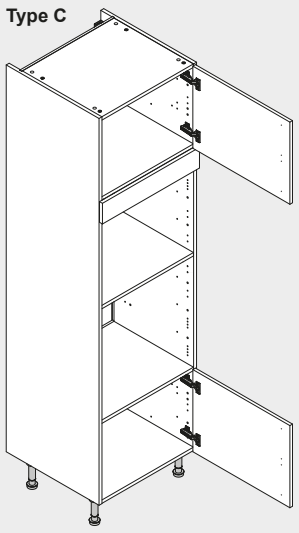
Type A



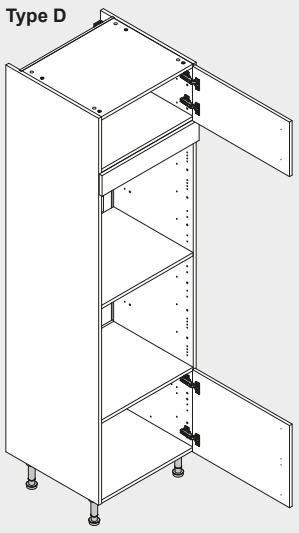
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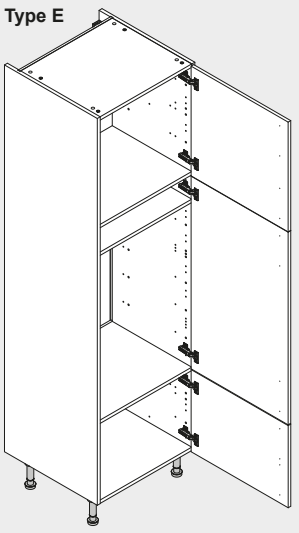
Type C



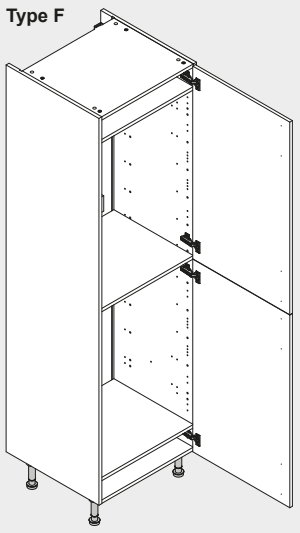
Type D



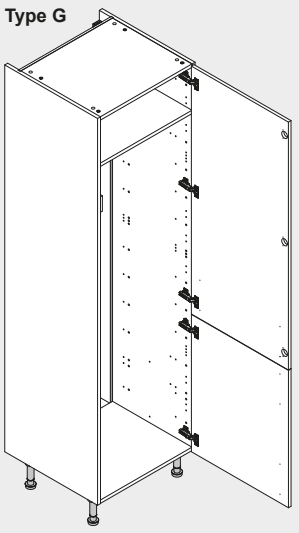
Type E



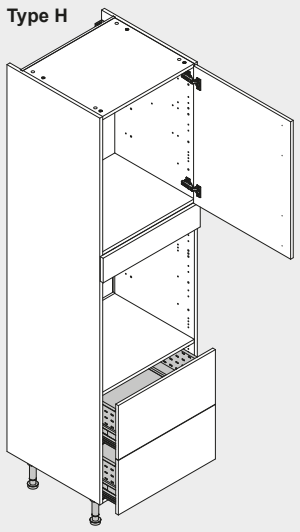
Type F



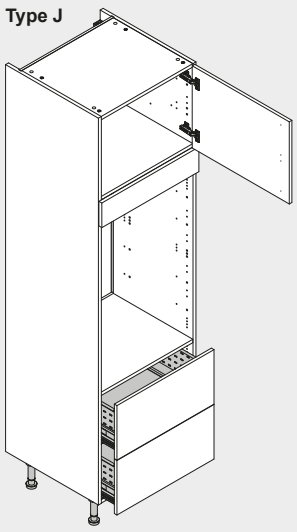
Type G



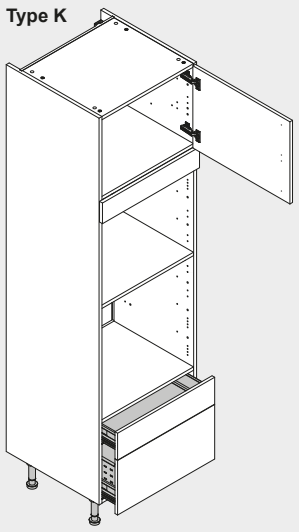
Type H



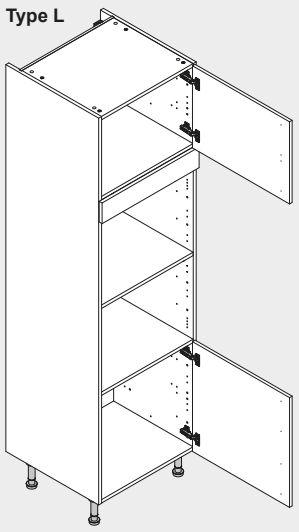
Type J



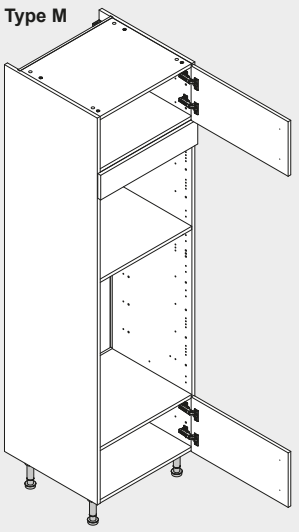
Type K



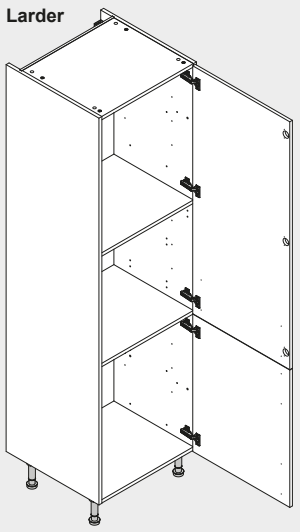
Type L



Type M



Larder



**TH** **Note: If fitting a "True Handleless" kitchen, some components will differ to those shown in this instruction and will also be packaged separately. Please refer to your True Handleless guide to Receiving for further details on the different components and difference in installation.**

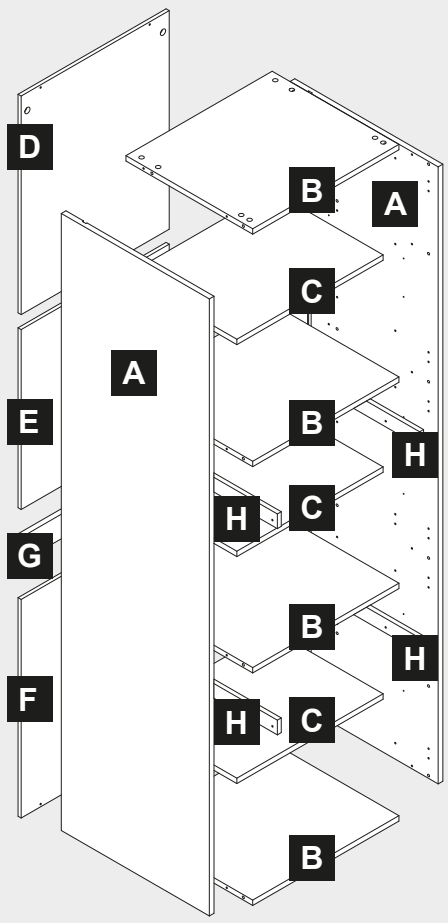
## Important Information - **True Handleless Kitchens Installers**: See Note Above TH

**Caution: Some pieces of hardware could be hazardous to small children. Keep all these items out of reach and do not leave children unattended in the assembly area.**
Please read these instructions carefully before proceeding. Refer to the Guide to Receiving and Installing your Kitchen booklet for further information.
**Note:** Due to variation in wall conditions no screws are supplied for fixing the units to the wall. If in doubt consult an expert. Assemble the unit on a clean solid work surface.
In the interest of continuing improvements we reserve the right to amend or adjust the specifications without prior notice. Errors and omissions excepted.
These units may be fitted with a drawer system. The drawers are supplied separately. These instructions show the runner positions for the drawer system.
Follow the instructions supplied with the drawers for drawerbox assembly.
Every effort has been made to ensure that this product leaves the factory in perfect condition. In the unlikely event that an item is damaged or incorrect, please contact the customer services department.

bsi. ISO 9001 Quality Management
FM 665131

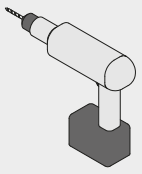
**Note - Fitting Handles:** (1) Decide where you are going to position each handle to maintain symmetry around your kitchen. (2) Measure the handle centres and mark off each door/drawer position. (3) Drill through the door/drawer using a fine drill (<2.5mm), then drill back from the rear face using a 4.5mm drill. (4) Attach with the fixings provided with your handle.

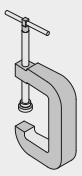
## Components

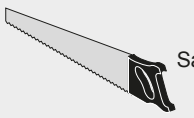


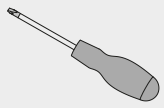

| Housing Type | A | B | C | D | E | F | G | H | J | K | L | M | Larder |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| A | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| B | 4 | 4 | 5 | 5 | 5 | 5 | 3 | 4 | 4 | 5 | 5 | 4 | 4 |
| C | 2 | 2 | 2 | 1 | 2 | 0 | 0 | 1 | 1 | 1 | 2 | 0 | 3 |
| D | 1 | 1 | 1 | 1 | 1 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| E | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 |
| F | 1 | 1 | 1 | 1 | 1 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| G | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 |
| H | 2 | 2 | 4 | 4 | 2 | 4 | 0 | 2 | 2 | 4 | 4 | 4 | 0 |

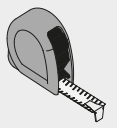
## Tools Required

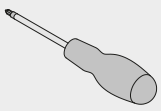

Drill

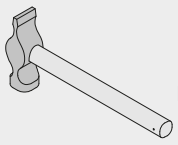

G-Clamp (pair)

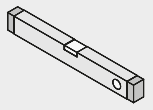

Saw

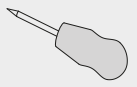

Large Flathead Screwdriver

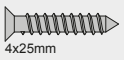
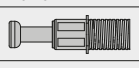
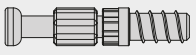
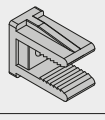
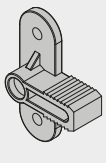

Tape Measure

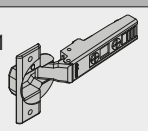
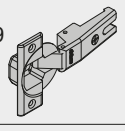

Medium Crosshead Screwdriver


Hammer


Spirit Level


Bradawl

| Ref. No. | Item | Quantity by Housing Type | A | B | C | D | E | F | G | H | J | K | L | M | Larder |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 150101 |  3.5x12mm | | 14 | 12 | 12 | 12 | 16 | 12 | 14 | 10 | 8 | 8 | 12 | 12 | 16 |
| 150202 |  4x12mm | | 6 | 4 | 4 | 4 | 4 | 4 | 4 | 6 | 4 | 4 | 4 | 4 | 6 |
| 150201 |  4x15mm | | 22 | 22 | 22 | 22 | 16 | 16 | 16 | 22 | 22 | 22 | 22 | 22 | 16 |
| 150124 |  4x25mm | | 8 | 8 | 16 | 16 | 8 | 16 | 0 | 8 | 8 | 16 | 16 | 16 | 0 |
| 150199 |  4.5x45mm | | 4 | 8 | 8 | 8 | 8 | 8 | 8 | 4 | 8 | 8 | 8 | 8 | 4 |
| 154082 |  | | 16 | 16 | 20 | 20 | 20 | 20 | 12 | 16 | 16 | 20 | 20 | 16 | 16 |
| 154084 |  | | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 154085 |  | | 18 | 18 | 22 | 22 | 22 | 22 | 14 | 18 | 18 | 22 | 22 | 18 | 18 |
| 154004 |  | | 18 | 18 | 22 | 22 | 22 | 22 | 14 | 18 | 18 | 22 | 22 | 18 | 16 |
| 154027 |  | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 12 |
| 154024 |  | | 8 | 8 | 8 | 4 | 8 | 0 | 0 | 4 | 4 | 4 | 8 | 0 | 0 |
| 154014 |  | | 2 | 2 | 2 | 2 | 0 | 0 | 0 | 2 | 2 | 2 | 2 | 2 | 0 |
| 154015 |  | | 2 | 2 | 2 | 2 | 0 | 0 | 0 | 2 | 2 | 2 | 2 | 2 | 0 |

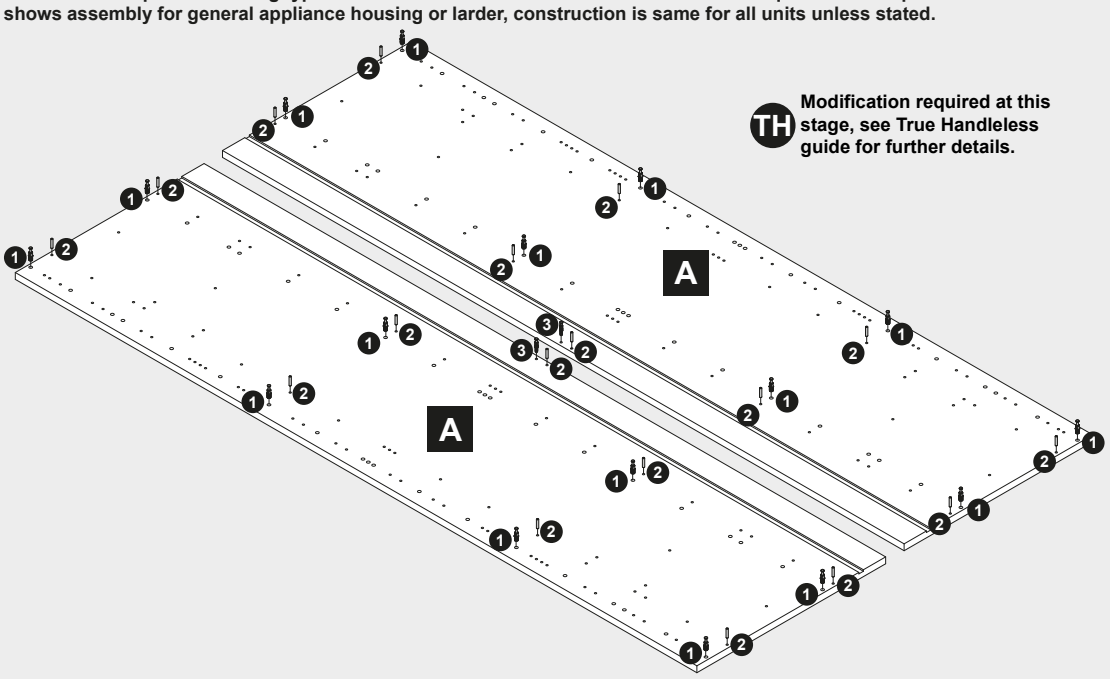
| Ref. No. | Item | Quantity by Housing Type | A | B | C | D | E | F | G | H | J | K | L | M | Larder |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 152181 |  | 152162  | 4 | 4 | 4 | 4 | 0 | 0 | 0 | 2 | 2 | 2 | 4 | 4 | 5 |
| 152119 |  | 152120  | 0 | 0 | 0 | 0 | 6 | 4 | 5 | 0 | 0 | 0 | 0 | 0 | 0 |
| 152148 |  | | 4 | 4 | 4 | 4 | 6 | 4 | 5 | 6 | 6 | 6 | 4 | 4 | 5 |
| 151999 |  | | 4 | 4 | 4 | 4 | 6 | 4 | 5 | 2 | 2 | 2 | 4 | 4 | 4 |
| 154068 |  | | 2 | 0 | 0 | 0 | 0 | 0 | 0 | 2 | 0 | 0 | 0 | 0 | 2 |
| 151500 |  | | 2 | 2 | 2 | 2 | 2 | 0 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |

| Ref. No. | Item | Quantity |
|---|---|---|
| 150308 |  | 4 |
| 150309 |  | 4 |
| 154047 |  | 2 |
| 152418 |  | 4 |

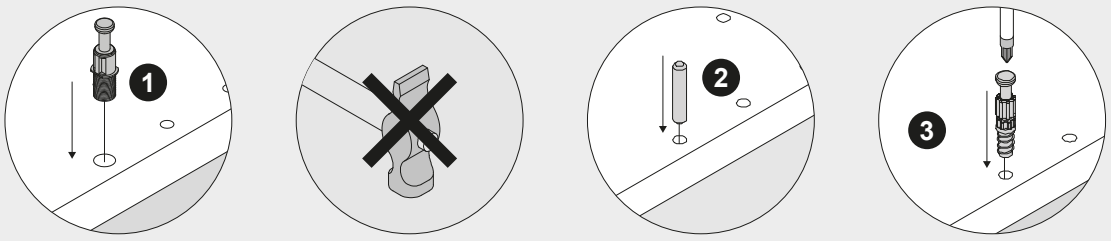
| Ref. No. | Item | Quantity |
|---|---|---|
| 152401 |  | 4 |
| 152402 |  | 2 |

# 1 — 3 Assembly Instructions

**Note: Refer to specific housing type below and overleaf for exact information on shelf quantities and position. Instruction shows assembly for general appliance housing or larder, construction is same for all units unless stated.**




**TH** **Modification required at this stage, see True Handleless guide for further details.**

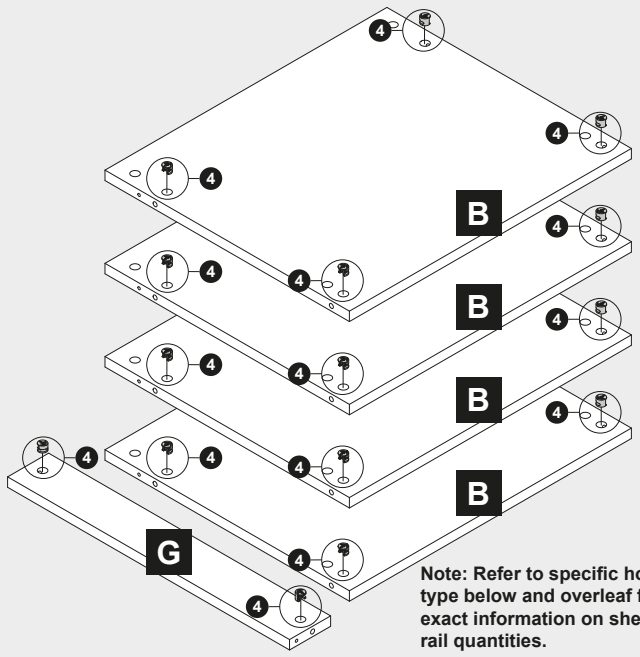


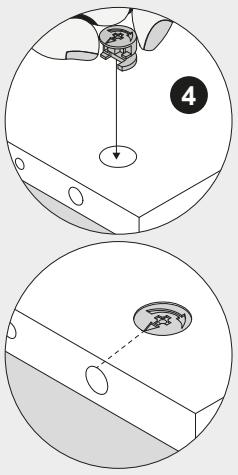

**1**
154082 See later

**2**
154004 See later

**3**
154084 See later

## 4

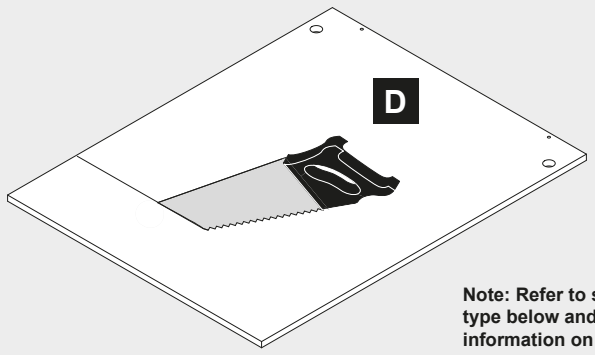


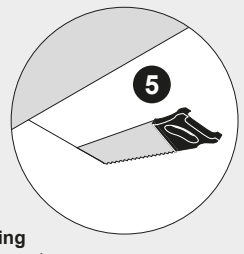




**Note: Refer to specific housing type below and overleaf for exact information on shelf and rail quantities.**

**4**
154085 See later

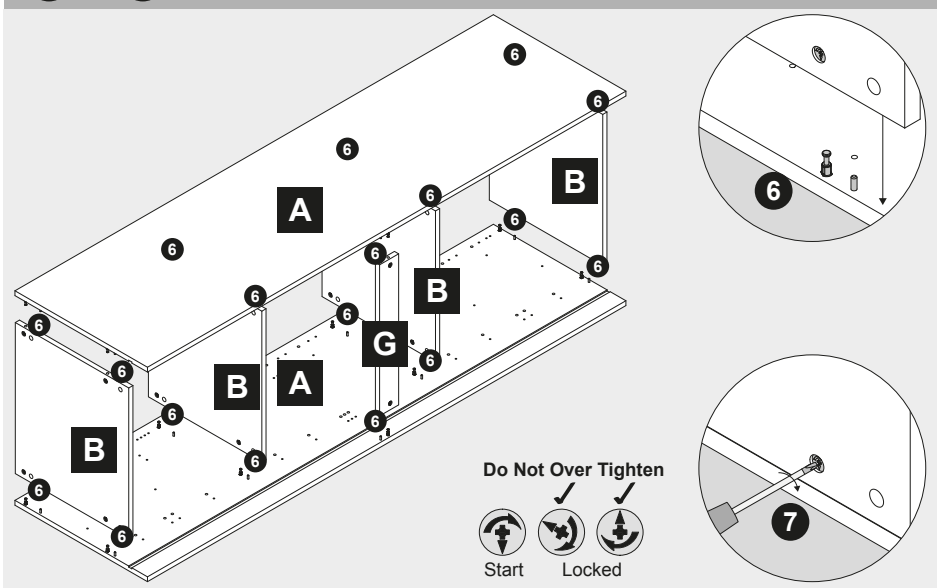
## 5




**Note: Refer to specific housing type below and overleaf for exact information on back panel sizes.**

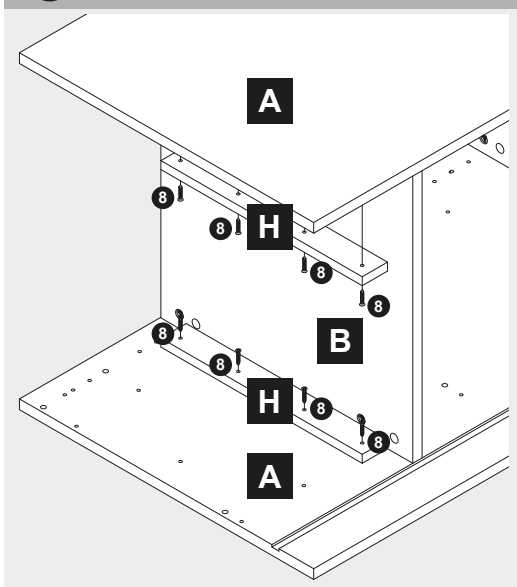
## 6 — 7

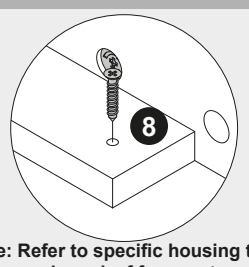




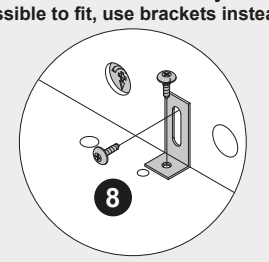


## 8



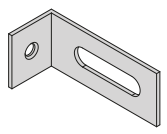




**Note: Refer to specific housing type below and overleaf for exact information batten required. In some instances battens may not be possible to fit, use brackets instead.**



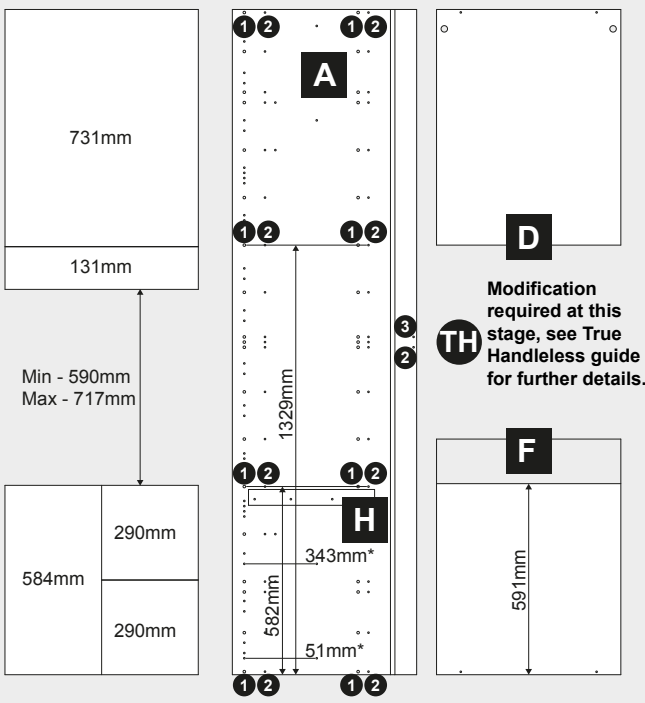

**8**
150124 4/Batten

**8**
150202 8/Shelf



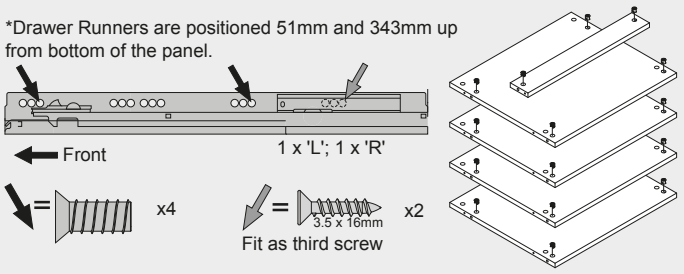
154068 4/Shelf

## Housing Types A and H




**Modification required at this stage, see True Handleless guide for further details.**

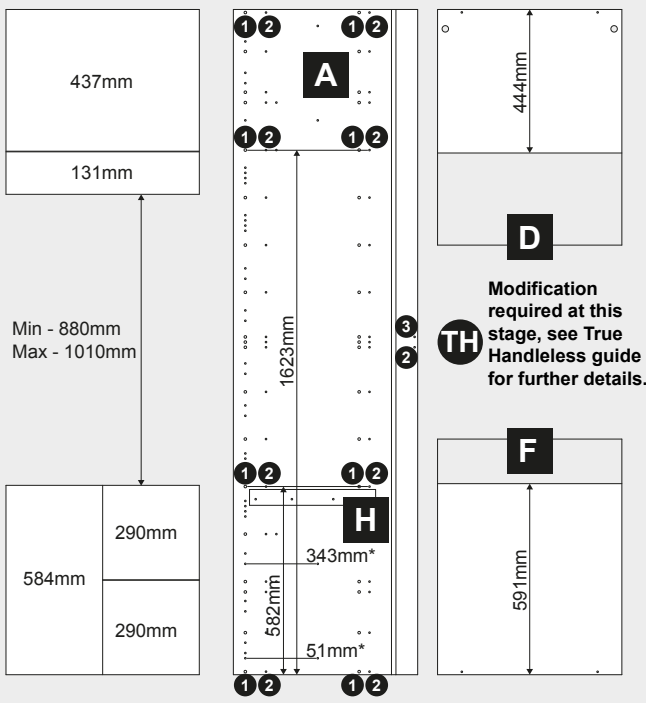
*Drawer Runners are positioned 51mm and 343mm up from bottom of the panel.





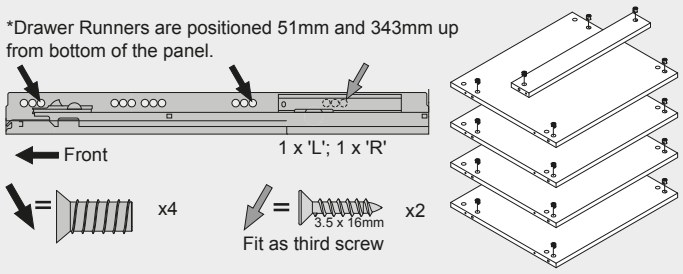

154082 16 154004 18 154084 2 154085 18

## Housing Types B and J




**Modification required at this stage, see True Handleless guide for further details.**

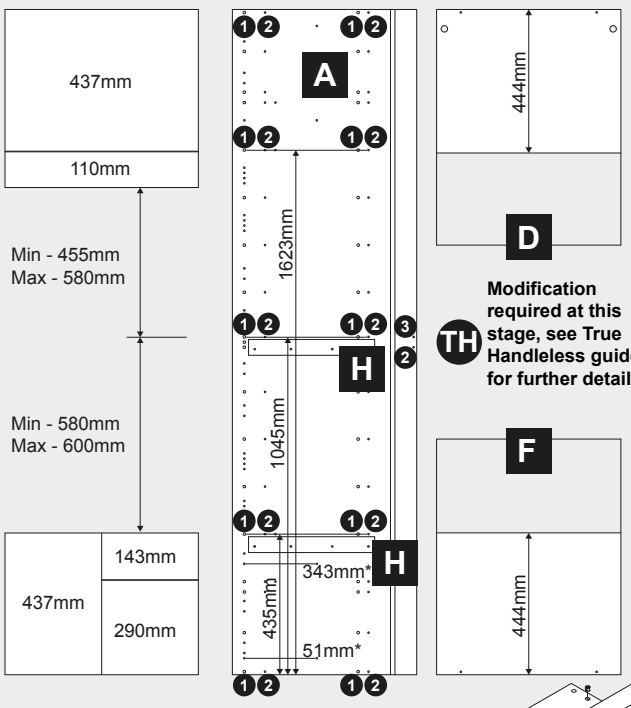
*Drawer Runners are positioned 51mm and 343mm up from bottom of the panel.





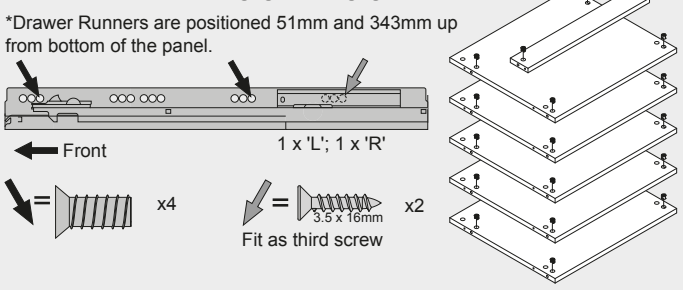

154082 16 154004 18 154084 2 154085 18

## Housing Types C and K



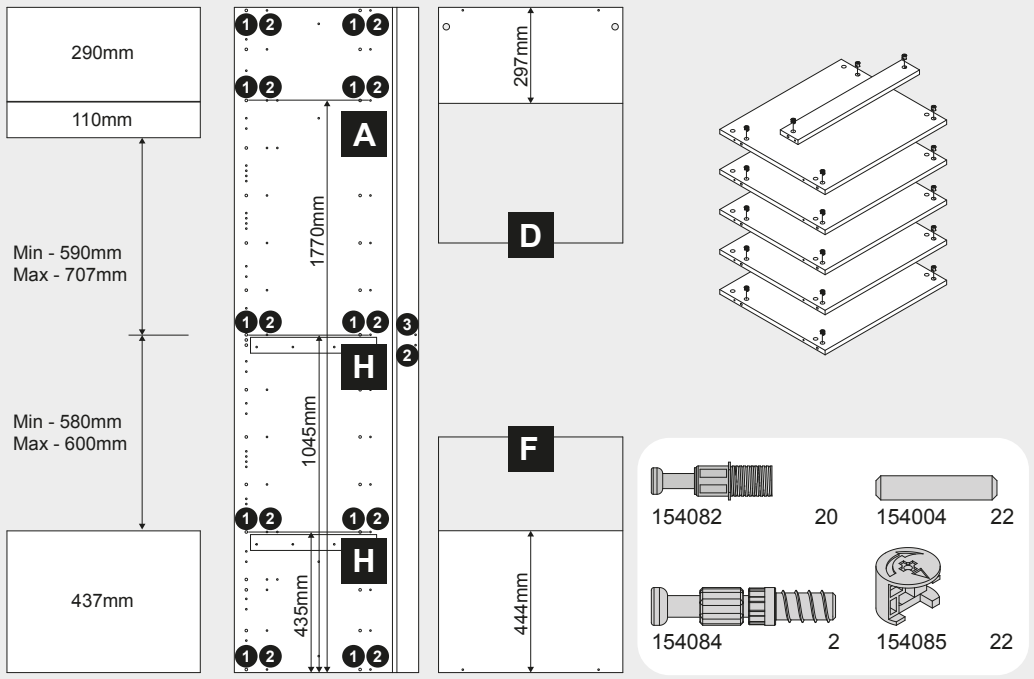

**Modification required at this stage, see True Handleless guide for further details.**

*Drawer Runners are positioned 51mm and 343mm up from bottom of the panel.

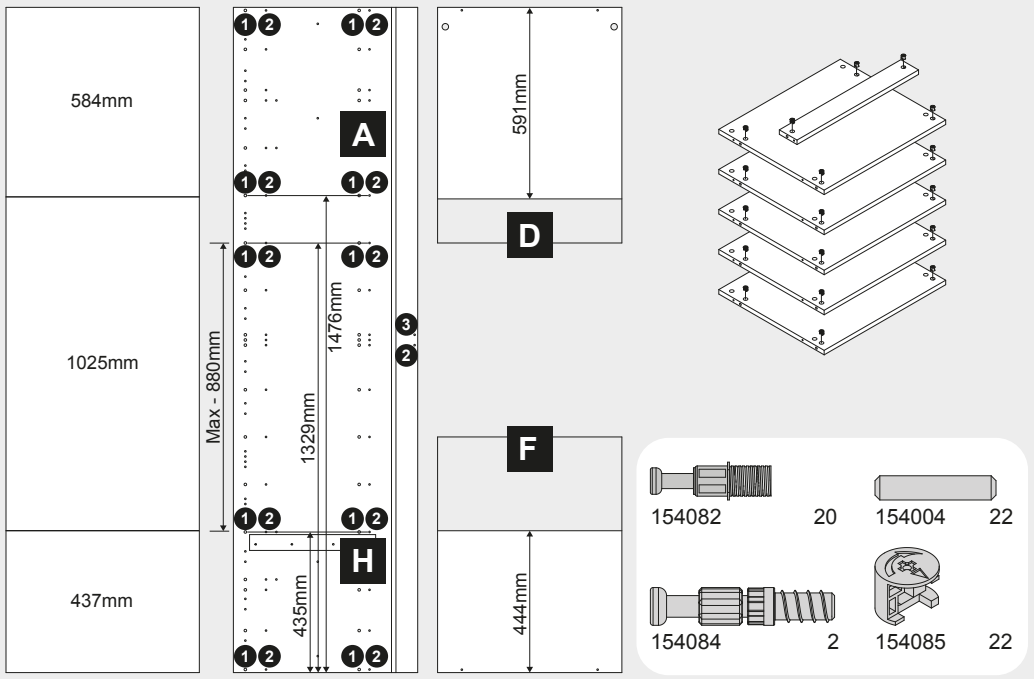



154082 20 154004 22 154084 2 154085 22

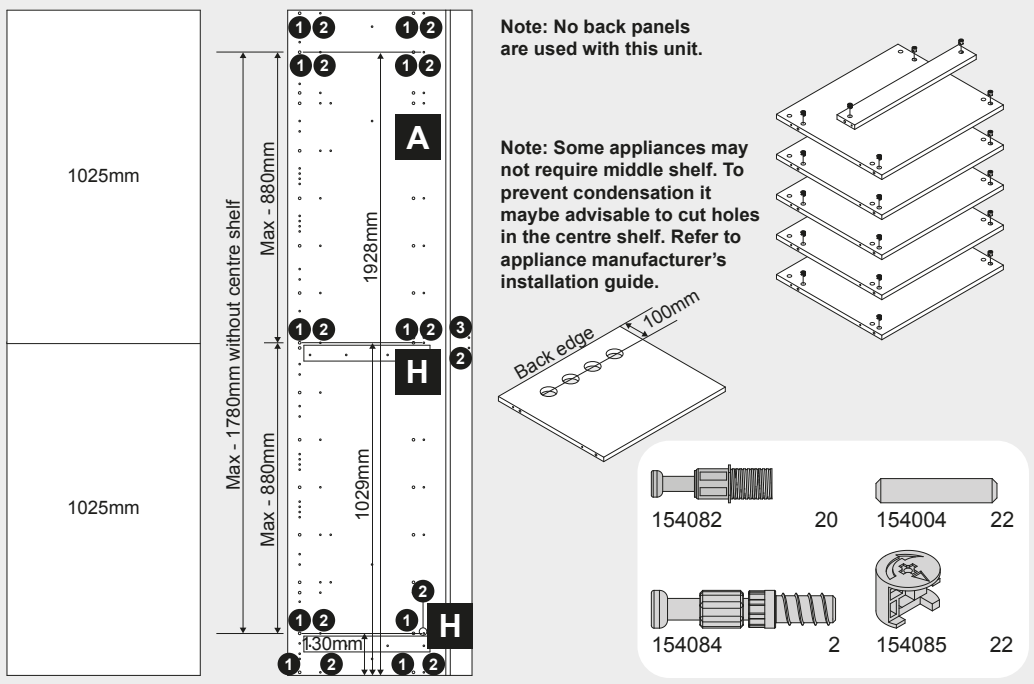
## Housing Type D



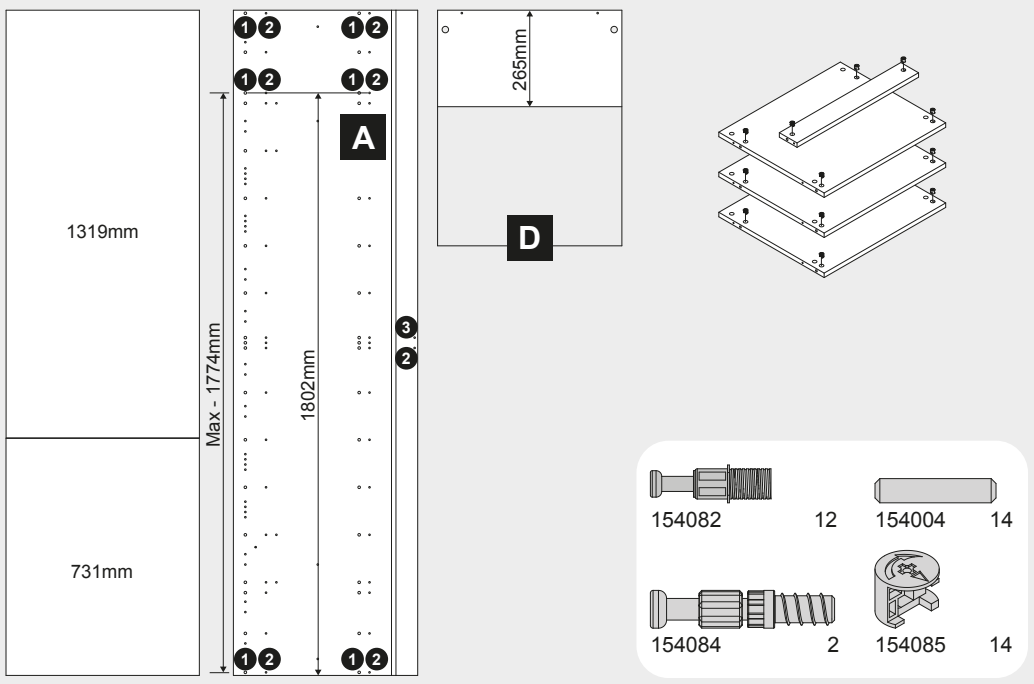

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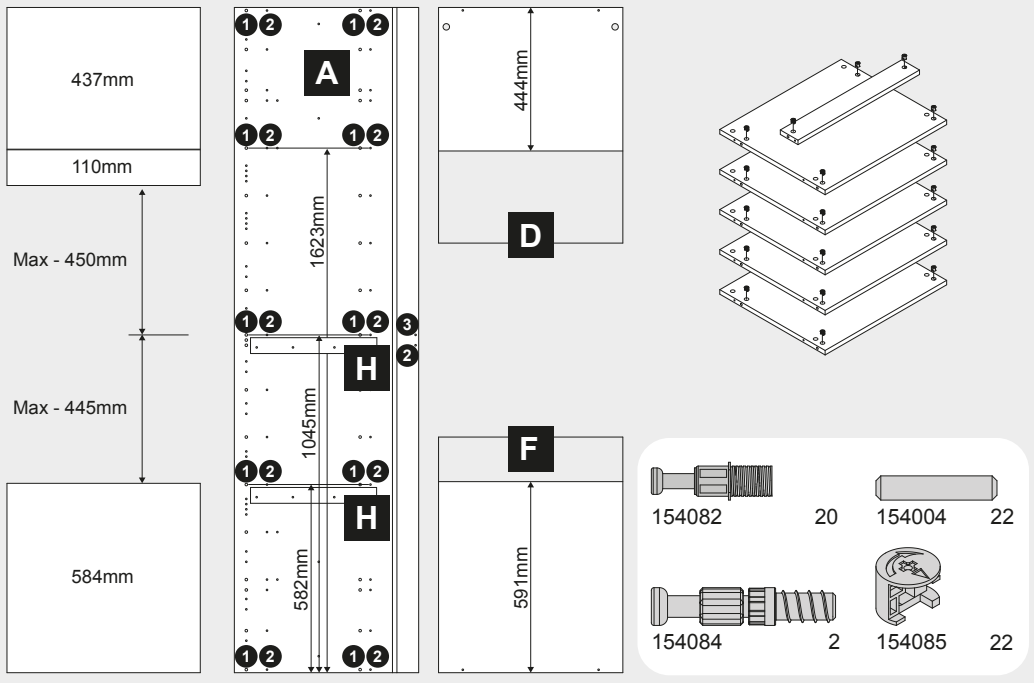

## Housing Type F



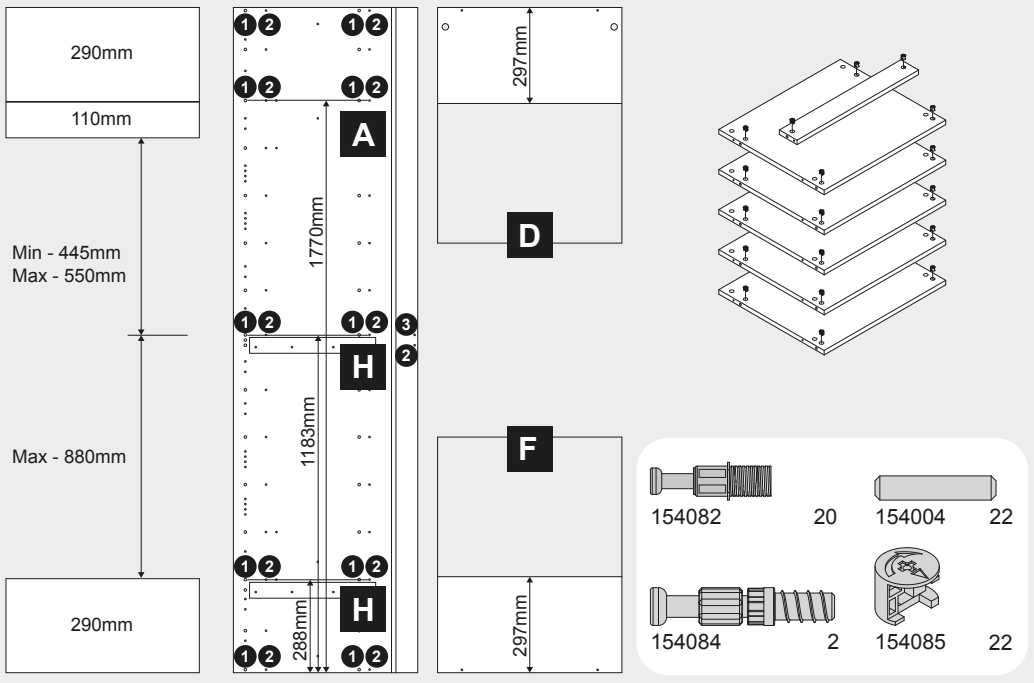

## Housing Type G



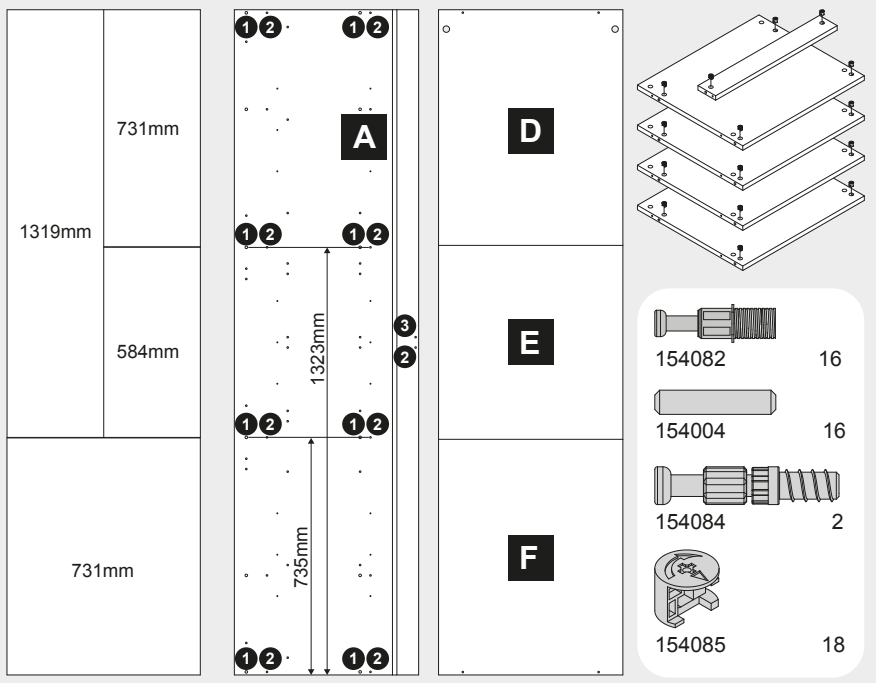

## Housing Type L



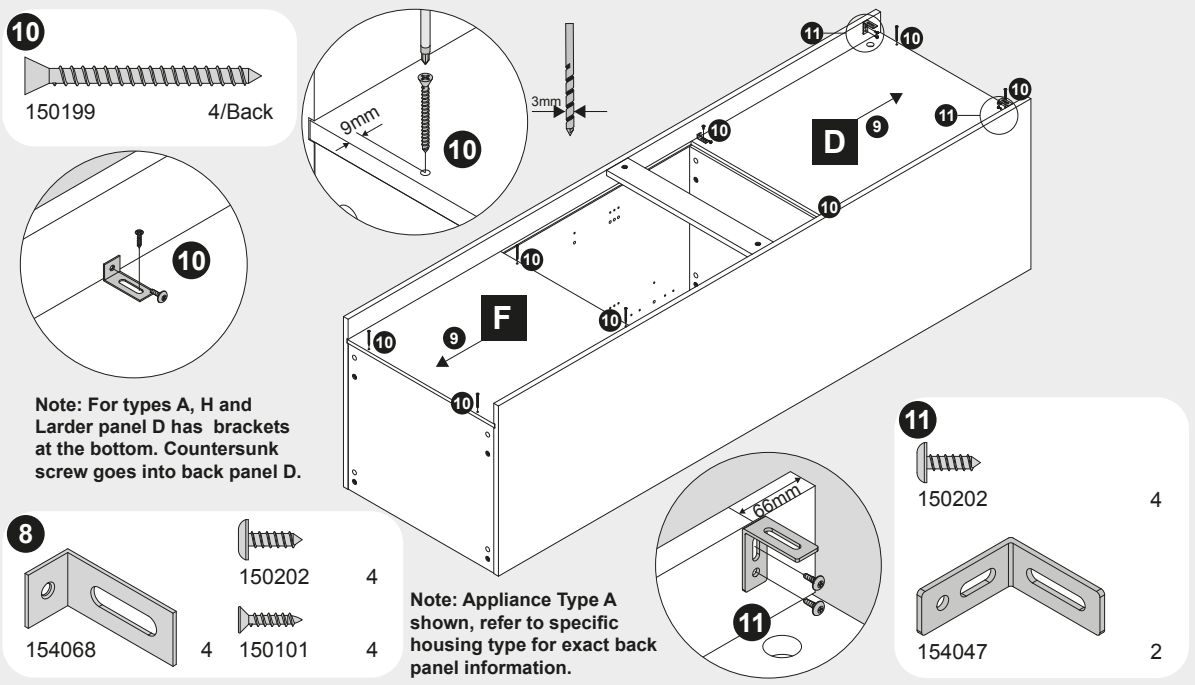

## Housing Type M



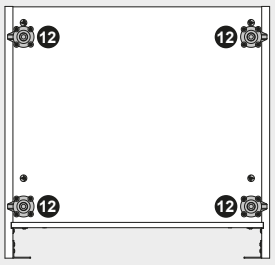

## Larder



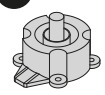

## 9 — 11 Assembly Instructions (continued)



## 12 — 13



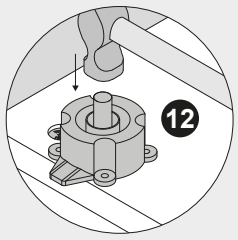
**12**

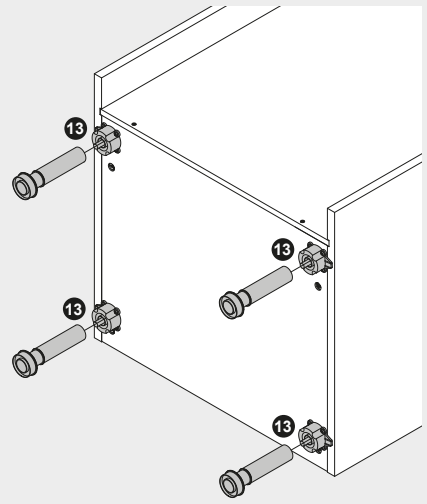


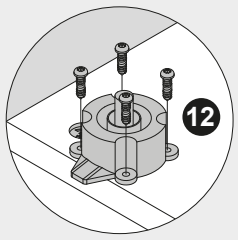
152401 4

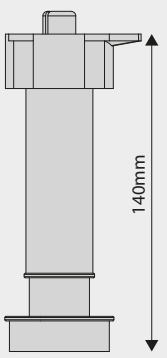


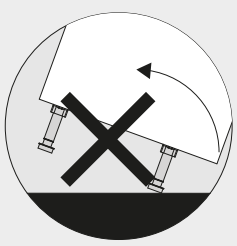
150201 16





**13**



152418 4

## 14 — 16 Installation Instructions

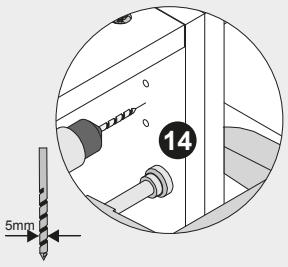
**14**

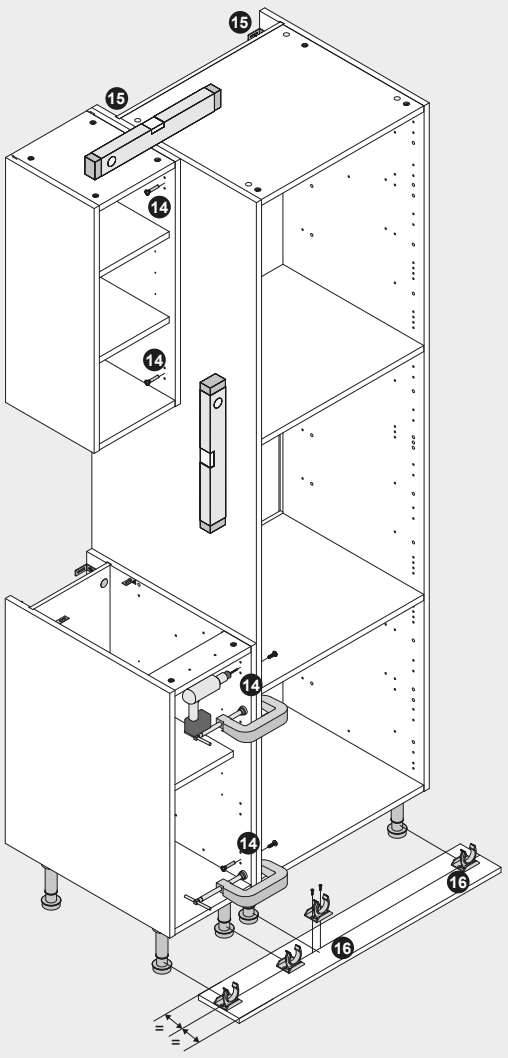


150308 4

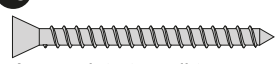


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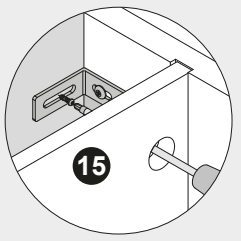


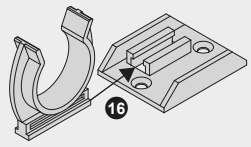




**15**

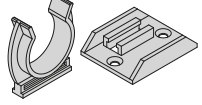


Appropriate to wall type (Not supplied) 2




**16**

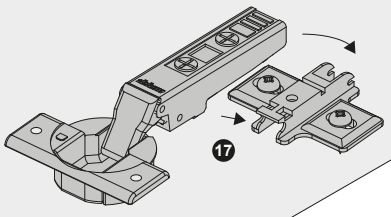


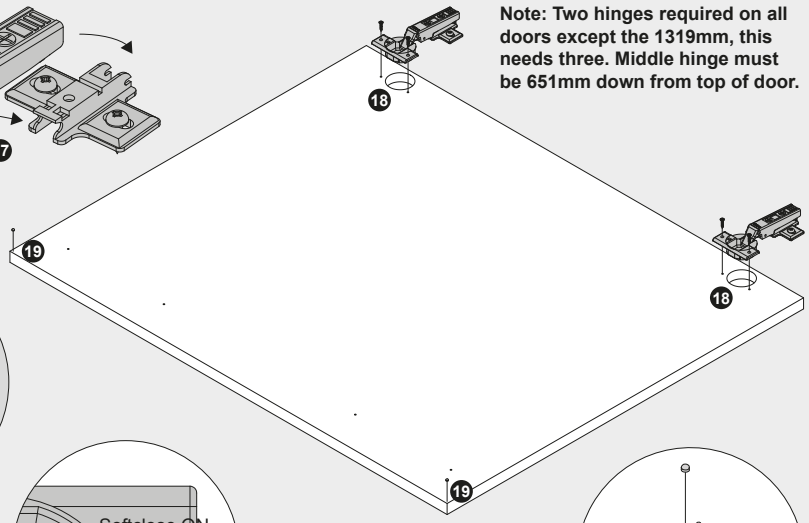
152402 2



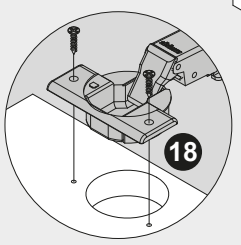
150101 4

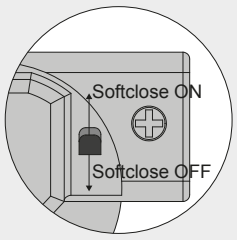
## 17 — 19

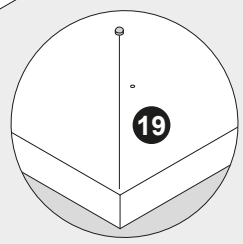



**Note: Two hinges required on all doors except the 1319mm, this needs three. Middle hinge must be 651mm down from top of door.**




**18**



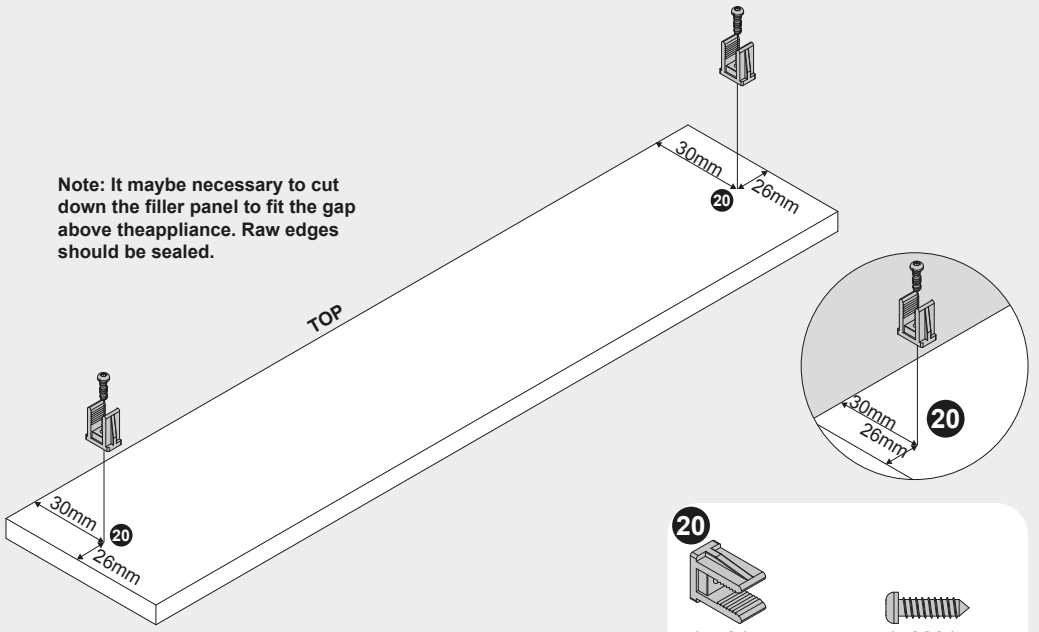
150101 2/Hinge

**19**



151999 2

## 20




**Note: It maybe necessary to cut down the filler panel to fit the gap above theappliance. Raw edges should be sealed.**

**20**

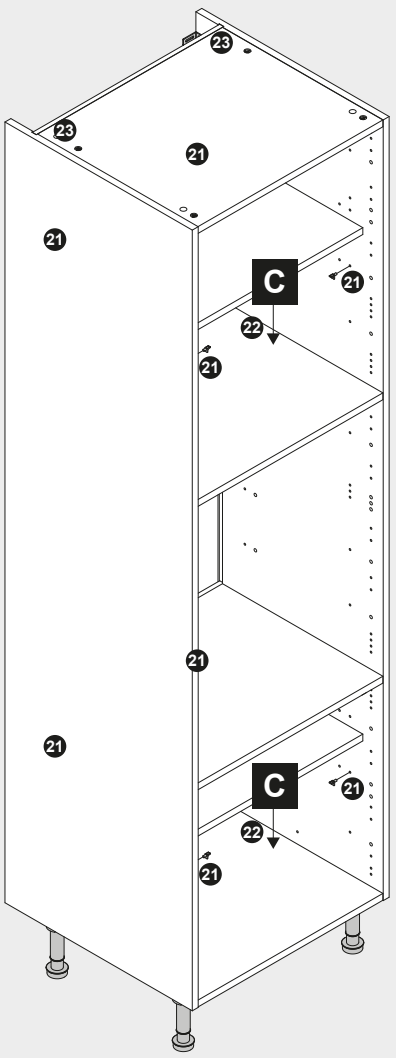


154014 2



150201 2

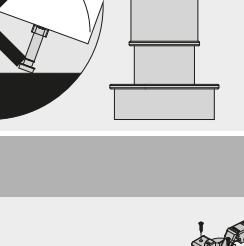
## 21 — 23

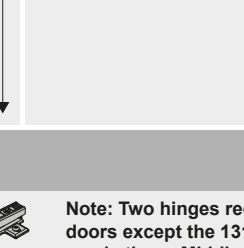



**21**



154024 4/Shelf (Type A-M)



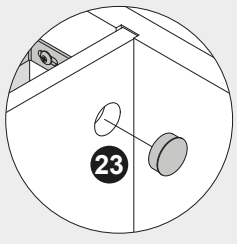




**21**



154027 4/Shelf (Larder)

**Note: Larder unit uses different shelf supports to housing types A-M.**

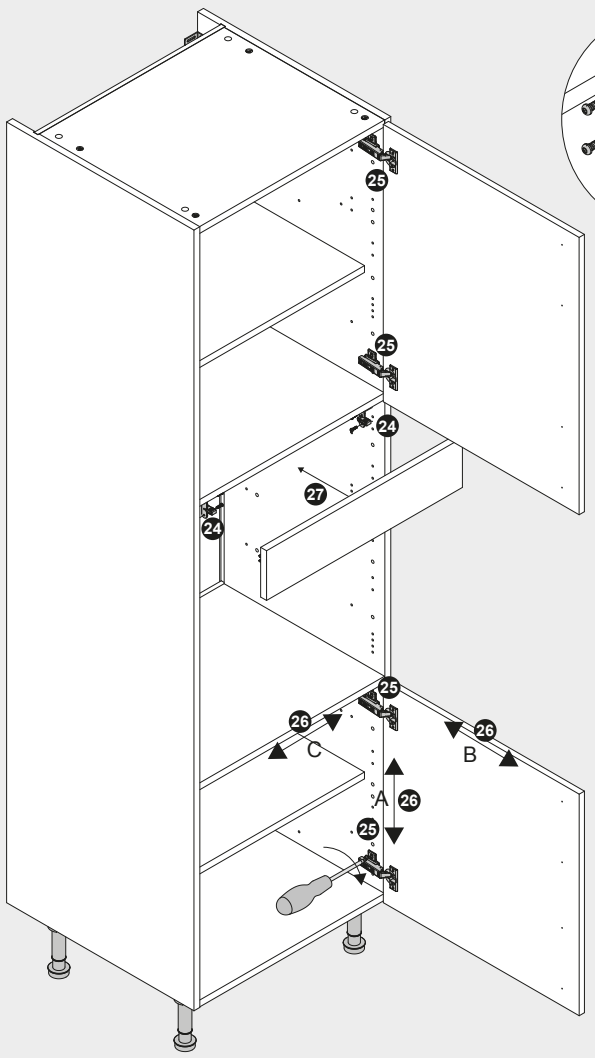



**Note: Adjustable shelf quantities on first page are suggested use only.**

**23**



151500 2







**24**



154015 2



150201 4
















**28**



152148 1/Hinge