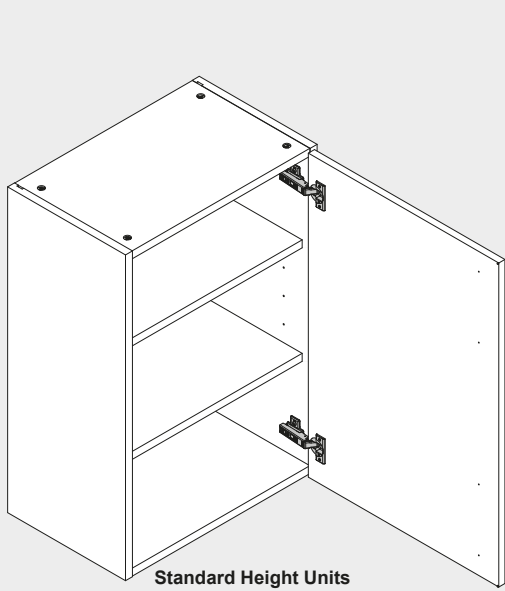


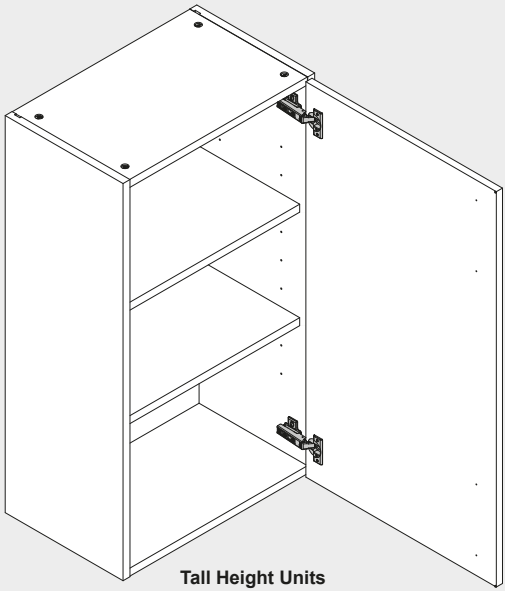
300, 400, 450, 500, 600 Wall and 600 Corner Wall Unit Assembly

TH Note: If fitting a “True Handleless” kitchen, some components will differ to those shown in this instruction and will also be packaged separately. Please refer to your True Handleless guide to Receiving for further details on the different components and difference in installation.

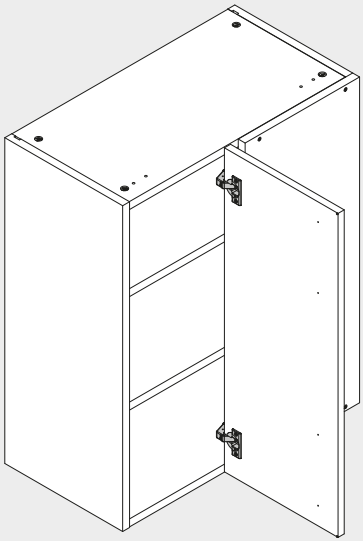
Components



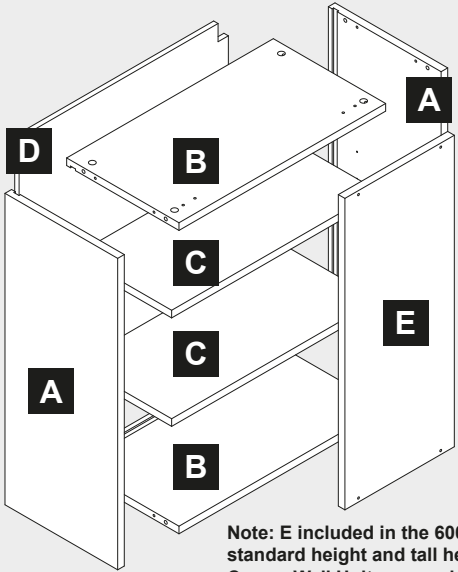
Standard Height Units



Tall Height Units



Corner Wall Kit fitted to 600 Standard and Tall Height Units



Note: E included in the 600 standard height and tall height Corner Wall Unit conversion kit.

Important Information - True Handleless Kitchens Installers: See Note Above **TH**

Caution: Some pieces of hardware could be hazardous to small children. Keep all these items out of reach and do not leave children unattended in the assembly area.

Please read these instructions carefully before proceeding. Refer to the Guide to Receiving and Installing your Kitchen booklet for further information.

Note: Due to variation in wall conditions no screws are supplied for fixing the units to the wall. If in doubt consult an expert. Assemble the unit on a clean solid work surface.

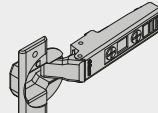
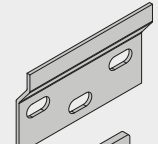
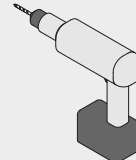
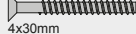
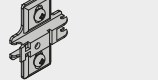
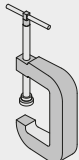
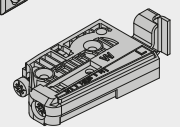
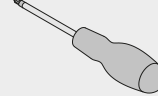
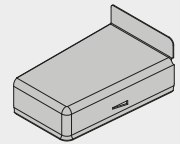
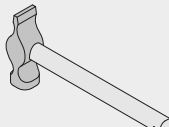
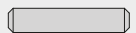
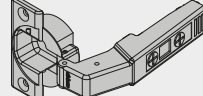
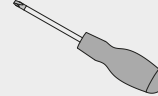
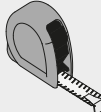
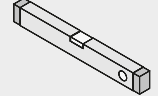
In the interest of continuing improvements we reserve the right to amend or adjust the specifications without prior notice. Errors and omissions excepted.

Every effort has been made to ensure that this product leaves the factory in perfect condition. In the unlikely event that an item is damaged or incorrect, please contact the customer services department.

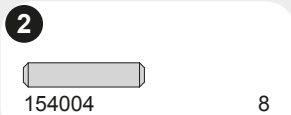
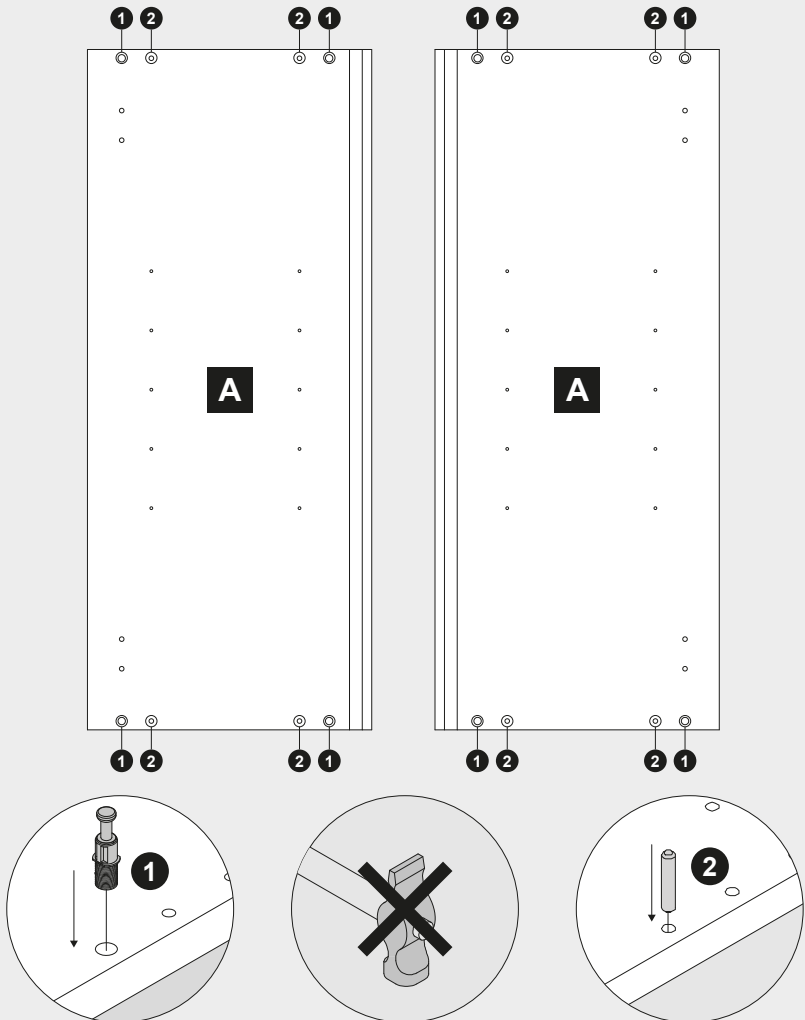


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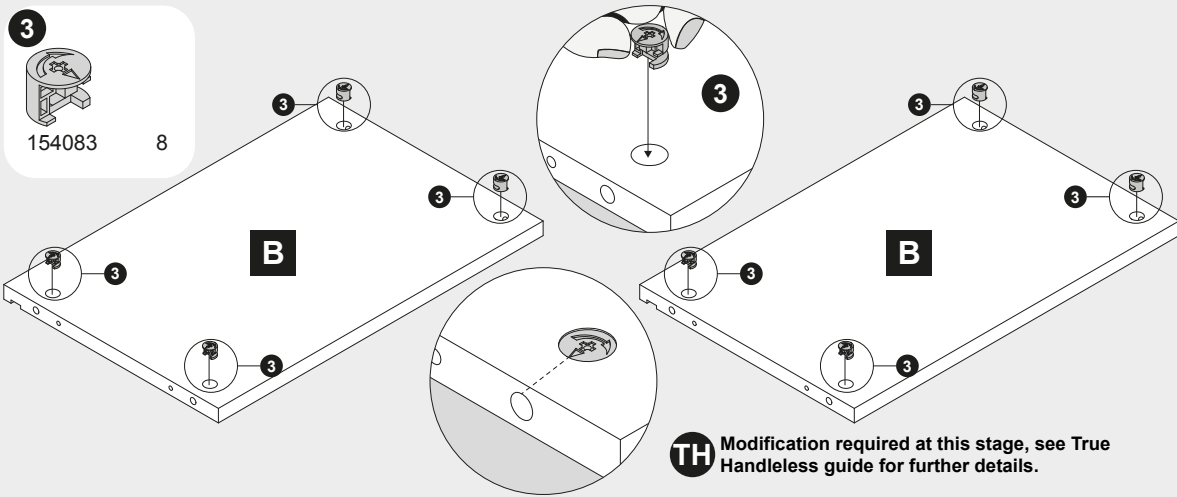
Note - Fitting Handles: (1) Decide where you are going to position each handle to maintain symmetry around your kitchen. (2) Measure the handle centres and mark off each door/drawer position. (3) Drill through the door/drawer using a fine drill (<2.5mm), then drill back from the rear face using a 4.5mm drill. (4) Attach with the fixings provided with your handle.

Ref. No.	Item	Quantity	Ref. No.	Item	Quantity	Ref. No.	Item	Quantity	Tools Required
150101	 3.5x12mm	4	152181		2	152201		2	 Drill
150126	 4x30mm	4	152162		2	152148		2	 G-Clamp (pair)
154082		8	LH - 152246 RH - 152247		Pair	Note: The following are supplied in the 600 Corner Wall Unit conversion kit.			 Medium Crosshead Screwdriver
154085		8	LH - 152248 RH - 152249		Pair	150199	 4.5x45mm	6	 Hammer
154004		8				152108		2	 Large Flathead Screwdriver
150308		2	151999		2	152100		2	 Tape Measure
150309		2							 Spirit Level
154027		8							 Bradawl

1 — 2 Assembly Instructions

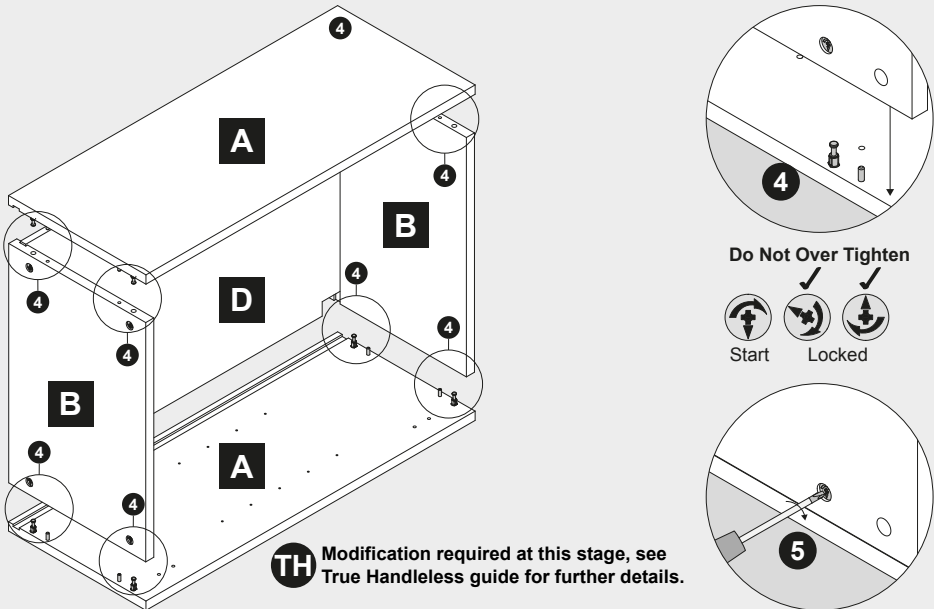


3



TH Modification required at this stage, see True Handleless guide for further details.

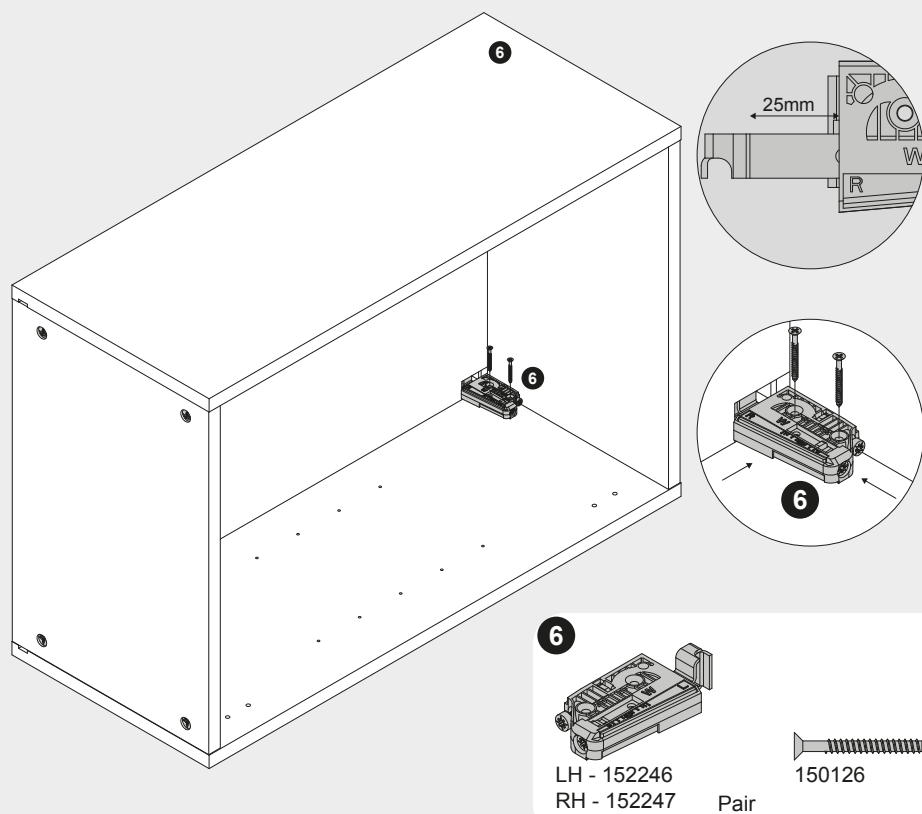
4 — 5



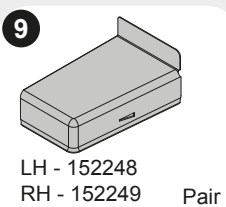
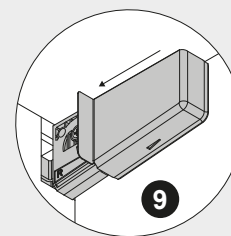
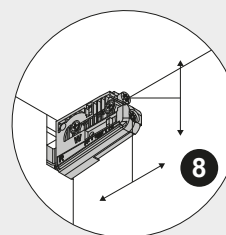
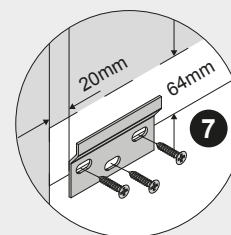
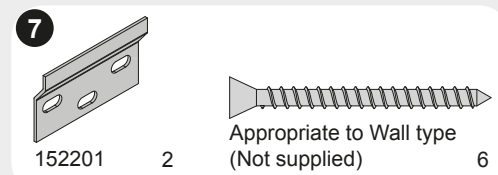
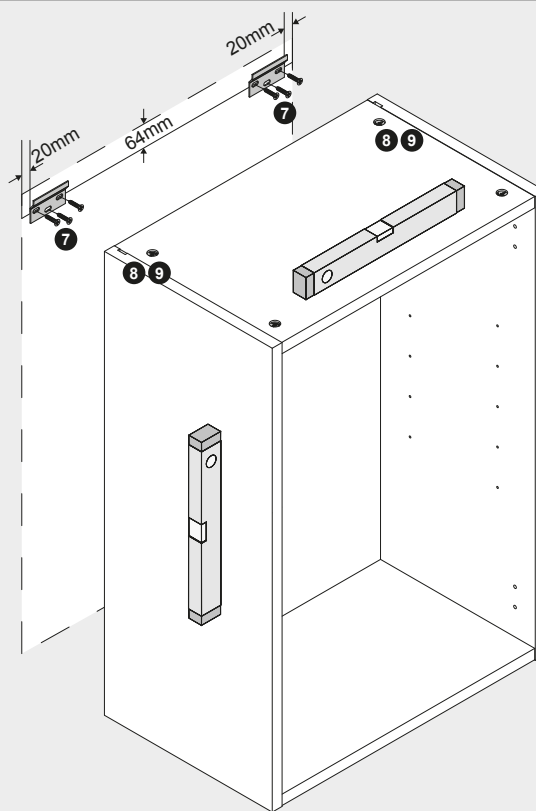
TH Modification required at this stage, see True Handleless guide for further details.

Do Not Over Tighten
Start Locked

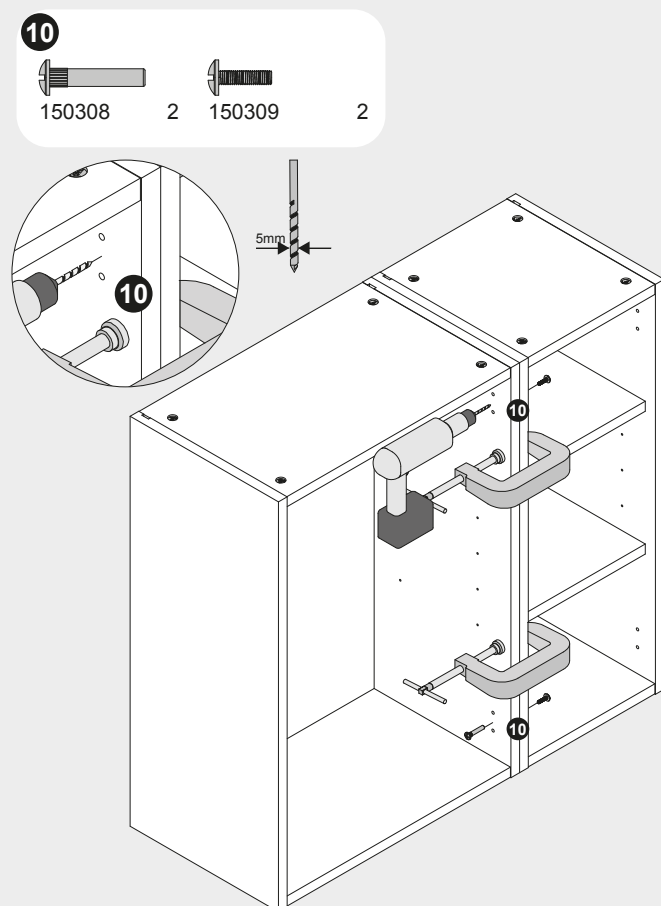
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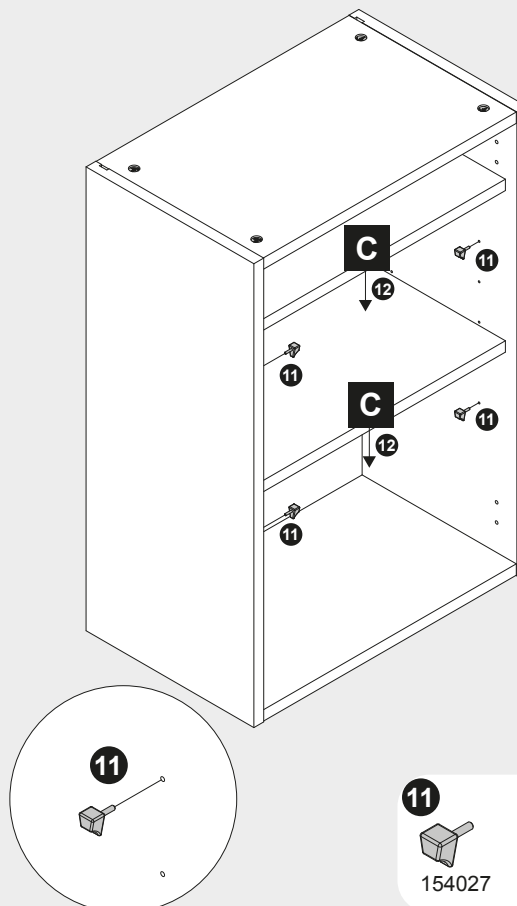
7—9 Installation Instructions



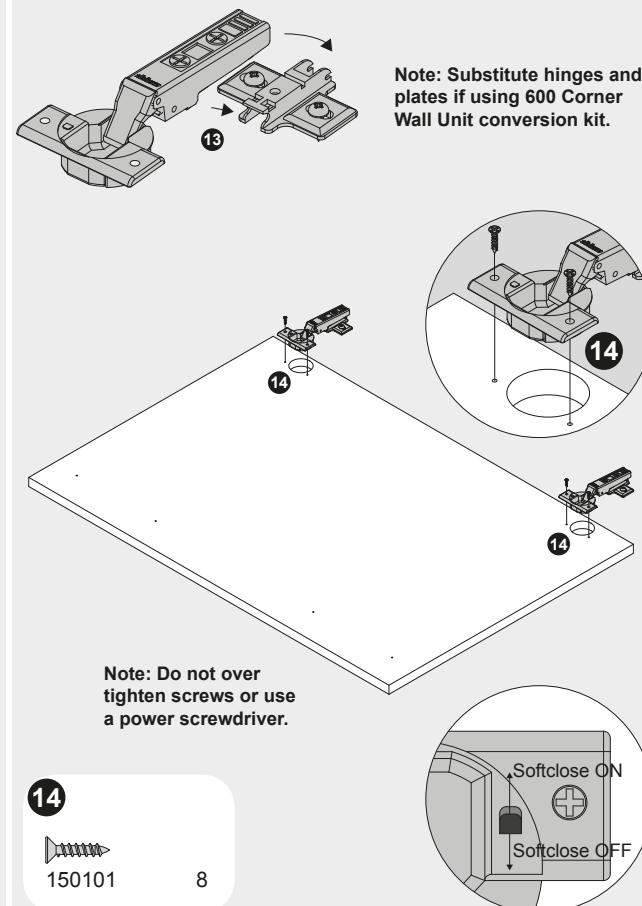
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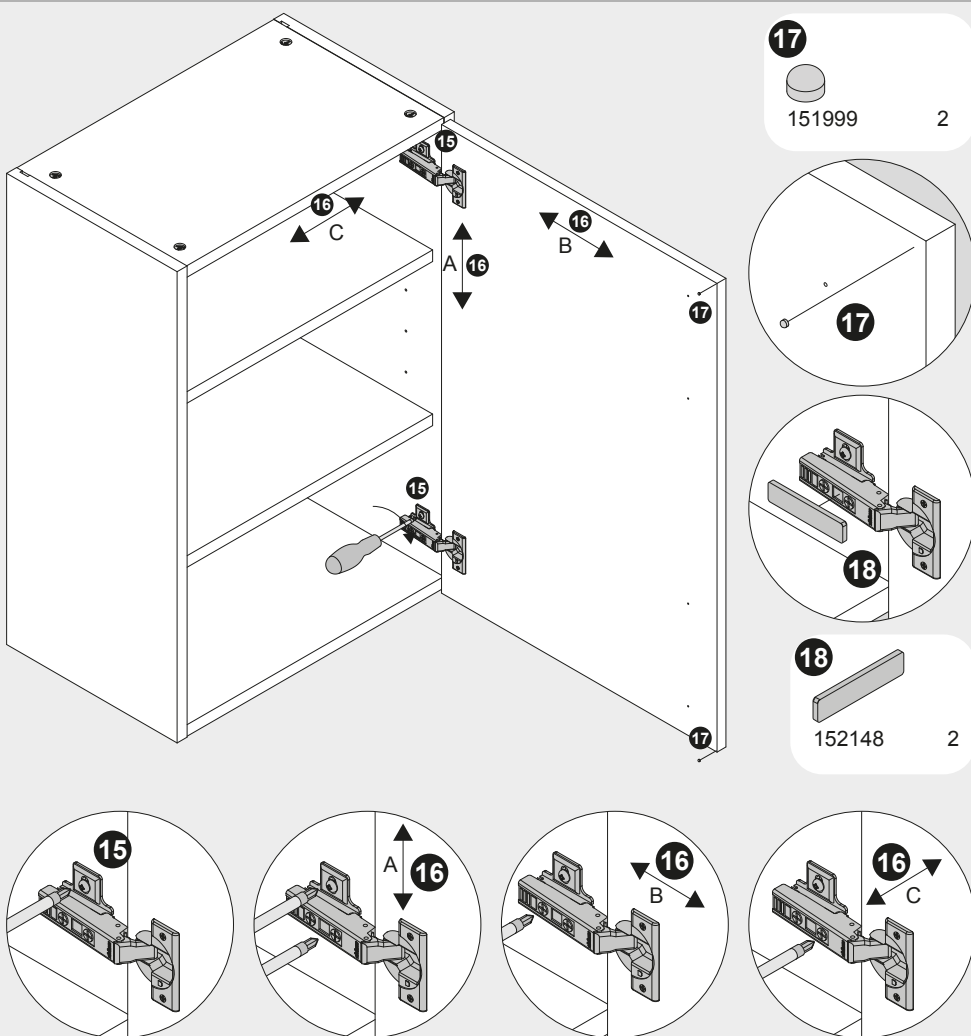
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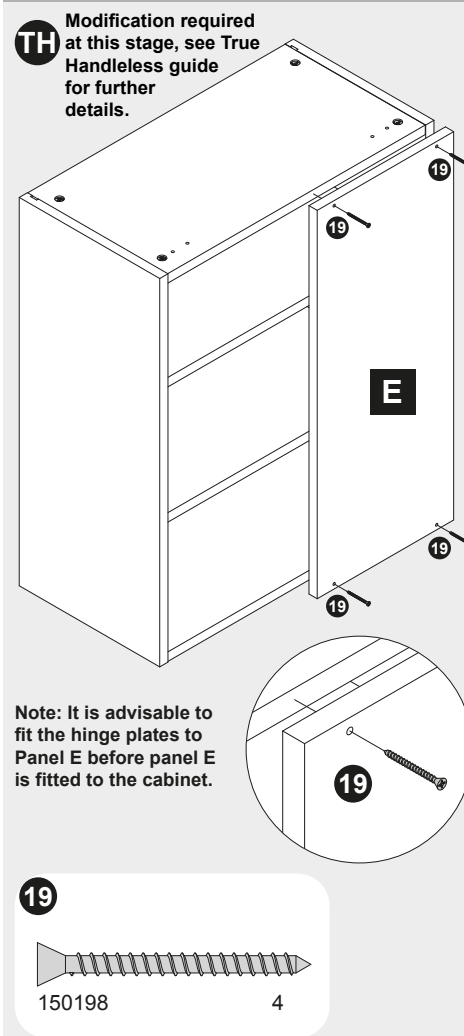
13—14



15—18



19 Corner Wall Kit



20 Corner Wall Kit

