



# EVO-STIK Seriously Strong Stuff Fast Set Adhesive

**A HIGH STRENGTH, ONE COMPONENT, SMP POLYMER ADHESIVE**

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## YOUR SMART ADVANTAGES

- Fast setting providing a very quick build-up of strength.
- Excellent adhesion and initial grab
- Wide service temperature range

## USES

EVO-STIK Seriously Strong Stuff Fast Set Adhesive is a high quality grab adhesive based on a Silyl Modified Polymer (SMP) that offers a high bond strength enabling instant grab. EVO-STIK Seriously Strong Stuff Fast Set Adhesive is solvent free, vibration and shock resistant and UV and weather resistant. Its high strength enables heavy objects to be held immediately without support (up to 8kg after 15 minutes). EVO-STIK Seriously Strong Stuff Fast Set Adhesive is resistant to temperatures up to 100°C and as low as -40°C. It will even adhere to damp surfaces (but not saturated or running with water).

EVO-STIK Seriously Strong Stuff Fast Set Adhesive can be used for sticking a wide range of building materials including; vertical bonding of heavy items such as brick, stone, and ceramic tiles without support. It provides excellent adhesion to most building materials including PVC, metal, wood, polyurethane, steel, aluminium, stone, glass and mortar.

EVO-STIK Seriously Strong Stuff Fast Set Adhesive can be used both internally and externally and is suitable for roof tiles, skirting boards, panels, siding materials and plasterboard rails.

## PRODUCT CHARACTERISTICS

Colour	White
Form	Paste
Specific Gravity	1.5 approx.

Composition	SMP Polymer
Product Code	30614239 290ml x 12
Storage/Shelf Life	Store for up to 12 months from date of manufacture when stored in the original, unopened packaging under dry conditions within the temperature range of +5°C to +25°C and out of direct sunlight. Protect from frost.

## TYPICAL PERFORMANCE DATA (Approx.)

Application Temperature	+5°C to +30°C
Service Temperature	-40°C to +100°C
Coverage (approx.)	15 metres of 5mm diameter bead per C20 cartridge
Drying Times	Approx. 15 minutes. However, full bond strength will be achieved after 24 hours
Solvent for Cleaning UP	White Spirit

## DIRECTIONS FOR USE

IMPORTANT: Before using EVO-STIK Seriously Strong Stuff Fast Set Adhesive refer to the relevant Health & Safety Data Sheet, available at [www.bostik.co.uk](http://www.bostik.co.uk).

## PREPARATION

1. Surfaces must be sound, clean and free from contaminants such as dust, oil, grease and any loose material.

2. Cut off the dome at the top of the cartridge taking care not to damage the thread. Cut the nozzle at a 45° angle to the required diameter and screw onto the cartridge.
3. Insert the cartridge into a cartridge gun and repeatedly squeeze the trigger until the adhesive appears.

#### **APPLICATION**

4. Apply parallel lines of adhesive to one of the surfaces, align and bring the surfaces together ensuring to crush the beads of adhesive.
5. Beads 5mm in diameter are generally sufficient.

#### **CLEANING**

6. Uncured product may be removed using cloths lightly dampened with white spirit, after carefully scraping off the bulk.
7. Cured product can only be removed by mechanical means.

#### **PRECAUTIONS IN USE**

For any application not covered please contact Technical Services on +44 (0)1785 272625 or visit [www.bostik.co.uk](http://www.bostik.co.uk) for advice.

Recommendations and suggestions are for guidance only, since conditions of use are completely beyond our control.

For health and safety instruction, first aid measures and spillage and disposal instructions, see separate Health and Safety Data Sheet for EVO-STIK Seriously Strong Stuff Fast Set Adhesive, available at [www.bostik.co.uk](http://www.bostik.co.uk).

BOSTIK HOTLINE

Smart help +44 (0) 1785 272625



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