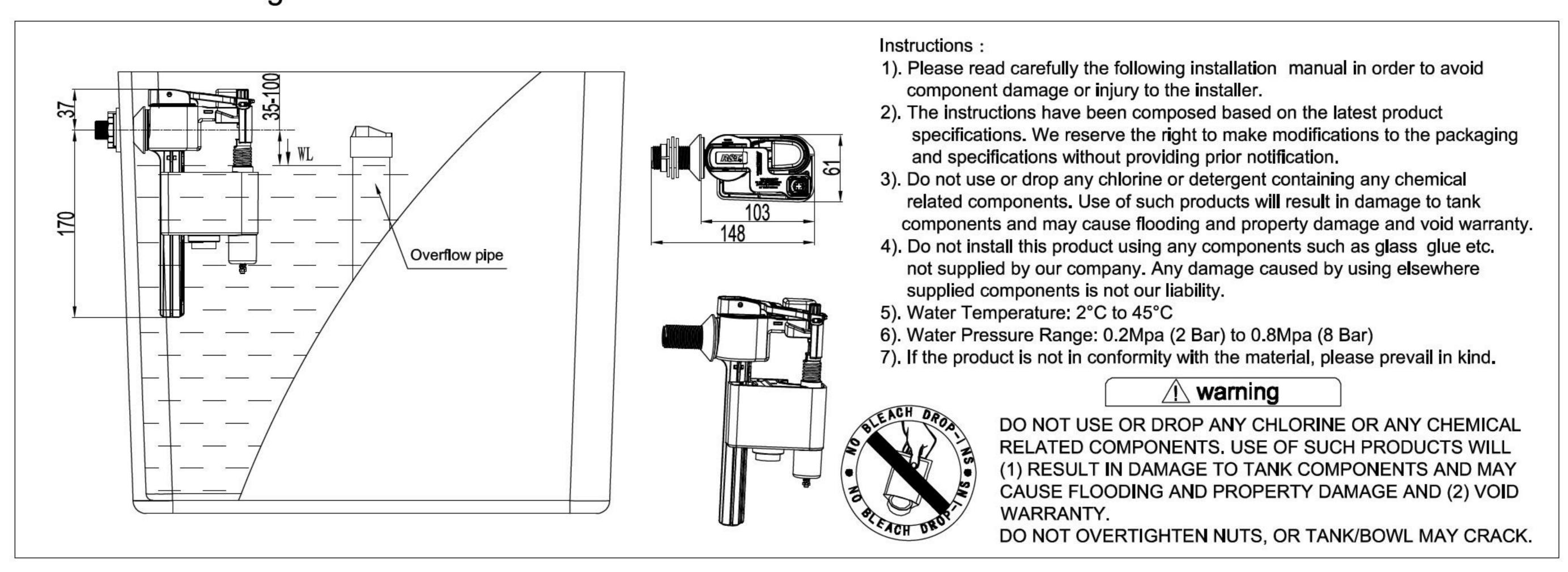
# A1423 Fill Valve Installation Instructions

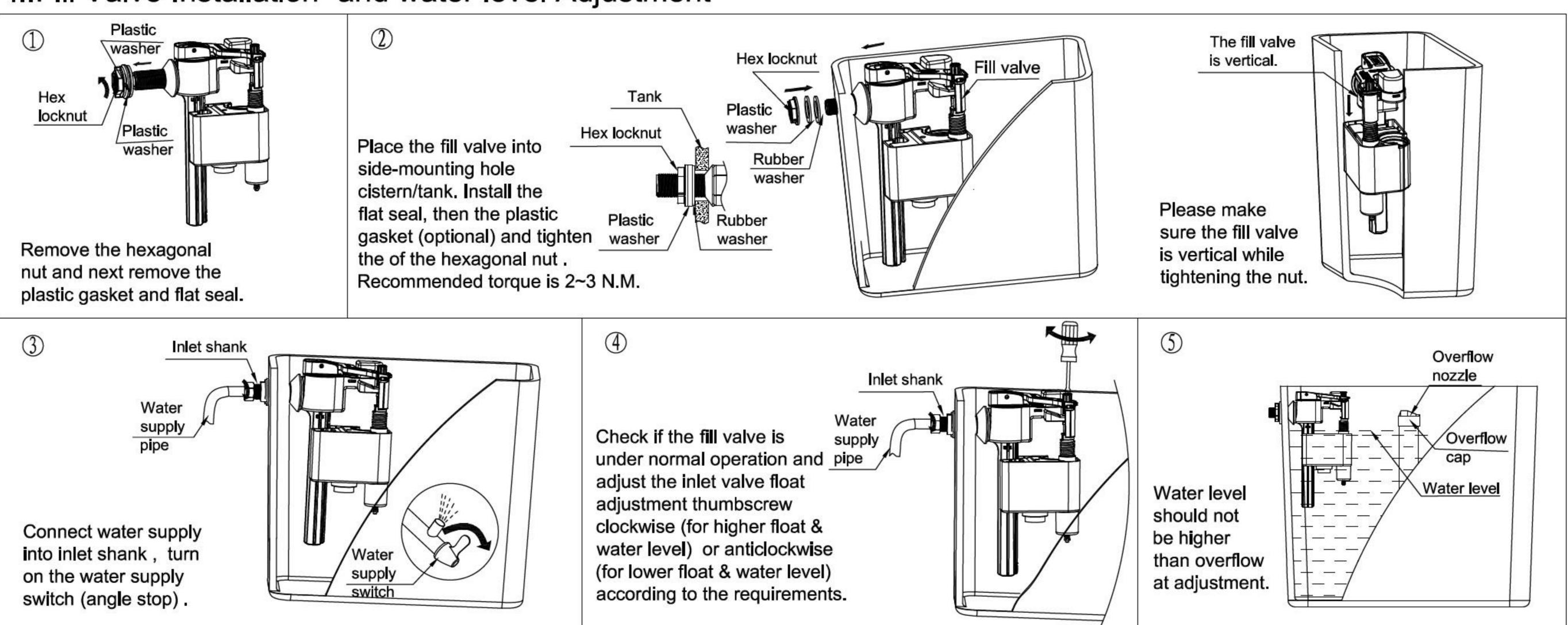
# **Installation Drawing**



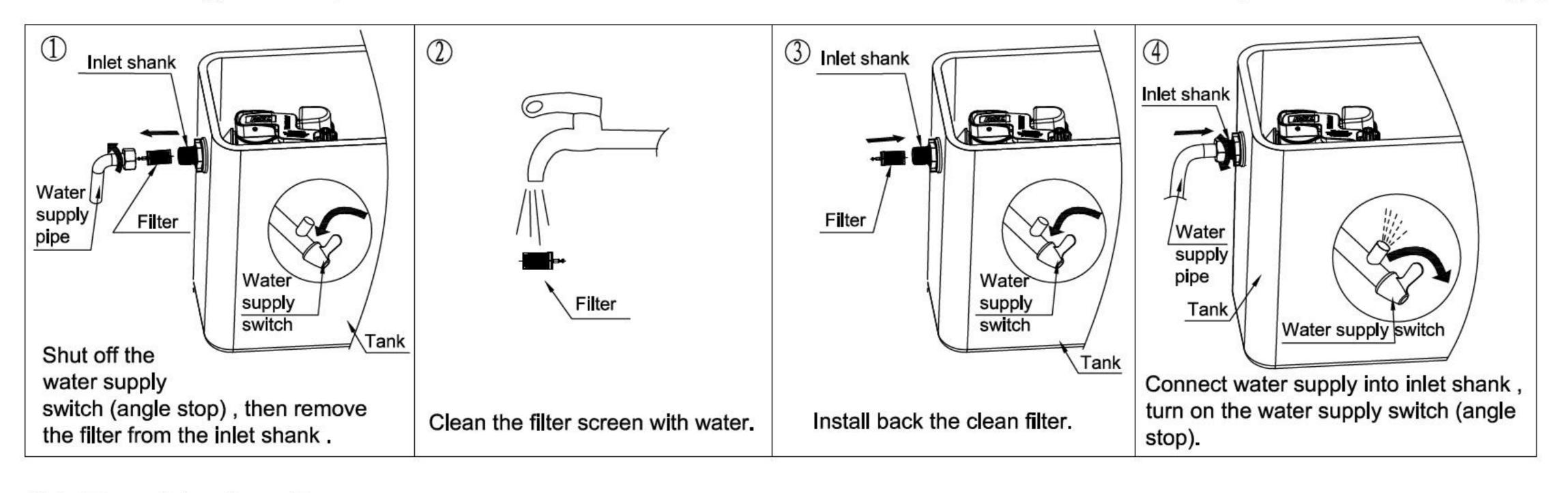
I.Work Preparation: Remove the inoperative tank fittings and carefully clean the water cistern/tank.

Make sure all debris has been removed prior to installing new tank fittings.

### II.Fill Valve Installation and water level Adjustment



## III. Cleaning Filter (Filter which is located inside the inlet valve shank is required for cleaning periodically)



#### IV. Troubleshooting

Issue	Cause	Resolution
Water line is too high or too low	Inlet fill is not adjusted to a suitable position	Adjust the water level to the appropriate water level
Inlet valve does not turn on.	1) Water supply valve/angle stop is off. 2) The cistern/tank wall has blocked the movement of the inlet valve float. 3) Filter screen is dirty.	1) Turn on the water supply valve/angle stop. 2) Adjust the fill valve to the appropriate position and make sure float can move freely. 3) Clean filter screen.
Inlet valve does not shut off.	1) The cistern/tank wall has blocked the movement of the inlet valve float. 2) Leakage of flush valve. 3) The water level is above overflow pipe of flush valve.	Adjust the fill valve to the appropriate position and make sure float can move freely.     Make sure none leakage of flush valve.     Re-adjust water level and installation height to appropriate position.