



# Product Technical Sheet



## I. General

<b>Product Description</b>	Wickes Pipe Bender for 15 & 22mm Pipe
<b>SKU</b>	501296
<b>Brand</b>	Wickes
<b>Product image</b>	<div><b>PRODUCT IMAGE</b></div>



## Product Technical Sheet



### II. Reference data

<b>Specification</b>	Heavy-duty pipe bender for 15 and 22mm copper tubes. Ideal for plumbing, gas fitting and domestic heating.
<b>Features and Benefits</b>	<ul style="list-style-type: none"><li>-Heavy-duty construction;</li><li>-For use with 15 and 22mm copper tube. Formers made from die cast aluminum;</li><li>-PVC soft grip handles;</li><li>-Roller made from carbon steel and case hardened. Includes guides.</li></ul>
<b>Application</b>	<ul style="list-style-type: none"><li>-Max Pipe Wall Thickness: 1.5 mm;</li><li>-Bends Pipes up to 90°;</li><li>-Hand held it can be used in restricted spaces;</li><li>-Ideal for plumbing, gas fitting and domestic heating.</li></ul>



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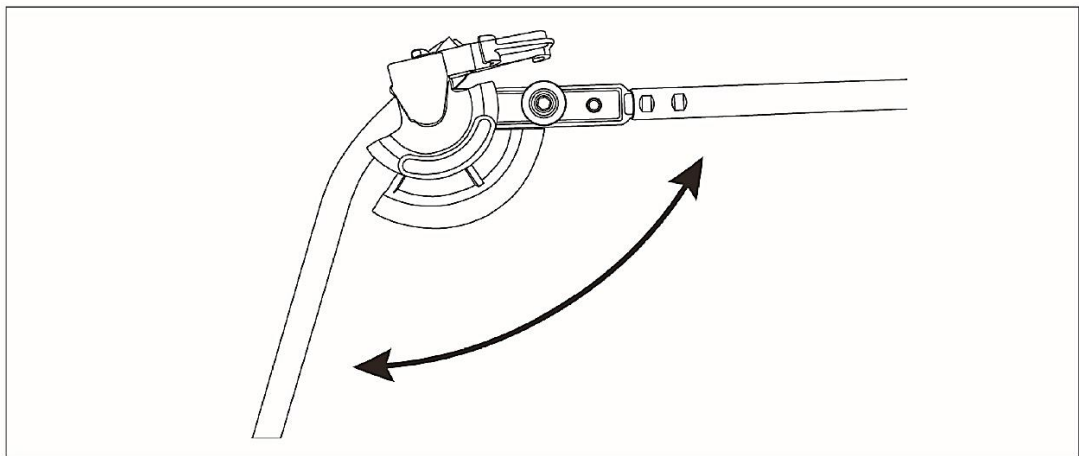
## III. Instructions & Note

### -Instructions-

#### STEP 1

Expand the swivel arms of the pipe bender as shown below.

**Note:** Please check the two hex bolts to ensure they are tight before use.

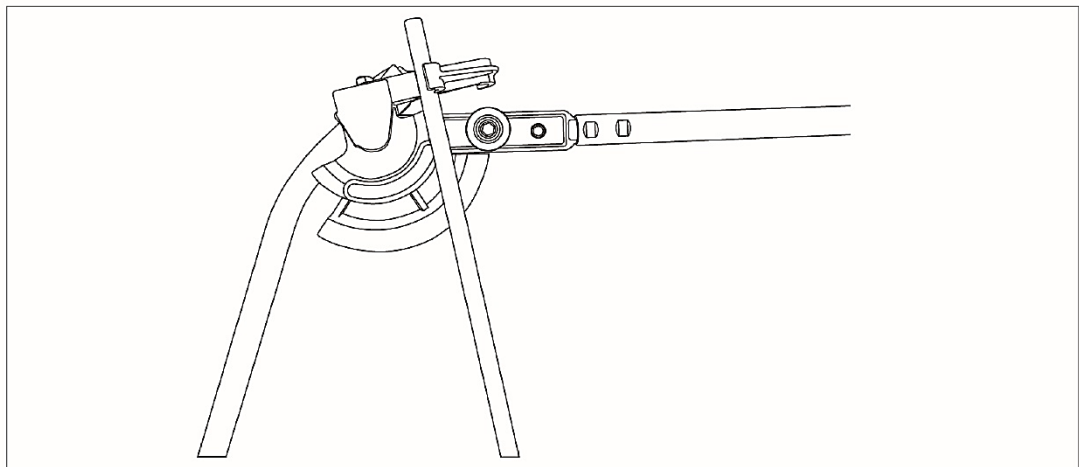


#### STEPS

#### STEP 2

Place the pipe to be bent into the recess, at the same time ensuring the tube engages in the radiused profile of the tube locator.

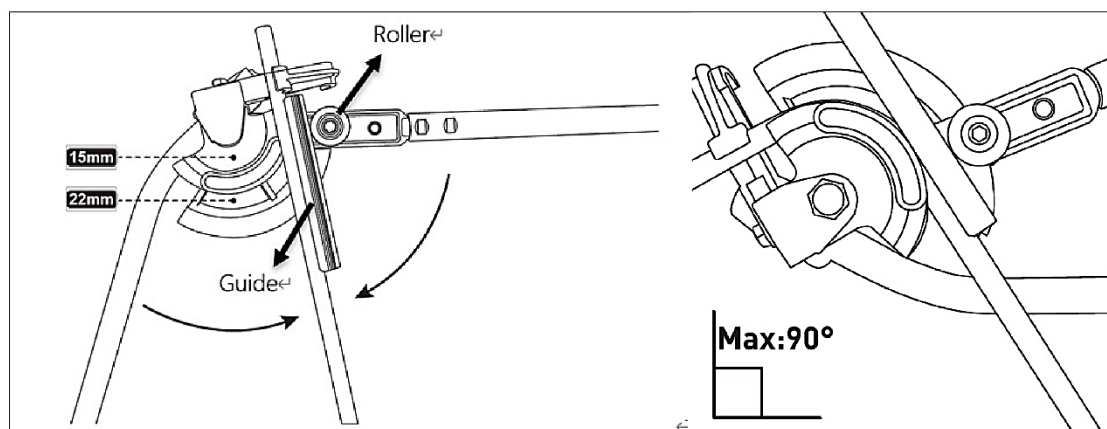
**Note:** For best results always ensure that tube locator, roller and guides are clean and free from grit or other particles.



## STEP 3

Slide the end of the guide under the roller and move the swivel arm until the roller lightly engages with the guide face.

**Note:** The maximum degree the bender could bend shouldn't exceed 90°.



## STEPS

## STEP 4

When using, check that the pipe shall be left outside the bender end more than 2/5 inch (1 cm) in length and proceed to bend by applying pressure to the end of the swivel arm.

